



COOLANT REPORT

Sample Rating Trend

INSOLUBLES

Area
[152309]
 Machine Id
679E2
 Component
Coolant
 Fluid
{not provided} (--- GAL)



DIAGNOSIS

▲ Recommendation

Drain system and refill with 50/50 premix of manufacturer recommended coolant.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

▲ Contaminants

Hardness is elevated. Elevated hardness can allow scale formation that will reduce cooling system effectiveness.

Coolant Condition

The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		CU0021874	---	---
Sample Date	Client Info		15 Jan 2024	---	---
Machine Age	hrs	Client Info	10526	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			ABNORMAL	---	---

PHYSICAL TEST RESULTS

	method	limit/base	current	history1	history2
Specific Gravity	ASTM D1298*		1.059	---	---
pH	Scale 0-14	ASTM D1287*	7.41	---	---
Nitrites	ppm	Alcan Test Kit*	840	---	---
Reserve Alkalinity	Scale 0-20	ASTM D1121*	3.9	---	---
Percentage Glycol	%	ASTM D3321*	43.2	---	---
Freezing Point	°C	ASTM D3321*	-19	---	---
Carboxylate			---	---	---

CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	24	---	---
Phosphorus	ppm	ASTM D5185(m)	9	---	---
Boron	ppm	ASTM D5185(m)	17	---	---
Molybdenum	ppm	ASTM D5185(m)	157	---	---

CORROSION

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >15	1	---	---
Aluminum	ppm	ASTM D5185(m) >10	2	---	---
Copper	ppm	ASTM D5185(m) >10	0	---	---
Lead	ppm	ASTM D5185(m) >10	0	---	---
Tin	ppm	ASTM D5185(m) >10	0	---	---
Silver	ppm	ASTM D5185(m) >10	<1	---	---
Zinc	ppm	ASTM D5185(m)	1	---	---

CARRIER SALTS



	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)	10468	---	---
Potassium	ppm	ASTM D5185(m)	23	---	---

SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m) >100	25	---	---
Magnesium	ppm	ASTM D5185(m) >40	5	---	---
Hardness	mg/L CaCO3	In-house* <75	▲ 84	---	---

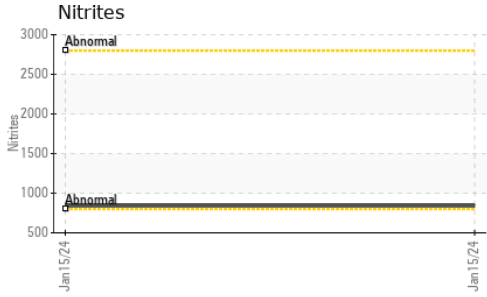
VISUAL

	method	limit/base	current	history1	history2
Coolant Color	Visual*		Red	---	---
Coolant Appearance	Visual*	Clear	Clear	---	---

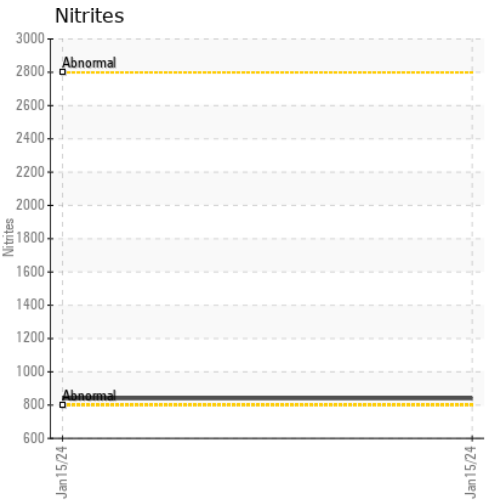
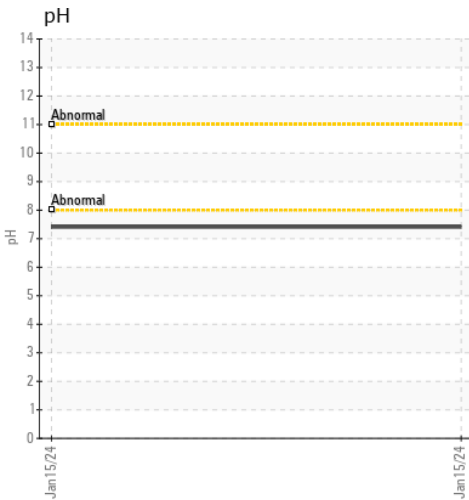
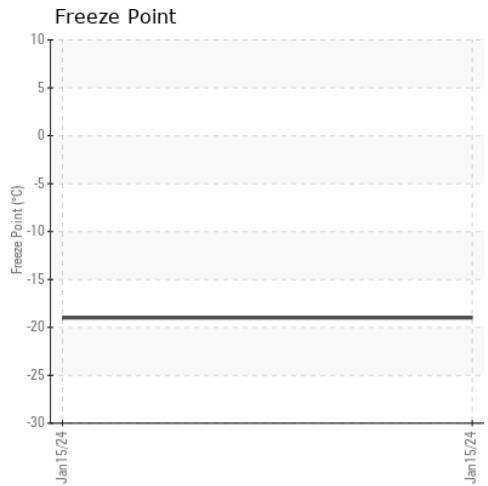
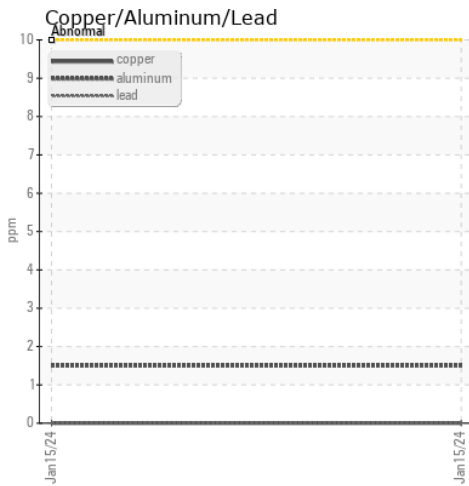
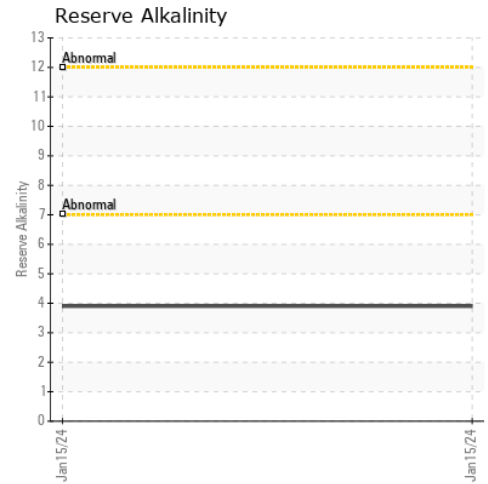
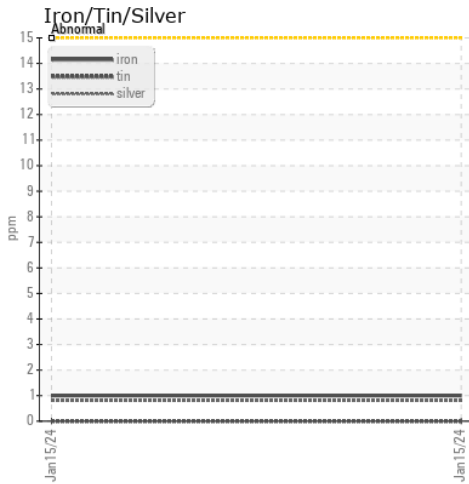
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COOLANT REPORT



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : CU0021874
Lab Number : 02609142
Unique Number : 5710228
Test Package : COOL
Received : 16 Jan 2024
Tested : 18 Jan 2024
Diagnosed : 19 Jan 2024 - Kevin Marson

CUMMINS EASTERN CANADA LP
 6950 EDWARDS BLVD
 MISSISSAUGA, ON
 CA L5T 2W2
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.