

PROBLEM SUMMARY

Area AIM Recyclage - A14400 A2401075

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- LTR)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

This is a baseline read-out on the submitted sample.

PROBLEMATIC TEST RESULTS						
Sample Status			SEVERE			
Particles >4µm	ASTM D7647	>10000	🛑 124889			
Particles >6µm	ASTM D7647	>2500	e 32571			
Oil Cleanliness	ISO 4406 (c)	>20/18/15	• 24/22/14			

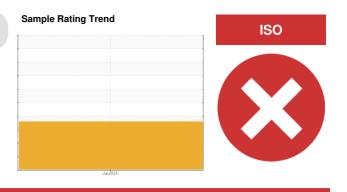
Customer Id: CHECOB Sample No.: E30001151 Lab Number: 02609398 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Tatiana Sorkina +1 (800)263-3939 <u>tsorkina@e360s.ca</u>

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com



There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Area AIM Recyclage - A14400 A2401075

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- LTR)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

Aluminum, copper and iron ppm levels are noted.

Contamination

Particles $>4\mu$ m are abnormally high. Particles $>6\mu$ m and oil cleanliness are abnormally high. The sample submitted is 32 times dirtier than the ISO dirt count recommendation of 19/16/14.

Fluid Condition

{not applicable}

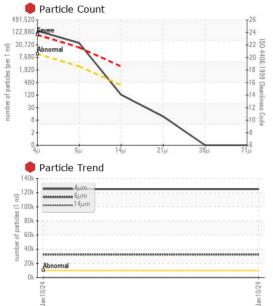
				Jan2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Batch #		Client Info		Mobile		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/15/2024		
Sample Number		Client Info		E30001151		
Sample Date		Client Info		10 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	32		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	12		
Lead	ppm	ASTM D5185(m)	>20	2		
Copper	ppm	ASTM D5185(m)	>20	16		
Tin	ppm	ASTM D5185(m)	>20	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	<1		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	2		
Calcium	ppm	ASTM D5185(m)	200	53		
Phosphorus	ppm	ASTM D5185(m)	300	323		
Zinc	ppm	ASTM D5185(m)	370	372		
Sulfur	ppm	ASTM D5185(m)	2500	1078		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	9		
Sodium	ppm	ASTM D5185(m)		3		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	%	ASTM D6304*	>0.05	0.002		
ppm Water	ppm	ASTM D6304*	>500	23		

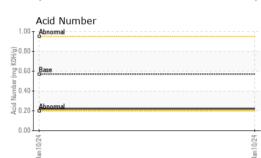


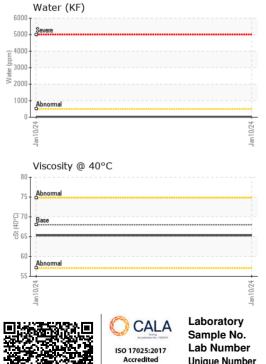
ISO



OIL ANALYSIS REPORT







FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	e 124889		
Particles >6µm		ASTM D7647	>2500	932571		
Particles >14µm		ASTM D7647	>320	109		
Particles >21µm		ASTM D7647	>80	10		
Particles >38µm		ASTM D7647	>20	0		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	• 24/22/14		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.22		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	65.3		
Visc @ 100°C	cSt	ASTM D7279(m)	8.6	10.0		
Viscosity Index (VI)	Scale	ASTM D2270*	96	137		
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. : E30001151 Recieved : 17 Jan 2024 640 Victoria Street : 02609398 Diagnosed : 25 Jan 2024 Cobourg, ON Accredited Laboratory Unique Number : 5710484 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca T: (800)263-3939 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950