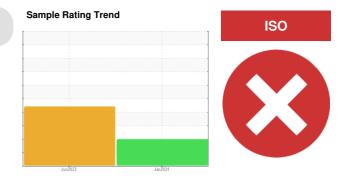


PROBLEM SUMMARY

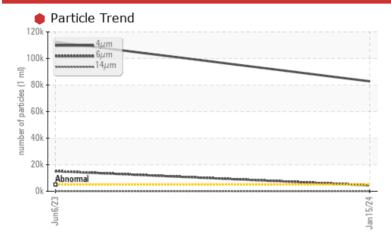
Area [133370] **COMBO #8**

Component **Hydraulic System**

PETRO CANADA PURITY FG AW HYDRAULIC 32 (3 GAL)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

PROBLEMATIC TEST RESULTS											
Sample Status		SEVERE	SEVERE								
Particles >4µm	ASTM D7647 >5	000 82824	112389								
Particles >6µm	ASTM D7647 >1	300 4470	15161								
Oil Cleanliness	ISO 4406 (c) >1	9/17/14 0 24/19/12	24/21/12								

Customer Id: GRA685CAM Sample No.: WC0898889 Lab Number: 02609345 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS							
Action	Status	Date	Done By	Description			
Change Filter			?	We recommend you service the filters on this component.			
Resample			?	Resample in 30-45 days to monitor this situation.			
Information Required			?	Please specify the component make and model with your next sample.			
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.			
Check Seals			?	Check seals and/or filters for points of contaminant entry.			

HISTORICAL DIAGNOSIS

100





Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.Iron ppm levels are noted. The low ferrous density (PQ) index indicates the wear metal levels are due to corrosion. All other component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Area [133370] **COMBO #8**

Hydraulic System

PETRO CANADA PURITY FG AW HYDRAULIC 32 (3 GAL)

Sample Rating Trend

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. Please specify the component make and model with your next sample.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

LIC 32 (3 GAL)			Jun2023	Jan 2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0898889	WC0808195	
Sample Date		Client Info		15 Jan 2024	06 Jun 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		N/A	N/A	
Sample Status				SEVERE	SEVERE	
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	15	2 8	
Chromium	ppm	ASTM D5185(m)	>10	2	4	
Nickel	ppm	ASTM D5185(m)	>10	1	2	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>10	<1	<1	
Lead	ppm	ASTM D5185(m)	>10	0	<1	
Copper	ppm	ASTM D5185(m)	>75	<1	0	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	0	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	<1	
Manganese	ppm	ASTM D5185(m)		0	<1	
Magnesium						
-	ppm	ASTM D5185(m)		<1	0	
Calcium	ppm	. ,		<1 <1	0	
	ppm	ASTM D5185(m)				
Calcium Phosphorus Zinc		ASTM D5185(m) ASTM D5185(m)		<1	0	
Phosphorus	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 482	0 525	
Phosphorus Zinc	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		<1 482 10	0 525 19	
Phosphorus Zinc Sulfur	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	<1 482 10 451	0 525 19 488	
Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm	ASTM D5185(m) method		<1 482 10 451 <1 current	0 525 19 488 <1	
Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) MSTM D5185(m)	limit/base >20	<1 482 10 451 <1 current	0 525 19 488 <1 history1	 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm	ASTM D5185(m) method		<1 482 10 451 <1 current	0 525 19 488 <1 history1	 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MSTM D5185(m) MSTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20	<1 482 10 451 <1 current 3 <1	0 525 19 488 <1 history1 4	 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) MEthod ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>20 >20	<1 482 10 451 <1 current 3 <1 2	0 525 19 488 <1 history1 4 1	 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) METHOD ASTM D5185(m)	>20 >20 limit/base >5000	<1 482 10 451 <1 current 3 <1 2 current	0 525 19 488 <1 history1 4 1 <1 history1 112389	history2 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647	>20 >20 limit/base >5000 >1300	<1 482 10 451 <1 current 3 <1 2 current \$82824 4470	0 525 19 488 <1 history1 4 1 <1 history1 112389 15161	history2 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647	>20 >20 limit/base >5000 >1300 >160	<1 482 10 451 <1 current 3 <1 2 current \$82824 4470 27	0 525 19 488 <1 history1 4 1 <1 history1 112389 15161 31	history2 history2 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >20 limit/base >5000 >1300 >160 >40	<1 482 10 451 <1 current 3 <1 2 current \$82824 4470 27 9	0 525 19 488 <1 history1 4 1 <1 history1 112389 15161 31 8	history2 history2 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) METHOD ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >20 limit/base >5000 >1300 >160 >40 >10	<1 482 10 451 <1 current 3 <1 2 current \$82824 4470 27 9 1	0 525 19 488 <1 history1 4 1 <1 history1 112389 15161 31 8 1	history2 history2
Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLIN Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) METHOD METHOD ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>20 >20 limit/base >5000 >1300 >160 >40	<1 482 10 451 <1 current 3 <1 2 current \$82824 4470 27 9	0 525 19 488 <1 history1 4 1 <1 history1 112389 15161 31 8	history2 history2



OIL ANALYSIS REPORT





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number **Unique Number** Test Package

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0898889 : 02609345

: 5710431 : IND 2

: 17 Jan 2024 Recieved Diagnosed Diagnostician

: 18 Jan 2024 : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

GRAND RIVER FOODS 190 VONDRAU DRIVE CAMBRIDGE, ON

CA N3E 1B8 Contact: Ryan Shea rshea@grandriverfoods.com

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