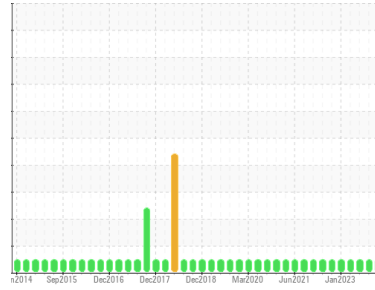




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**3 Calender Line**  
 Machine Id  
**42-0100 Feedmill**  
 Component  
**Gearbox**  
 Fluid  
**SUNOCO SUNE320 (100 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The condition of the oil is acceptable for the time in service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0808304</b>	WC0782362	WC0808312
Sample Date	Client Info			<b>03 Jan 2024</b>	03 Oct 2023	06 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed	Client Info			<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	<b>NEG</b>	NEG	NEG

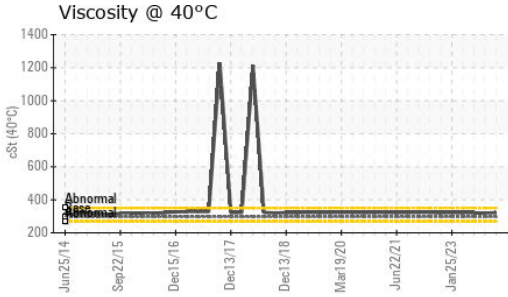
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	<b>16</b>	16	16
Chromium	ppm	ASTM D5185(m)	>15	<b>1</b>	1	1
Nickel	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m)	>25	<b>1</b>	<1	1
Lead	ppm	ASTM D5185(m)	>100	<b>0</b>	0	<1
Copper	ppm	ASTM D5185(m)	>200	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185(m)	>25	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	>5	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<b>20</b>	15	14
Barium	ppm	ASTM D5185(m)		<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Calcium	ppm	ASTM D5185(m)		<b>13</b>	12	12
Phosphorus	ppm	ASTM D5185(m)		<b>277</b>	280	292
Zinc	ppm	ASTM D5185(m)		<b>2</b>	3	4
Sulfur	ppm	ASTM D5185(m)		<b>12381</b>	12130	12181
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<b>9</b>	10	10
Sodium	ppm	ASTM D5185(m)		<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>4</b>	0	<1



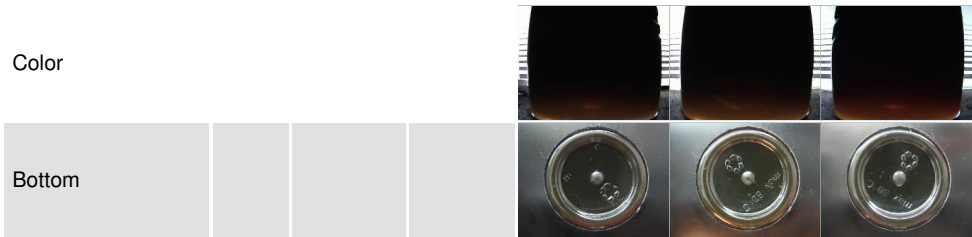
# OIL ANALYSIS REPORT



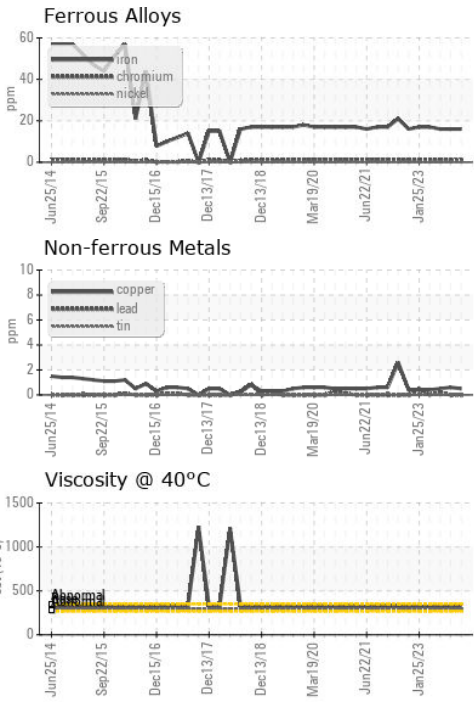
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	297	<b>322</b>	319	321

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **CANADIAN GENERAL TOWER LTD.**  
**Sample No.** : WC0808304 **Received** : 11 Jan 2024 52 MIDDLETON STREET, P.O. BOX 160  
**Lab Number** : **02608321** **Diagnosed** : 11 Jan 2024 CAMBRIDGE, ON  
**Unique Number** : 5709407 **Diagnostician** : Wes Davis CA N1S 2R4  
**Test Package** : IND 1

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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