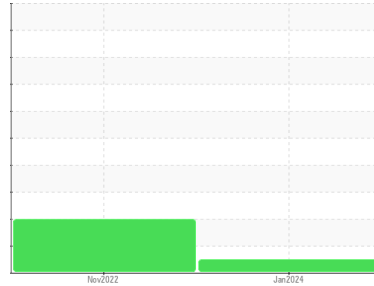




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Area  
**[W-00542347]**  
 Machine Id  
**EXTRUDER #1 (EAST)**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- GAL)**

## DIAGNOSIS

### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>WC0874973</b>	WC0757461	---
Sample Date	Client Info			<b>11 Jan 2024</b>	01 Nov 2022	---
Machine Age	hrs	Client Info		<b>0</b>	0	---
Oil Age	hrs	Client Info		<b>0</b>	0	---
Oil Changed	Client Info			<b>N/A</b>	N/A	---
Sample Status				<b>NORMAL</b>	ABNORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.05	<b>NEG</b>	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	---
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	---
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	0	---
Lead	ppm	ASTM D5185(m)	>20	<b>0</b>	0	---
Copper	ppm	ASTM D5185(m)	>20	<b>5</b>	4	---
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	---
Antimony	ppm	ASTM D5185(m)		<b>0</b>	<1	---
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	---

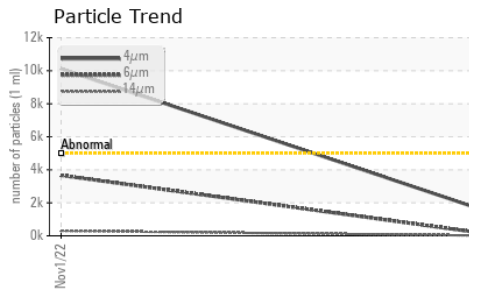
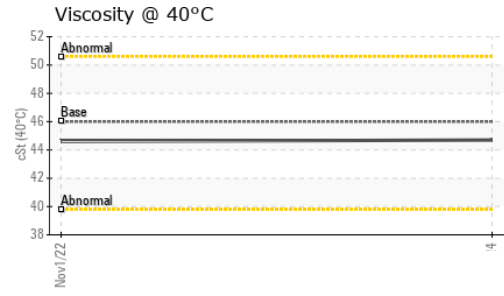
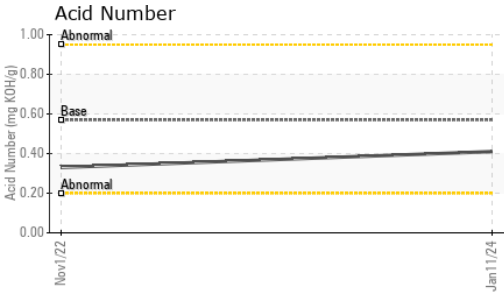
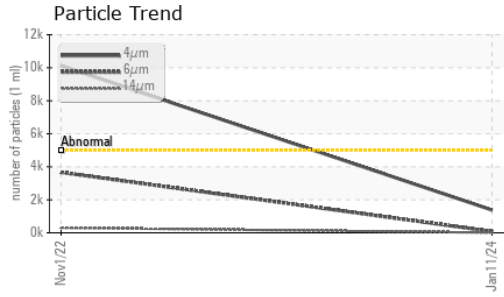
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<b>&lt;1</b>	<1	---
Barium	ppm	ASTM D5185(m)	5	<b>11</b>	13	---
Molybdenum	ppm	ASTM D5185(m)	5	<b>0</b>	0	---
Manganese	ppm	ASTM D5185(m)		<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m)	25	<b>&lt;1</b>	<1	---
Calcium	ppm	ASTM D5185(m)	200	<b>56</b>	55	---
Phosphorus	ppm	ASTM D5185(m)	300	<b>341</b>	369	---
Zinc	ppm	ASTM D5185(m)	370	<b>418</b>	406	---
Sulfur	ppm	ASTM D5185(m)	2500	<b>798</b>	791	---
Lithium	ppm	ASTM D5185(m)		<b>&lt;1</b>	<1	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	0	---
Sodium	ppm	ASTM D5185(m)		<b>7</b>	4	---
Potassium	ppm	ASTM D5185(m)	>20	<b>11</b>	0	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	<b>1378</b>	▲ 10119	---
Particles >6µm		ASTM D7647	>1300	<b>83</b>	▲ 3661	---
Particles >14µm		ASTM D7647	>160	<b>7</b>	▲ 304	---
Particles >21µm		ASTM D7647	>40	<b>4</b>	▲ 67	---
Particles >38µm		ASTM D7647	>10	<b>2</b>	1	---
Particles >71µm		ASTM D7647	>3	<b>1</b>	1	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>18/14/10</b>	▲ 21/19/15	---



# OIL ANALYSIS REPORT



FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	<b>0.41</b>	0.33	---

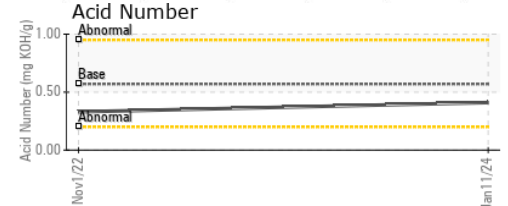
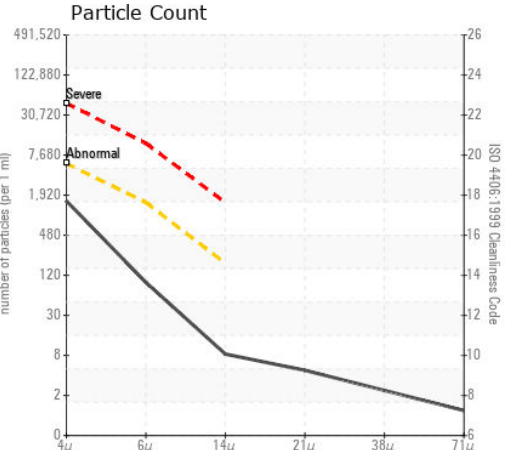
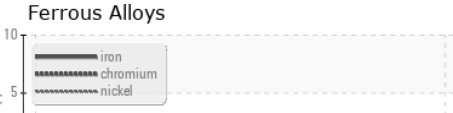
VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	---
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	---
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG	---
Free Water	scalar	Visual*		<b>NEG</b>	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	<b>44.7</b>	44.6	---

### SAMPLE IMAGES

method	limit/base	current	history1	history2	
Color					no image
Bottom					no image

### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0874973  
**Lab Number** : 02608542  
**Unique Number** : 5709628  
**Test Package** : IND 2

**ArcelorMittal**  
 193 Givins Street, P.O.Box 1589, Central Sotres - Door 44  
 Woodstock, ON  
 CA N4S 5Y8  
 Contact: Jeff Pottruff  
 jeff.pottruff@arcelormittal.com  
 T: (519)537-6671  
 F: (519)537-7384

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.