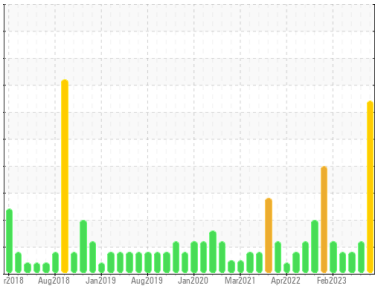
PROBLEM SUMMARY

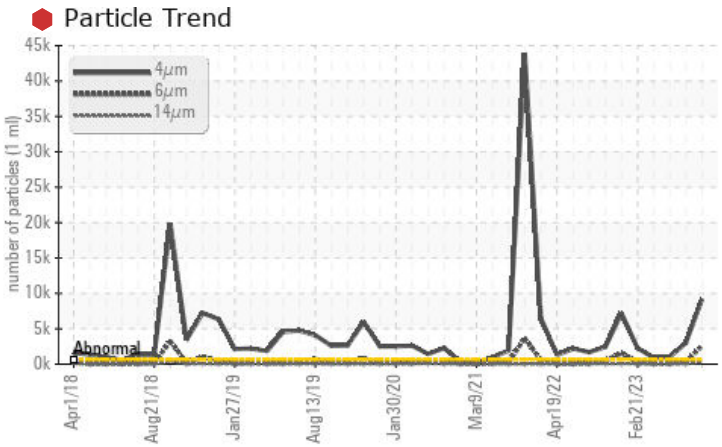
Sample Rating Trend



ISO

Area
#7 Blast Furnace
Machine Id
BISCHOFF SCRUBBER HYD (IRN040) (S/N 1000033964)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 22 (800 LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

PROBLEMATIC TEST RESULTS

Sample Status				SEVERE	ABNORMAL	ATTENTION
Particles >4µm		ASTM D7647	>640	**9160**	3007	1032
Particles >6µm		ASTM D7647	>160	**2594**	283	129
Particles >14µm		ASTM D7647	>40	**282**	19	9
Particles >21µm		ASTM D7647	>10	**91**	7	2
Particles >38µm		ASTM D7647	>3	**9**	1	0
Oil Cleanliness		ISO 4406 (c)	>16/14/12	**20/19/15**	19/15/11	17/14/10

Customer Id: ALGSSM
Sample No.: WC0780650
Lab Number: 02608735
Test Package: IND 2

To manage this report scan the QR code

To discuss the diagnosis or test data:
Wes Davis +1 905-569-8600 x223
wesd@wearcheck.ca

To change component or sample information:
Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Change Filter	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Information Required	---	---	?	Please specify the brand, type, and viscosity of the oil on your next sample.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access	---	---	?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid	---	---	?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

25 Oct 2023 Diag: Wes Davis

ISO

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report

27 Jun 2023 Diag: Kevin Marson

ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

03 May 2023 Diag: Kevin Marson

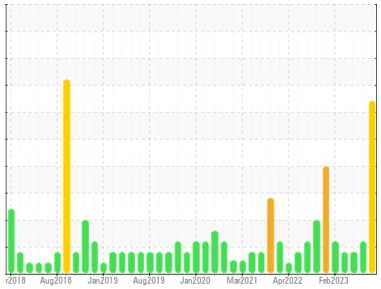
ISO

We recommend you service the filters on this component. Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. Viscosity of sample indicates oil is within ISO 22 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report

OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
#7 Blast Furnace
Machine Id
BISCHOFF SCRUBBER HYD (IRN040) (S/N 1000033964)
Component
Hydraulic System
Fluid
AW HYDRAULIC OIL ISO 22 (800 LTR)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. The system cleanliness code is much higher than the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0780650**	WC0689830	WC0689954
Sample Date		Client Info		**14 Jan 2024**	25 Oct 2023	27 Jun 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**SEVERE**	ABNORMAL	ATTENTION

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	**<1**	1	2
Chromium	ppm	ASTM D5185(m)	>20	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>20	**0**	<1	0
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	**<1**	0	<1
Lead	ppm	ASTM D5185(m)	>20	**0**	<1	0
Copper	ppm	ASTM D5185(m)	>20	**<1**	2	2
Tin	ppm	ASTM D5185(m)	>20	**<1**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

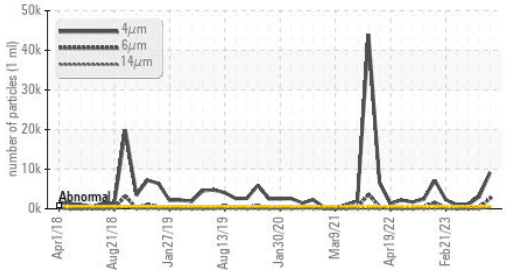
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	**0**	<1	<1
Barium	ppm	ASTM D5185(m)	5	**0**	<1	0
Molybdenum	ppm	ASTM D5185(m)	5	**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	0	0
Magnesium	ppm	ASTM D5185(m)	25	**<1**	0	<1
Calcium	ppm	ASTM D5185(m)	200	**56**	42	42
Phosphorus	ppm	ASTM D5185(m)	300	**333**	305	324
Zinc	ppm	ASTM D5185(m)	370	**411**	387	367
Sulfur	ppm	ASTM D5185(m)	2500	**798**	741	686
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	**0**	0	<1
Sodium	ppm	ASTM D5185(m)		**0**	0	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	0	<1

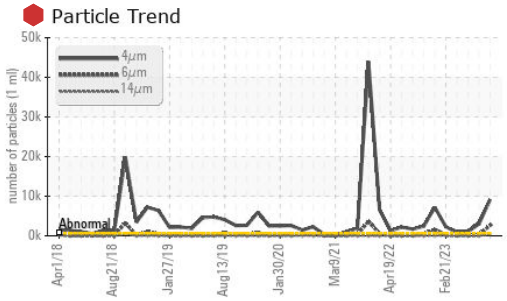
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	**9160**	3007	1032
Particles >6µm	ASTM D7647	>160	**2594**	283	129
Particles >14µm	ASTM D7647	>40	**282**	19	9
Particles >21µm	ASTM D7647	>10	**91**	7	2
Particles >38µm	ASTM D7647	>3	**9**	1	0
Particles >71µm	ASTM D7647	>3	**0**	0	0
Oil Cleanliness	ISO 4406 (c)	>16/14/12	**20/19/15**	19/15/11	17/14/10

OIL ANALYSIS REPORT

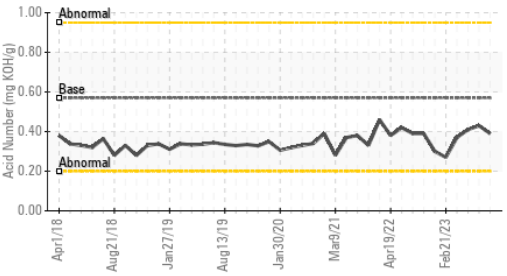
Particle Trend



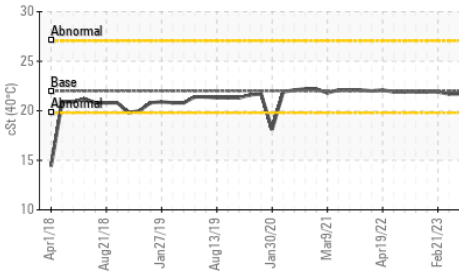
Particle Trend



Acid Number



Viscosity @ 40°C

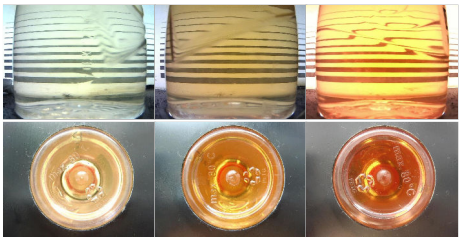


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	**0.39**	0.43	0.41

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

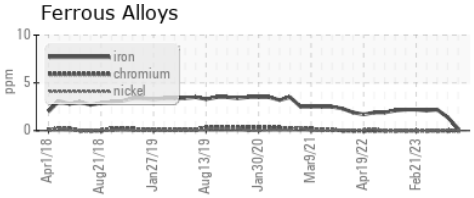
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	22	**22.3**	21.8	21.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

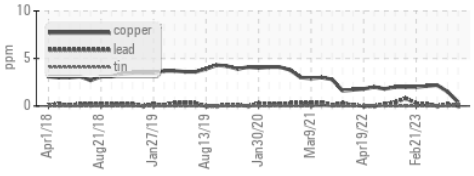


GRAPHS

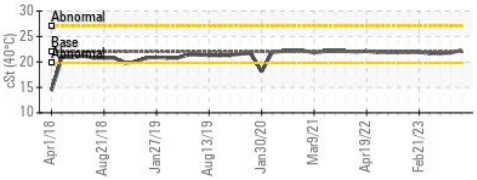
Ferrous Alloys



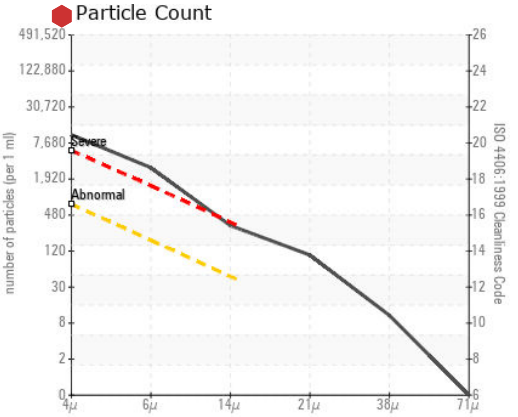
Non-ferrous Metals



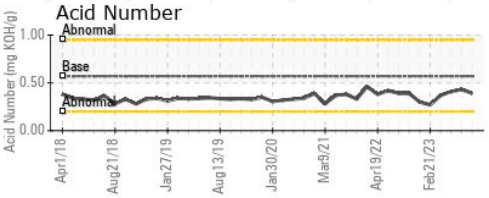
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0780650 **Recieved** : 15 Jan 2024
Lab Number : 02608735 **Diagnosed** : 16 Jan 2024
Unique Number : 5709821 **Diagnostician** : Wes Davis
Test Package : IND 2

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.