

OIL ANALYSIS REPORT

Sample Rating Trend





Component Reciprocating Compressor Fluid EMERSON 717 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

Viscosity of sample indicates oil is within ISO 68 range, advise investigate. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0871084		
Sample Date		Client Info		16 Jan 2024		
Machine Age	hrs	Client Info		5305		
Oil Age	hrs	Client Info		5000		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0		
Iron	ppm	ASTM D5185(m)	>50	3		
Chromium	ppm	ASTM D5185(m)	>10	0		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>25	<1		
Lead	ppm	ASTM D5185(m)	>25	0		
Copper	ppm	ASTM D5185(m)	>50	<1		
Tin	ppm	ASTM D5185(m)	>15	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		17		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		<1		
Calcium	ppm	ASTM D5185(m)		3		
Phosphorus	ppm	ASTM D5185(m)		<1		
Zinc	ppm	ASTM D5185(m)		3		
Sulfur	ppm	ASTM D5185(m)		3		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	0		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.1	0.001		
ppm Water	ppm	ASTM D6304*	>1000	9		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.05		



7

60

20

150 0

50

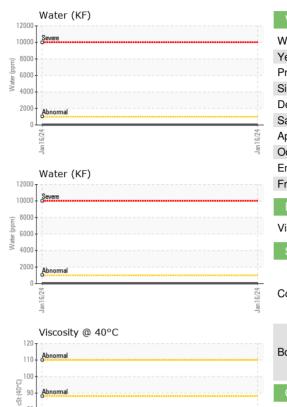
Jan 16/24

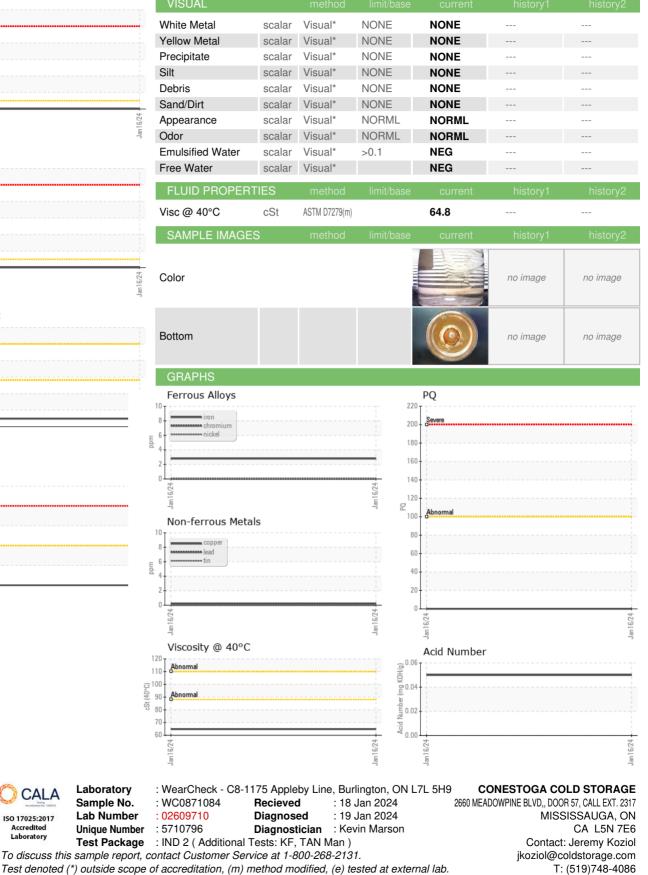
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PQ

Abnorm 100

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Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

CALA

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Laboratory

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