

# **OIL ANALYSIS REPORT**

Sample Rating Trend

**FUEL** 

X



NEW FLYER 1215 Component

**Diesel Engine** 

SAFETY-KLEEN PERFORMAN

Sample Date     Client Info     08 Jan 2024     21 Nov 2023     04 Oct 2023       Machine Age     kms     Client Info     849839     0     829993       Dil Age     kms     Client Info     0     0     0       Dil Changed     Client Info     N/A     N/A     N/A     N/A       Sample Status     Client Info     N/A     N/A     N/A     ABNORMAL       CONTAMINATION     method     Imit/base     current     history1     history2       Water     WC Method     >0.2     NEG     NEG     NEG       Vickel     ppm     ASTM 05(80m)     >75     24     26     24       Chromium     ppm     ASTM 05(80m)     >4     1     0     0       Vickel     ppm     ASTM 05(80m)     >2     0     1     1     1       Lead     ppm     ASTM 05(80m)     >2     0     0     0     0       Auminum     ppm     ASTM 05(80m)     >2     1     1     1     1<	SAMPLE INFOR	MATION	method	limit/base	current	history1	history2	
Machine Age     kms     Client Info     849839     0     82993       Dil Age     kms     Client Info     0     0     0       Dil Age     Kms     Client Info     N/A     N/A     N/A       Sample Status     Imit/Dase     current     history1     history2       Water     WC Method     >0.2     NEG     NEG     NEG       Wear     method     Imit/Dase     current     history1     history2       Vor     Mathol Bistim     >5     1     1     -1       Nickel     ppm     ASTM DBistim     >5     1     1     -1       Nickel     ppm     ASTM DBistim     >15     2     0     -1     1     1     -1       Numinum     ppm     ASTM DBistim     >15     2     1	Sample Number	_	Client Info		WC0891076	WC0878133	WC0849773	
Di Age     kms     Client Info     0     0     0     0       Di Changed     Client Info     N/A     N/A     N/A     N/A       Sample Status     Client Info     N/A     SEVERE     ABNORMAL     ABNORMAL       CONTAMINATION     method     limit/base     current     history1     history1       Water     WC Method     >0.2     NEG     NEG     NEG       VEAR METALS     method     limit/base     current     history1     history1       Kickel     ppm     ASTM0518(m)     >75     24     26     24       Chromium     ppm     ASTM0518(m)     >2     0     0     0       Kickel     ppm     ASTM0518(m)     >2     0     <1	Sample Date		Client Info		08 Jan 2024	21 Nov 2023	04 Oct 2023	
Dil Changed Sample Status   Client Info   N/A   N/A   N/A   N/A   ABNORMAL     CONTAMINATION   method   limit/base   current   history1   history1     Water   WC Method   >0.2   NEG   NEG   NEG     WEAR METALS   method   limit/base   current   history1   history1     ron   ppm   ASTM D5185(m)   >75   24   26   24     Consider   ppm   ASTM D5185(m)   >5   1   1   -1     Nickel   ppm   ASTM D5185(m)   >4   <1   0   0     Silver   ppm   ASTM D5185(m)   >2   0   <1   1     Lead   ppm   ASTM D5185(m)   >100   1   1   3     Copper   ppm   ASTM D5185(m)   0   0   0   0     Copper   ppm   ASTM D5185(m)   0   0   0   0   0     Sarding   0   0   0   0   0   0   0   0     Sarding   0   0 <td>Machine Age</td> <td>kms</td> <td>Client Info</td> <td></td> <td>849839</td> <td>0</td> <td>829993</td>	Machine Age	kms	Client Info		849839	0	829993	
Sample Status     SEVERE     ABNORMAL     ABNORMAL     ABNORMAL       CONTAMINATION     method     limit/base     current     history1     history2       Water     WC Method     >0.2     NEG     NEG     NEG       WeAR METALS     method     limit/base     current     history1     history2       Promonium     ppm     ASTM D5186(m)     >75     24     26     24       Chromium     ppm     ASTM D5186(m)     >5     1     1     <1	Oil Age	kms	Client Info		0	0	0	
CONTAMINATION     method     limit/base     current     history1     history2       Water     WC Method     >0.2     NEG     NEG     NEG       WEAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185(m)     >5     1     1     -     -       Vickel     ppm     ASTM D5185(m)     >2     0     0     0       Vickel     ppm     ASTM D5185(m)     >2     0     -     1     -       Vickel     ppm     ASTM D5185(m)     >2     0     -     1     1       Lead     ppm     ASTM D5185(m)     >2     0     0     0       Copper     ppm     ASTM D5185(m)     >4     0     0     0       Copper     ppm     ASTM D5185(m)     0     0     0     0       Zeadnium     ppm     ASTM D5185(m)     0     0     0     0       Zeadnium     ppm     ASTM D5185(m)     0	Oil Changed		Client Info		N/A	N/A	N/A	
Water     WC Method     >0.2     NEG     NEG     NEG       WEAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185(m)     >75     24     26     24       Chromium     ppm     ASTM D5185(m)     >5     1     1     <1	Sample Status				SEVERE	ABNORMAL	ABNORMAL	
WEAR METALS     method     limit/base     current     history1     history2       ron     ppm     ASTM D5185(m)     >75     24     26     24       Chromium     ppm     ASTM D5185(m)     >5     1     1     <1	CONTAMINATIO	ON	method	limit/base	current	history1	history2	
ron     ppm     ASTM D5185(m)     >75     24     26     24       Chromium     ppm     ASTM D5185(m)     >5     1     1     <1	Water		WC Method	>0.2	NEG	NEG	NEG	
Dromium     ppm     ASTM D5185(m)     >5     1     1     <1     <1       Nickel     ppm     ASTM D5185(m)     >4     <1	WEAR METALS		method	limit/base	current	history1	history2	
Dromium     ppm     ASTM D5185(m)     >5     1     1     <1     <1       Nickel     ppm     ASTM D5185(m)     >4     <1	Iron	maa	ASTM D5185(m)	>75	24	26	24	
Nickel     ppm     ASTM D5185(m)     >4     <1     0     0       Fitanium     ppm     ASTM D5185(m)     >2     0     0     0       Silver     ppm     ASTM D5185(m)     >2     0     <1	Chromium				1		<1	
Titanium     ppm     ASTM D5185(m)     >2     0     0     0       Silver     ppm     ASTM D5185(m)     >2     0     <1	Nickel							
Silver     ppm     ASTM D5185(m)     >2     0     <1     <1       Aluminum     ppm     ASTM D5185(m)     >15     2     1     1       Lead     ppm     ASTM D5185(m)     >25     <1	Titanium							
Aluminum     ppm     ASTM D5180m     >15     2     1     1       Lead     ppm     ASTM D5185(m)     >25     <1	Silver							
Lead     ppm     ASTM D5185(m)     >25     <1     1     1       Copper     ppm     ASTM D5185(m)     >100     1     1     3       Tin     ppm     ASTM D5185(m)     >4     0     0     0       Antimony     ppm     ASTM D5185(m)     0     0     0     0       Antimony     ppm     ASTM D5185(m)     0     0     0     0       Garadium     ppm     ASTM D5185(m)     0     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     59     68     99       Manganese     ppm     ASTM D5185(m)     59     68     99       Calcium     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     2362     2290     2444       Lihium								
Copper     ppm     ASTM D5185(m)     >100     1     1     3       Tin     ppm     ASTM D5185(m)     >4     0     0     0       Antimony     ppm     ASTM D5185(m)     0     0     0     0       Vanadium     ppm     ASTM D5185(m)     0     0     0     0       Beryllium     ppm     ASTM D5185(m)     0     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0     0       ASTM D5185(m)     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     0     -1     <1	Lead							
Tin     ppm     ASTM D5185(m)     >4     0     0     0       Antimony     ppm     ASTM D5185(m)     0     0     0     0       Vanadium     ppm     ASTM D5185(m)     0     0     0     0       Beryllium     ppm     ASTM D5185(m)     0     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     0     <1								
Antimony     ppm     ASTM D5185(m)     0     0     0       Vanadium     ppm     ASTM D5185(m)     0     0     0     0       Beryllium     ppm     ASTM D5185(m)     0     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0     0       ADDITIVES     method     limit/base     current     history1     Nistory2       Boron     ppm     ASTM D5185(m)     <1	Tin		( )					
Vanadium     ppm     ASTM D5185(m)     0     0     0       Beryllium     ppm     ASTM D5185(m)     0     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     <1								
Baryllium     ppm     ASTM D5185(m)     0     0     0       Cadmium     ppm     ASTM D5185(m)     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     <1	Vanadium							
Cadmium     ppm     ASTM D5185(m)     0     0     0       ADDITIVES     method     limit/base     current     history1     history2       Boron     ppm     ASTM D5185(m)     <1								
Boron     ppm     ASTM D5185(m)     <1     2     4       Barium     ppm     ASTM D5185(m)     0     <1	Cadmium							
Barium     ppm     ASTM D5185(m)     0     <1     <1       Molybdenum     ppm     ASTM D5185(m)     59     68     99       Manganese     ppm     ASTM D5185(m)     0     0     0       Magnesium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1	ADDITIVES		method	limit/base	current	history1	history2	
Barium     ppm     ASTM D5185(m)     0     <1     <1       Molybdenum     ppm     ASTM D5185(m)     59     68     99       Manganese     ppm     ASTM D5185(m)     0     0     0       Magnesium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1	Boron	ppm	ASTM D5185(m)		<1	2	4	
Molybdenum     ppm     ASTM D5185(m)     59     68     99       Manganese     ppm     ASTM D5185(m)     0     0     0     0       Magnesium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <	Barium						<1	
Manganese     ppm     ASTM D5185(m)     0     0     0       Magnesium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     1056     1075     1078       Sulfur     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <41	Molybdenum				59	68	99	
Magnesium     ppm     ASTM D5185(m)     881     885     892       Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     < <td>1     1       CONTAMINANTS     method     limit/base     current     history1     history2       Solicon     ppm     ASTM D5185(m)     &gt;25     4     5     13       Sodium     ppm     ASTM D5185(m)     &gt;25     4     5     13       Sodium     ppm     ASTM D5185(m)     &gt;20     36     80     257       Fuel     %     ASTM D7593*     &gt;3.0     6.9     5.6     4.1       Glycol</td> <td>Manganese</td> <td></td> <td>. ,</td> <td></td> <td>0</td> <td></td> <td>0</td>	1     1       CONTAMINANTS     method     limit/base     current     history1     history2       Solicon     ppm     ASTM D5185(m)     >25     4     5     13       Sodium     ppm     ASTM D5185(m)     >25     4     5     13       Sodium     ppm     ASTM D5185(m)     >20     36     80     257       Fuel     %     ASTM D7593*     >3.0     6.9     5.6     4.1       Glycol	Manganese		. ,		0		0
Calcium     ppm     ASTM D5185(m)     957     965     972       Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     1056     1075     1078       Sulfur     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1	Magnesium					885	892	
Phosphorus     ppm     ASTM D5185(m)     906     923     910       Zinc     ppm     ASTM D5185(m)     1056     1075     1078       Sulfur     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1	Calcium	ppm	ASTM D5185(m)		957	965	972	
Zinc     ppm     ASTM D5185(m)     1056     1075     1078       Sulfur     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1	Phosphorus				906		910	
Sulfur     ppm     ASTM D5185(m)     2362     2290     2444       Lithium     ppm     ASTM D5185(m)     <1     <1     <1     <1       CONTAMINANTS     method     limit/base     current     history1     history2       Solicon     ppm     ASTM D5185(m)     >25     4     5     13       Sodium     ppm     ASTM D5185(m)     >20     36     80     257       Fuel     %     ASTM D7593*     >3.0     6.9     5.6     4.1       Glycol     %     ASTM D7593*     >3.0     6.9     5.6     4.1       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Zinc							
Lithium     ppm     ASTM D5185(m)     <1     <1     <1       CONTAMINANTS     method     limit/base     current     history1     history2       Silicon     ppm     ASTM D5185(m)     >25     4     5     13       Sodium     ppm     ASTM D5185(m)     >20     36     80     ▲ 257       Fotassium     ppm     ASTM D5185(m)     >20     36     80     ▲ 257       Fuel     %     ASTM D7593*     >3.0     € 6.9     ▲ 5.6     ▲ 4.1       Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Sulfur		· · /					
Solicon   ppm   ASTM D5185(m)   >25   4   5   13     Sodium   ppm   ASTM D5185(m)   61   142   475     Potassium   ppm   ASTM D5185(m)   >20   36   80   ▲ 257     Fuel   %   ASTM D7593*   >3.0   6.9   ▲ 5.6   ▲ 4.1     Glycol   %   ASTM D7922*   0.0   0.0   0.0     INFRA-RED   method   limit/base   current   history1   history2     Soot %   %   ASTM D7844*   >6   1.1   1   1.2	Lithium		. ,					
Sodium     ppm     ASTM D5185(m)     61     142     475       Potassium     ppm     ASTM D5185(m)     >20     36     80     257       Fuel     %     ASTM D7593*     >3.0     6.9     5.6     4.1       Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	CONTAMINANT	S	method	limit/base	current	history1	history2	
Sodium     ppm     ASTM D5185(m)     61     142     475       Potassium     ppm     ASTM D5185(m)     >20     36     80     257       Fuel     %     ASTM D7593*     >3.0     6.9     5.6     4.1       Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Silicon	ppm	ASTM D5185(m)	>25	4	5	13	
Potassium     ppm     ASTM D5185(m)     >20     36     80     ▲ 257       Fuel     %     ASTM D7593*     >3.0     6.9     ▲ 5.6     ▲ 4.1       Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Sodium	ppm	ASTM D5185(m)		61	142	<b>4</b> 75	
Fuel     %     ASTM D7593*     >3.0     6.9     ▲ 5.6     ▲ 4.1       Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Potassium		ASTM D5185(m)	>20	36	80		
Glycol     %     ASTM D7922*     0.0     0.0     0.0       INFRA-RED     method     limit/base     current     history1     history2       Soot %     %     ASTM D7844*     >6     1.1     1     1.2	Fuel		ASTM D7593*	>3.0	6.9	<b>5</b> .6	<b>4</b> .1	
Soot % % ASTM D7844* >6 <b>1.1</b> 1 1.2	Glycol	%						
	INFRA-RED		method	limit/base	current	history1	history2	
Nitration     Abs/cm     ASTM D7624*     >20     11.3     10.4     11.2	Soot %	%	ASTM D7844*	>6	1.1	1	1.2	
	Nitration	Abs/cm	ASTM D7624*	>20	11.3	10.4	11.2	

## DIAGNOSIS

### Recommendation

We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

### Wear

All component wear rates are normal.

#### Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

Sulfation

Abs/.1mm ASTM D7415\* >30

25.8

24.1

24.5



# **OIL ANALYSIS REPORT**

