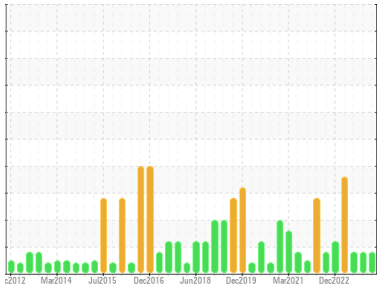
# OIL ANALYSIS REPORT

Sample Rating Trend



ISO

Area
## 2 Phoenix/020 ISO Dewax/P Pump/101 Injection Pump
Machine Id
## N/A 20P101 (East) - CRANK CASE
Component
**Pump**
Fluid
**PETRO CANADA COMPRO COMPRESSOR FLUID 100 (5 LTR)**

## DIAGNOSIS

**Recommendation**
We recommend you service the filters on this component. Resample at the next service interval to monitor.

**Wear**
All component wear rates are normal.

**Contamination**
There is a light amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC** | WC0883395 | WC0851464 |
| Sample Date | | Client Info | | **16 Jan 2024** | 15 Dec 2023 | 15 Sep 2023 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **ATTENTION** | ABNORMAL | ABNORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Water | | WC Method | >.1 | **NEG** | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185(m) | >90 | **<1** | <1 | <1 |
| Chromium | ppm | ASTM D5185(m) | >5 | **0** | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >5 | **<1** | 0 | 0 |
| Titanium | ppm | ASTM D5185(m) | >3 | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | >3 | **0** | <1 | 0 |
| Aluminum | ppm | ASTM D5185(m) | >7 | **<1** | <1 | <1 |
| Lead | ppm | ASTM D5185(m) | >12 | **0** | 0 | 0 |
| Copper | ppm | ASTM D5185(m) | >30 | **<1** | <1 | <1 |
| Tin | ppm | ASTM D5185(m) | >9 | **0** | 0 | 0 |
| Antimony | ppm | ASTM D5185(m) | | **0** | 0 | 0 |
| Vanadium | ppm | ASTM D5185(m) | | **0** | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | **0** | 0 | 0 |

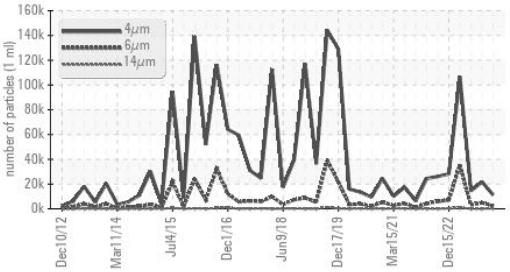
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185(m) | 0 | **0** | <1 | <1 |
| Barium | ppm | ASTM D5185(m) | 0 | **0** | <1 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | **0** | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | **<1** | 0 | 0 |
| Calcium | ppm | ASTM D5185(m) | 0 | **<1** | <1 | <1 |
| Phosphorus | ppm | ASTM D5185(m) | 50 | **7** | 7 | 6 |
| Zinc | ppm | ASTM D5185(m) | 0 | **<1** | <1 | <1 |
| Sulfur | ppm | ASTM D5185(m) | 1500 | **3321** | 3073 | 2530 |
| Lithium | ppm | ASTM D5185(m) | | **<1** | <1 | <1 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185(m) | >60 | **0** | 0 | 0 |
| Sodium | ppm | ASTM D5185(m) | | **0** | <1 | 0 |
| Potassium | ppm | ASTM D5185(m) | >20 | **1** | 0 | 0 |

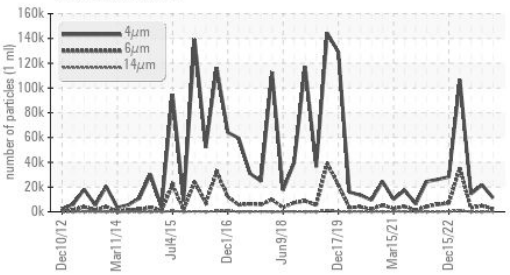
| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | | **11240** | 21707 | 14478 |
| Particles >6µm | | ASTM D7647 | >1300 | ▲ **2360** | ▲ 4903 | ▲ 3010 |
| Particles >14µm | | ASTM D7647 | >160 | **134** | 88 | 68 |
| Particles >21µm | | ASTM D7647 | >40 | **29** | 12 | 11 |
| Particles >38µm | | ASTM D7647 | >10 | **2** | 1 | 2 |
| Particles >71µm | | ASTM D7647 | >3 | **1** | 0 | 1 |
| Oil Cleanliness | | ISO 4406 (c) | >--/17/14 | ▲ **21/18/14** | ▲ 22/19/14 | ▲ 21/19/13 |

# OIL ANALYSIS REPORT

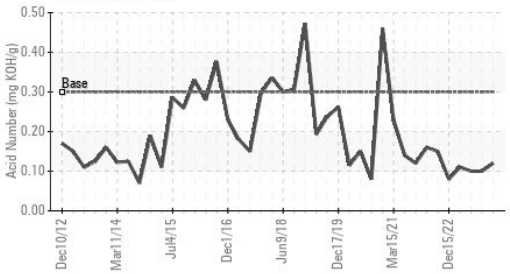
Particle Trend



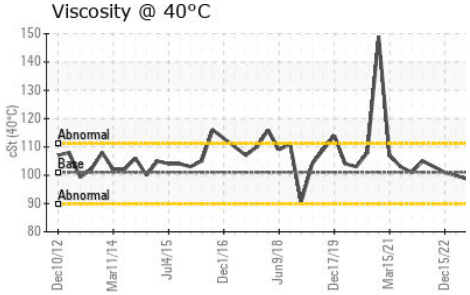

Particle Trend




Acid Number




Viscosity @ 40°C

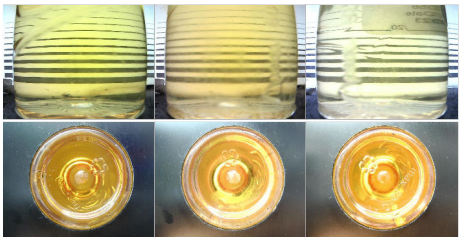



| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.3 | **0.12** | 0.10 | 0.10 |

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Silt | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Debris | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | Visual* | NORML | **NORML** | NORML | NORML |
| Odor | scalar | Visual* | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | Visual* | >.1 | **NEG** | NEG | NEG |
| Free Water | scalar | Visual* | | **NEG** | NEG | NEG |

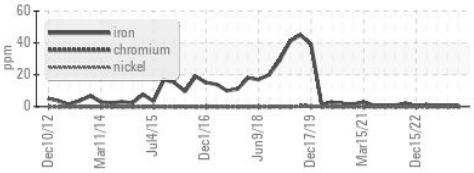
| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D7279(m) | 101.0 | **99.2** | 98.7 | 98.7 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | | | | |
| Bottom | | | | | |

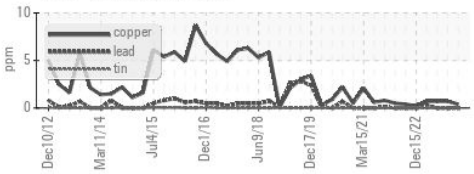


## GRAPHS

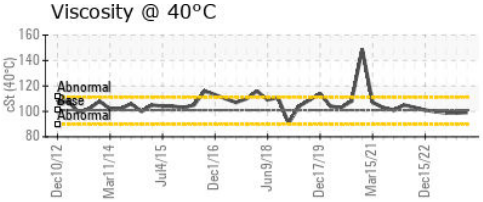
Ferrous Alloys



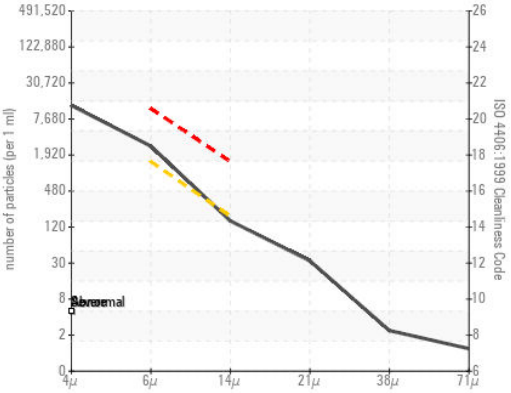

Non-ferrous Metals



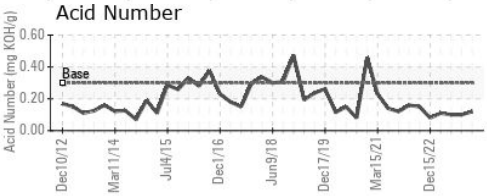

Viscosity @ 40°C




Particle Count




Acid Number




ISO 17025:2017 Accredited Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
**Sample No.** : WC **Recieved** : 18 Jan 2024
**Lab Number** : 02609788 **Diagnosed** : 19 Jan 2024
**Unique Number** : 5710874 **Diagnostician** : Kevin Marson
**Test Package** : IND 2 ( Additional Tests: TAN Man )

*To discuss this sample report, contact Customer Service at 1-800-268-2131.*
*Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.*
*Validity of results and interpretation are based on the sample and information as supplied.*

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