

COOLANT REPORT



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CJ553535

Component Coolant Fluid EXTENDED LIFE COOLANT (--- GAL)

DIAGNOSIS

Recommendation

Clean cooling system with an acid-based cleaner according to directions, and flush with water afterwards thoroughly. Refill with 50/50 premix of manufacturer recommended coolant. Resample in 30 days.

Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

Contaminants

Hardness is critically elevated. Elevated hardness can allow scale formation that will reduce cooling system effectiveness. The sample contained a visible layer of foreign fluid contaminant, the origin and/or type of fluid is unknown.

Coolant Condition

The coolant is cloudy indicating either an overconcentration of coolant additives, or a mixing of incompatible coolant technologies. The nitrite level is acceptable. The pH level of this fluid is within the acceptable limits. The reserve alkalinity of this fluid is acceptable.

				Jan2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0853063		
Sample Date		Client Info		12 Jan 2024		
Machine Age	kms	Client Info		190536		
Oil Age	kms	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				SEVERE		
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Specific Gravity		ASTM D1298*		1.050		
pН	Scale 0-14	ASTM D1287*	9.0	7.39		
Nitrites	ppm	Alcan Test Kit*		720		
Reserve Alkalinity	Scale 0-20	ASTM D1121*		2.2		
Percentage Glycol	%	ASTM D3321*	50	37.4		
Freezing Point	°C	ASTM D3321*	-40	-7		
Carboxylate						
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		35		
Phosphorus	ppm	ASTM D5185(m)		26		
Boron	ppm	ASTM D5185(m)		227		
Molybdenum	ppm	ASTM D5185(m)		134		
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>15	0		
Aluminum	ppm	ASTM D5185(m)	>10	1		
Copper	ppm	ASTM D5185(m)	>10	0		
Lead	ppm	ASTM D5185(m)	>10	0		
Tin	ppm	ASTM D5185(m)	>10	0		
Silver	ppm	ASTM D5185(m)	>10	<1		
Zinc	ppm	ASTM D5185(m)	>10	2		
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CARRIER SALTS		method	limit/base		history1	history2
Sodium	ppm	ASTM D5185(m)		4244		
Potassium	ppm	ASTM D5185(m)		497		
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	>100	54		
Magnesium	ppm	ASTM D5185(m)	>40	5		
Hardness	mg/L CaCO3	In-house*	<75	🛑 156		
VISUAL		method	limit/base	current	history1	history2
Coolant Color		Visual*	Orange/R	Red		
Coolant Appearance		Visual*	Clear	Cloudy		
Color					no image	no image
Bottom					no image	no image
·26·46) Bev: 1				Contact/	ocation: Serdar	Okur DURMIC

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Contact/Location: Serdar Okur - RUSMIS



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