

# **OIL ANALYSIS REPORT**

#### Machine MANITOU MT625 FOR410 (S/N MLT625-75H-ST3B) Component

**Diesel Engine** 

SHELL 15W40 (--- GAL)

# DIAGNOSIS

### Recommendation

We advise that you check the fuel injection system. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

## Wear

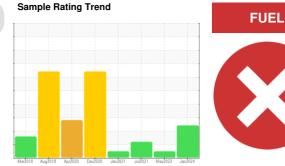
All component wear rates are normal.

#### Contamination

There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.

#### Fluid Condition

Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.

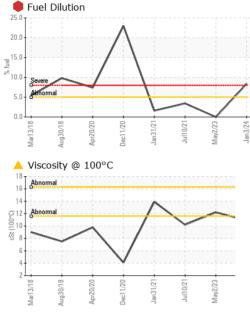


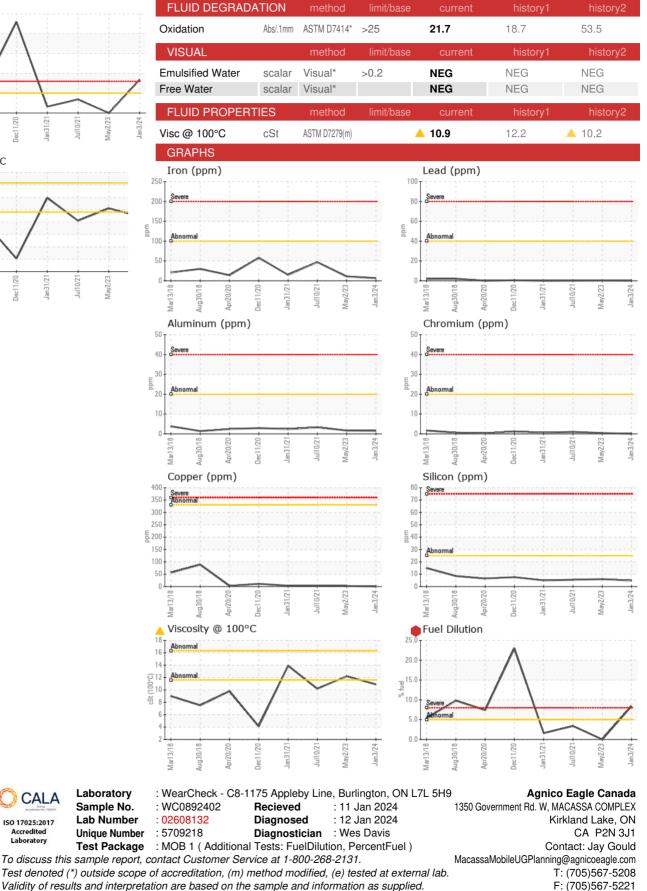
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SAMPLE INFORM	TATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0892402	WC0650144	WC0584456
Sample Date		Client Info		03 Jan 2024	02 May 2023	10 Jul 2021
Machine Age	hrs	Client Info		14578	12872	9535
Oil Age	hrs	Client Info		0	0	250
Oil Changed		Client Info		N/A	N/A	Changed
Sample Status				SEVERE	NORMAL	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>100	7	11	47
Chromium	ppm	ASTM D5185(m)	>20	0	<1	1
Nickel	ppm	ASTM D5185(m)	>4	<1	<1	<1
Titanium	ppm	ASTM D5185(m)		0	<1	0
Silver	ppm	ASTM D5185(m)	>3	0	0	<1
Aluminum	ppm	ASTM D5185(m)	>20	2	2	3
Lead	ppm	ASTM D5185(m)	>40	0	<1	<1
Copper	ppm	ASTM D5185(m)	>330	<1	2	2
Tin	ppm	ASTM D5185(m)	>15	0	0	<1
Antimony	ppm	ASTM D5185(m)		0	<1	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		33	95	2
Barium	ppm	ASTM D5185(m)		0	0	0
Molybdenum	ppm	ASTM D5185(m)		36	12	44
Manganese	ppm	ASTM D5185(m)		0	<1	<1
Magnesium	ppm	ASTM D5185(m)		451	117	751
Calcium	ppm	ASTM D5185(m)		1557	2051	1096
Phosphorus	ppm	ASTM D5185(m)		696	978	832
Zinc	ppm	ASTM D5185(m)		790	1042	980
Sulfur	ppm	ASTM D5185(m)		2017	2840	2097
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	5	6	6
Sodium	ppm	ASTM D5185(m)	>150	3	2	5
Potassium	ppm	ASTM D5185(m)	>20	7	4	2
Fuel	%	ASTM D7593*	>5	<b>8</b> .4	<1.0	▲ 3.4
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>3	0.1	0	0.2
Nitration	Abs/cm	ASTM D7624*	>20	8.1	8.3	11.9
Sulfation	Abs/.1mm	ASTM D7415*	>30	22.1	20.9	38.2



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