

OIL ANALYSIS REPORT

Area CMI KEELE - C13520 Machine Id AG247

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

Recommendation

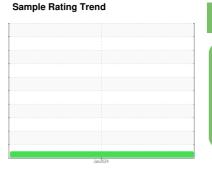
This is a baseline read-out on the submitted sample.

Wear

Copper and iron ppm levels are noted.

Contamination {not applicable}

Fluid Condition {not applicable}



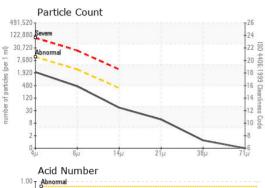


NORMAL

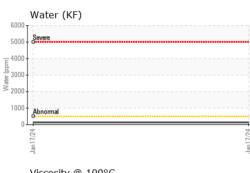
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine ID		Client Info		HRB BALER		
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/18/2024		
Sample Number		Client Info		E30001197		
Sample Date		Client Info		17 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	11		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	2		
Lead	ppm	ASTM D5185(m)	>20	3		
Copper	ppm	ASTM D5185(m)	>20	28		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	59		
Calcium	ppm	ASTM D5185(m)	200	46		
Phosphorus	ppm	ASTM D5185(m)	300	427		
Zinc	ppm	ASTM D5185(m)	370	420		
Sulfur	ppm	ASTM D5185(m)	2500	896		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	1	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D6304*	>0.05	0.013		
ppm Water	ppm	ASTM D6304*	>500	130		

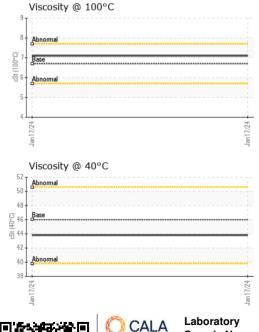


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Particles >4µm Particles >6µm Particles >14µm		method	limit/base	current	history1	history2
Particles >14µm		ASTM D7647	>10000	1872		
		ASTM D7647	>2500	388		
		ASTM D7647	>320	37		
Particles >21µm		ASTM D7647	>80	10		
Particles >38µm		ASTM D7647	>20	1		
Particles >71µm		ASTM D7647	>4	0		
Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/16/12		
FLUID DEGRADATIO	ON	method	limit/base	current	history1	history2
Acid Number (AN) mg	g KOH/g	ASTM D974*	0.57	0.50		
VISUAL		method	limit/base	current	history1	history2
White Metal so	calar	Visual*	NONE	NONE		
Yellow Metal so	calar	Visual*	NONE	NONE		
Precipitate so	calar	Visual*	NONE	NONE		
Silt so	calar	Visual*	NONE	NONE		
Debris so	calar	Visual*	NONE	NONE		
Sand/Dirt so	calar	Visual*	NONE	NONE		
		Visual*	NORML	NORML		
		Visual*	NORML	NORML		
		Visual*	>0.05	NEG		
Free Water so	calar	Visual*		NEG		
FLUID PROPERTIES	S	method	limit/base	current	history1	history2
Visc @ 40°C cS	St	ASTM D7279(m)	46	43.8		
Visc @ 100°C cS	St	ASTM D7279(m)	6.7	7.1		
Viscosity Index (VI) Se	cale	ASTM D2270*	97	122		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. CALA Sample No. : E30001197 Recieved : 19 Jan 2024 640 Victoria Street Lab Number : 02609957 Diagnosed : 23 Jan 2024 Cobourg, ON ISO 17025:2017 Accredited Laboratory Unique Number : 5711043 Diagnostician : Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca T: (800)263-3939 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950