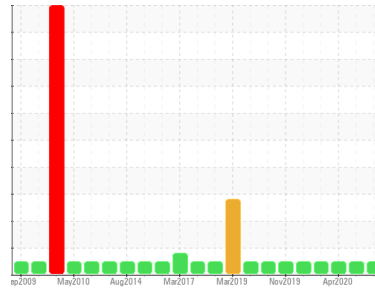




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**3rd Flr Bldg 36**  
 Machine Id  
**High Pressure Extruder P19841-001**  
 Component  
**Gearbox**  
 Fluid  
**CHEVRON MEROPA 220 (190 LTR)**

**DIAGNOSIS**

**Recommendation**

Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION |             | method      | limit/base | current            | history1    | history2    |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number      | Client Info |             |            | <b>CB0031620</b>   | CB0031384   | CB0029095   |
| Sample Date        | Client Info |             |            | <b>10 Jan 2024</b> | 14 Jun 2023 | 17 Apr 2020 |
| Machine Age        | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Age            | hrs         | Client Info |            | <b>0</b>           | 0           | 0           |
| Oil Changed        | Client Info |             |            | <b>Not Changed</b> | Not Changed | Not Changed |
| Sample Status      |             |             |            | <b>NORMAL</b>      | NORMAL      | NORMAL      |

| CONTAMINATION |           | method | limit/base | current    | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water         | WC Method |        | >0.2       | <b>NEG</b> | NEG      | NEG      |

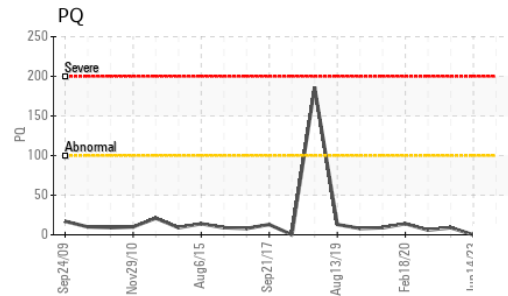
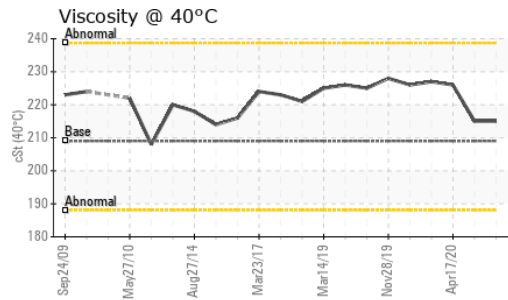
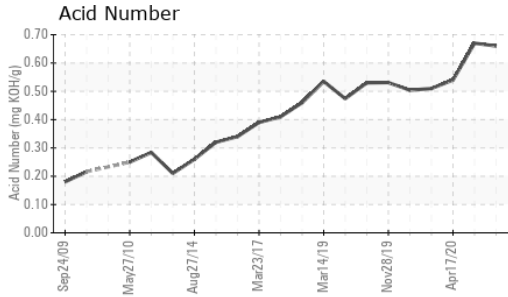
| WEAR METALS |     | method        | limit/base | current      | history1 | history2 |
|-------------|-----|---------------|------------|--------------|----------|----------|
| PQ          |     | ASTM D8184*   |            | <b>0</b>     | 0        | 9        |
| Iron        | ppm | ASTM D5185(m) | >200       | <b>6</b>     | 2        | 8        |
| Chromium    | ppm | ASTM D5185(m) | >15        | <b>0</b>     | 0        | <1       |
| Nickel      | ppm | ASTM D5185(m) | >15        | <b>&lt;1</b> | <1       | <1       |
| Titanium    | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | <1       |
| Silver      | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Aluminum    | ppm | ASTM D5185(m) | >25        | <b>&lt;1</b> | 0        | 0        |
| Lead        | ppm | ASTM D5185(m) | >100       | <b>0</b>     | 0        | 0        |
| Copper      | ppm | ASTM D5185(m) | >200       | <b>&lt;1</b> | <1       | <1       |
| Tin         | ppm | ASTM D5185(m) | >25        | <b>0</b>     | 0        | 0        |
| Antimony    | ppm | ASTM D5185(m) | >5         | <b>0</b>     | 0        | <1       |
| Vanadium    | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Beryllium   | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Cadmium     | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |

| ADDITIVES  |     | method        | limit/base | current      | history1 | history2 |
|------------|-----|---------------|------------|--------------|----------|----------|
| Boron      | ppm | ASTM D5185(m) |            | <b>18</b>    | 29       | 17       |
| Barium     | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | <1       |
| Molybdenum | ppm | ASTM D5185(m) |            | <b>0</b>     | <1       | <1       |
| Manganese  | ppm | ASTM D5185(m) |            | <b>0</b>     | 0        | 0        |
| Magnesium  | ppm | ASTM D5185(m) |            | <b>3</b>     | 2        | 1        |
| Calcium    | ppm | ASTM D5185(m) |            | <b>10</b>    | 10       | 27       |
| Phosphorus | ppm | ASTM D5185(m) |            | <b>227</b>   | 256      | 236      |
| Zinc       | ppm | ASTM D5185(m) |            | <b>4</b>     | 6        | 4        |
| Sulfur     | ppm | ASTM D5185(m) |            | <b>7300</b>  | 7499     | 8462     |
| Lithium    | ppm | ASTM D5185(m) |            | <b>&lt;1</b> | <1       | <1       |

| CONTAMINANTS |     | method        | limit/base | current  | history1 | history2 |
|--------------|-----|---------------|------------|----------|----------|----------|
| Silicon      | ppm | ASTM D5185(m) | >50        | <b>3</b> | 3        | 2        |
| Sodium       | ppm | ASTM D5185(m) |            | <b>0</b> | <1       | 0        |
| Potassium    | ppm | ASTM D5185(m) | >20        | <b>1</b> | <1       | 0        |

| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974* |            | <b>0.66</b> | 0.67     | 0.54     |

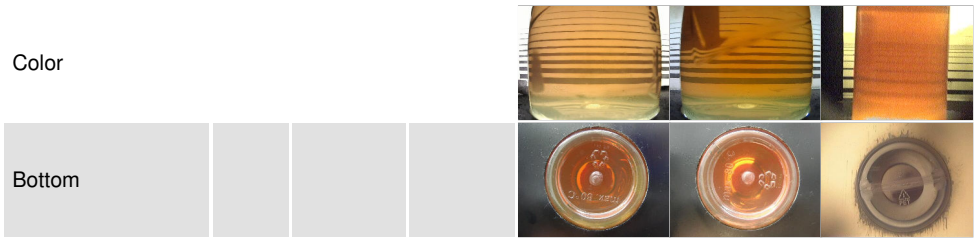
# OIL ANALYSIS REPORT



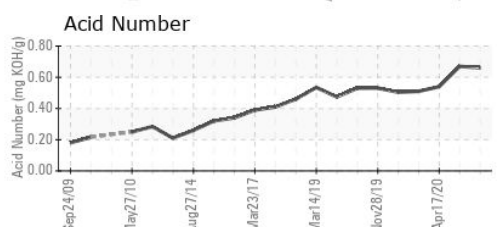
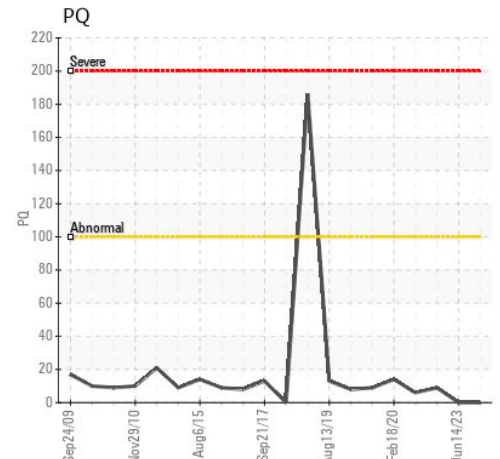
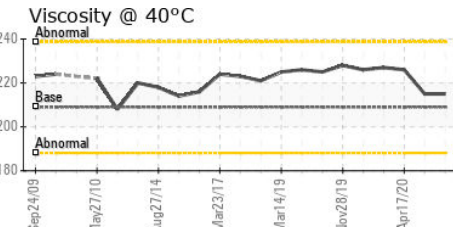
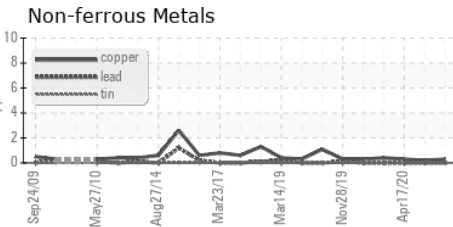
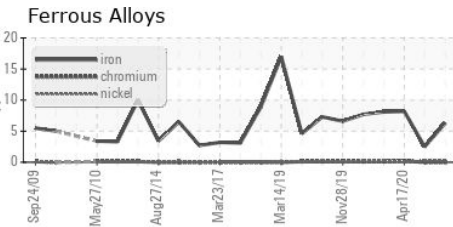
| VISUAL           | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Yellow Metal     | scalar | Visual*    | NONE    | NONE     | NONE     |
| Precipitate      | scalar | Visual*    | NONE    | NONE     | NONE     |
| Silt             | scalar | Visual*    | NONE    | NONE     | NONE     |
| Debris           | scalar | Visual*    | NONE    | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual*    | NONE    | NONE     | NONE     |
| Appearance       | scalar | Visual*    | NORML   | NORML    | NORML    |
| Odor             | scalar | Visual*    | NORML   | NORML    | NORML    |
| Emulsified Water | scalar | Visual*    | >0.2    | NEG      | NEG      |
| Free Water       | scalar | Visual*    |         | NEG      | NEG      |

| FLUID PROPERTIES | method | limit/base    | current | history1 | history2 |
|------------------|--------|---------------|---------|----------|----------|
| Visc @ 40°C      | cSt    | ASTM D7279(m) | 209     | 215      | 226      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : CB0031620 **Received** : 18 Jan 2024  
**Lab Number** : 02609786 **Diagnosed** : 19 Jan 2024  
**Unique Number** : 5710872 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: TAN Man )

**Pepsico Foods Canada**  
 34 Hunter S.W.  
 Peterborough, ON  
 CA K9J 7B2  
 Contact: Tom Mclean  
 tom.mclean@pepsico.com  
 T:  
 F: (705)876-4114

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.