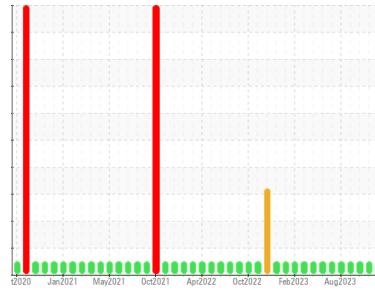




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**M10**  
 Machine Id  
**36-K-1680B LP/IP GAS COMPRESSOR (36-T-1690B) (S/N Maint Plan 22480)**  
 Component  
**Compressor**  
 Fluid  
**MOBIL DTE 846 (7404 LTR)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

Sample Number	Client Info	PP	PP	PP
Sample Date	Client Info	<b>19 Dec 2023</b>	15 Nov 2023	14 Nov 2023
Machine Age	days Client Info	<b>0</b>	0	0
Oil Age	days Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m)	>50	<b>0</b>	0	0
Chromium	ppm ASTM D5185(m)	>5	<b>0</b>	0	0
Nickel	ppm ASTM D5185(m)		<b>0</b>	<1	<1
Titanium	ppm ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm ASTM D5185(m)		<b>0</b>	0	<1
Aluminum	ppm ASTM D5185(m)	>15	<b>&lt;1</b>	<1	<1
Lead	ppm ASTM D5185(m)	>65	<b>0</b>	0	0
Copper	ppm ASTM D5185(m)	>65	<b>0</b>	0	<1
Tin	ppm ASTM D5185(m)	>10	<b>0</b>	0	0
Antimony	ppm ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)		<b>0</b>	0	0
Barium	ppm ASTM D5185(m)		<b>0</b>	0	<1
Molybdenum	ppm ASTM D5185(m)		<b>0</b>	0	0
Manganese	ppm ASTM D5185(m)		<b>0</b>	0	0
Magnesium	ppm ASTM D5185(m)		<b>0</b>	<1	0
Calcium	ppm ASTM D5185(m)		<b>1</b>	1	1
Phosphorus	ppm ASTM D5185(m)		<b>1183</b>	1172	1166
Zinc	ppm ASTM D5185(m)		<b>&lt;1</b>	<1	<1
Sulfur	ppm ASTM D5185(m)		<b>12</b>	52	28
Lithium	ppm ASTM D5185(m)		<b>&lt;1</b>	<1	<1

## CONTAMINANTS

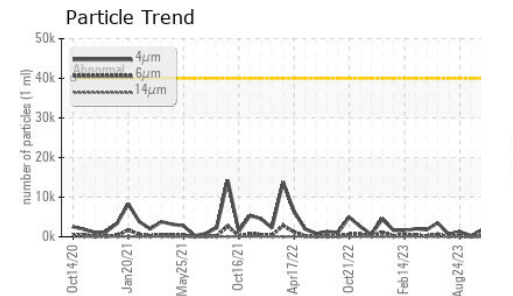
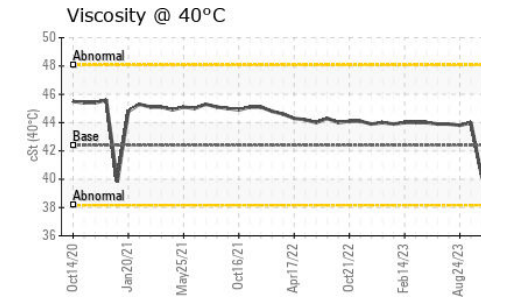
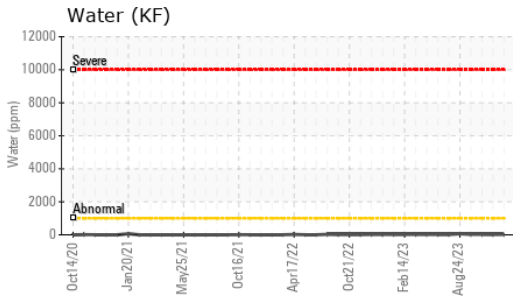
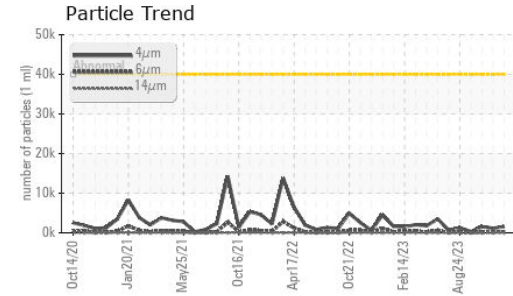
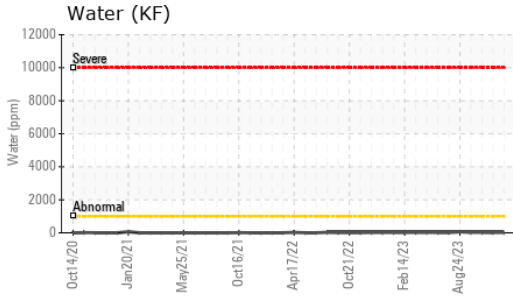
	method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m)	>35	<b>0</b>	0	0
Sodium	ppm ASTM D5185(m)		<b>0</b>	0	0
Potassium	ppm ASTM D5185(m)	>20	<b>0</b>	3	0
Water	% ASTM D6304*	>0.1	<b>0.002</b>	0.001	0.003
ppm Water	ppm ASTM D6304*	>1000	<b>18</b>	15	26.3

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>40000	<b>1551</b>	1144	1542
Particles >6µm	ASTM D7647	>10000	<b>254</b>	251	237
Particles >14µm	ASTM D7647	>320	<b>17</b>	10	11
Particles >21µm	ASTM D7647	>80	<b>5</b>	2	3
Particles >38µm	ASTM D7647	>20	<b>1</b>	1	0
Particles >71µm	ASTM D7647	>4	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>22/20/15	<b>18/15/11</b>	17/15/10	18/15/11



# OIL ANALYSIS REPORT

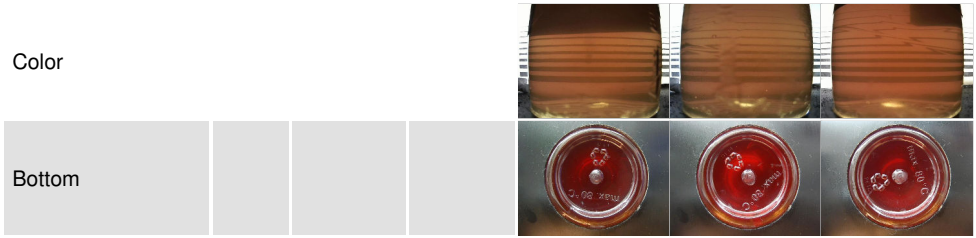


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		<b>0.13</b>	0.06	0.06

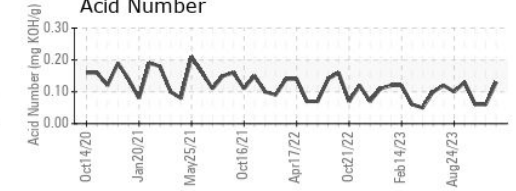
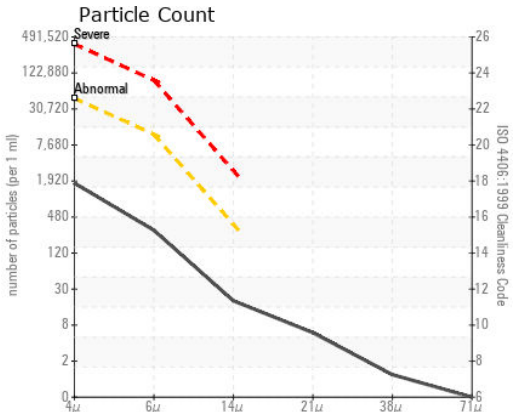
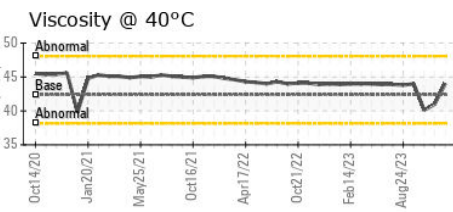
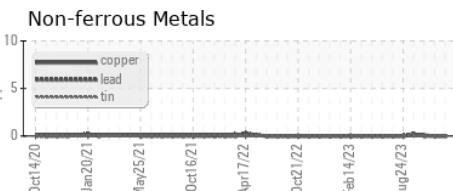
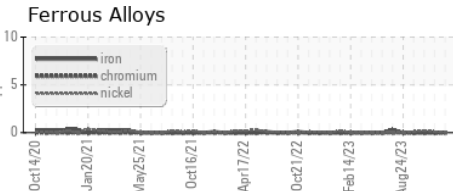
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	<b>NEG</b>	NEG	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	42.4	<b>44.0</b>	41.0	40.1

## SAMPLE IMAGES



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 HUSKY SEA ROSE /AKER SOLUTIONS  
**Sample No.** : PP **Received** : 17 Jan 2024  
**Lab Number** : 02609363 **Diagnosed** : 18 Jan 2024  
**Unique Number** : 5710449 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF, TAN Man )  
 To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.

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 T: x:  
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