

OIL ANALYSIS REPORT

Sample Rating Trend

GLYCOL



CUMMINS 236

Component

Rear Diesel Engine

ESSO XD-3 EXTRA 15W40 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of the coolant leak. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Test for glycol is positive. There is a high concentration of glycol present in the oil. There is a moderate concentration of water present in the oil.

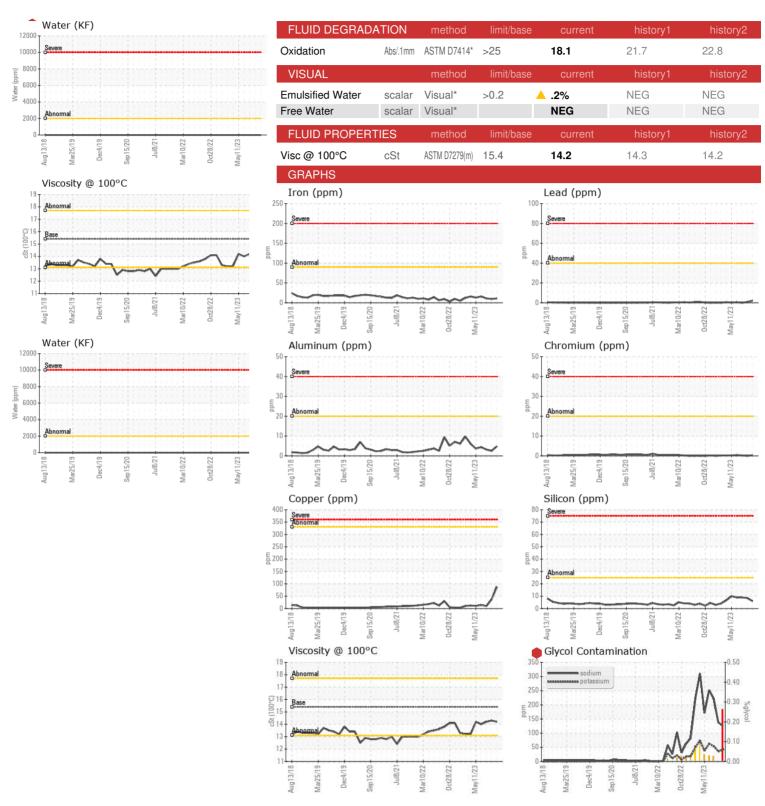
▲ Fluid Condition

The oil is no longer serviceable due to the presence of contaminants.

₁₂ 2018 Mar2019 Dec2018 Sep2020 Jul2021 Mar2022 Oct2022 Mar ₂ 0203						
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0889181	WC0866456	WC0816424
Sample Date		Client Info		28 Dec 2023	18 Oct 2023	03 Sep 2023
Machine Age	kms	Client Info		0	0	0
Oil Age	kms	Client Info		9294	10519	9531
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				SEVERE	NORMAL	ABNORMAL
CONTAMINATION	N	method	limit/base	current	history1	history2
Fuel		WC Method	>3.0	<1.0	<1.0	<1.0
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>90	11	10	11
Chromium	ppm	ASTM D5185(m)	>20	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>2	<1	<1	0
Titanium	ppm	ASTM D5185(m)	>2	0	0	0
Silver	ppm	ASTM D5185(m)	>2	0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>20	5	2	3
Lead	ppm	ASTM D5185(m)	>40	2	<1	0
Copper	ppm	ASTM D5185(m)	>330	88	37	10
Tin	ppm	ASTM D5185(m)	>15	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		29	18	12
Barium	ppm	ASTM D5185(m)		0	<1	0
Molybdenum	ppm	ASTM D5185(m)		<1	<1	3
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)		17	17	37
Calcium	ppm	ASTM D5185(m)	3780	2051	2176	2052
Phosphorus	ppm	ASTM D5185(m)	1370	933	906	887
Zinc	ppm	ASTM D5185(m)	1500	1127	1094	1071
Sulfur	ppm	ASTM D5185(m)	3800	2931	2830	2751
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	6	8	9
Sodium	ppm	ASTM D5185(m)	>192	125	138	▲ 223
Potassium	ppm	ASTM D5185(m)	>20	<u>42</u>	35	<u></u> 54
Water	%	ASTM D6304*	>0.2	NEG	NEG	NEG
Glycol	%	ASTM D7922*		0.261	0.0	△ 0.025
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*	>6	0.2	0.2	0.2
Nitration	Abs/cm	ASTM D7624*	>20	9.8	9.5	9.7
Sulfation	Abs/.1mm	ASTM D7415*	>30	23.3	23.7	25.4



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CALA ISO 17025:2017 Accredited

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0889181 : 02608502

Recieved Diagnosed

: 5709588 Diagnostician : Kevin Marson

Test Package : MOB 1 (Additional Tests: Glycol, KF)

: 12 Jan 2024

: 14 Jan 2024

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CITY OF THUNDER BAY

AUTO MAINTENANCE STORES, 570 FORT WILLIAM ROAD THUNDER BAY, ON **CA P7B 2Z8**

Contact: Sean Malcolm sean.malcolm@thunderbay.ca T: (807)684-2716

F: (807)344-0237