



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Mako Plastics - 888067
 Machine Id
AG234-R
 Component
Hydraulic System
 Fluid
AW HYDRAULIC OIL ISO 46 (--- LTR)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

Wear

{not applicable}

Contamination

{not applicable}

Fluid Condition

{not applicable}

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Department	Client Info		Sales	---	---
Sample From	Client Info		Machine	---	---
Production Stage	Client Info		Lab Reclaim	---	---
Sent to WC	Client Info		01/17/2024	---	---
Sample Number	Client Info		E30001170	---	---
Sample Date	Client Info		17 Jan 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	3	---	---
Chromium	ppm	ASTM D5185(m) >20	0	---	---
Nickel	ppm	ASTM D5185(m) >20	<1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m) >20	<1	---	---
Lead	ppm	ASTM D5185(m) >20	1	---	---
Copper	ppm	ASTM D5185(m) >20	8	---	---
Tin	ppm	ASTM D5185(m) >20	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

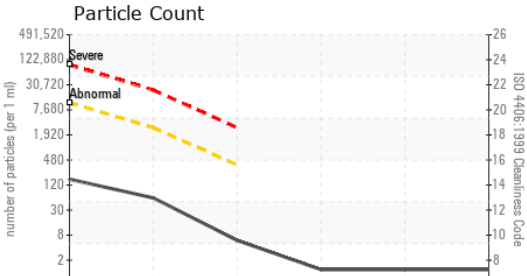
ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 5	<1	---	---
Barium	ppm	ASTM D5185(m) 5	0	---	---
Molybdenum	ppm	ASTM D5185(m) 5	0	---	---
Manganese	ppm	ASTM D5185(m)	0	---	---
Magnesium	ppm	ASTM D5185(m) 25	2	---	---
Calcium	ppm	ASTM D5185(m) 200	34	---	---
Phosphorus	ppm	ASTM D5185(m) 300	325	---	---
Zinc	ppm	ASTM D5185(m) 370	335	---	---
Sulfur	ppm	ASTM D5185(m) 2500	1038	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

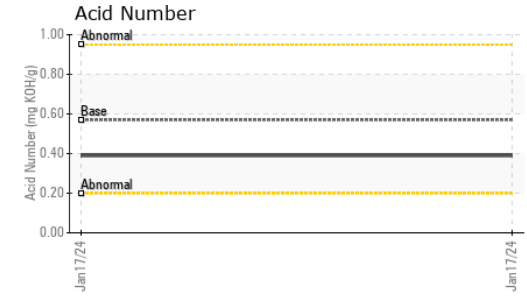
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	1	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---
Water	%	ASTM D6304* >0.05	0.002	---	---
ppm Water	ppm	ASTM D6304* >500	19	---	---

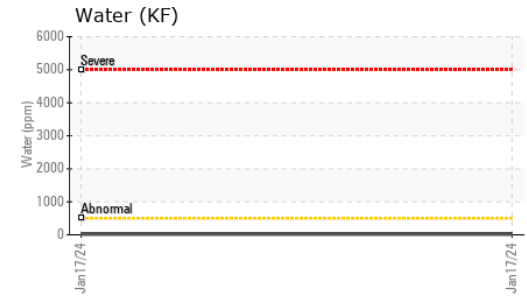
OIL ANALYSIS REPORT



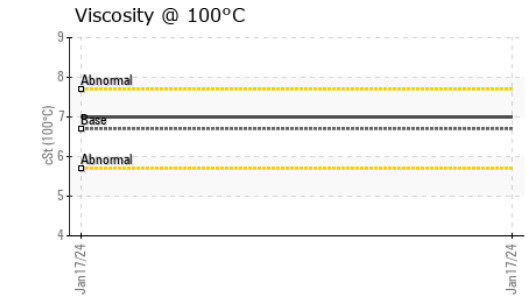
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	146	---	---
Particles >6µm	ASTM D7647	>2500	52	---	---
Particles >14µm	ASTM D7647	>320	5	---	---
Particles >21µm	ASTM D7647	>80	1	---	---
Particles >38µm	ASTM D7647	>20	1	---	---
Particles >71µm	ASTM D7647	>4	1	---	---
Oil Cleanliness	ISO 4406 (c)	>20/18/15	14/13/10	---	---



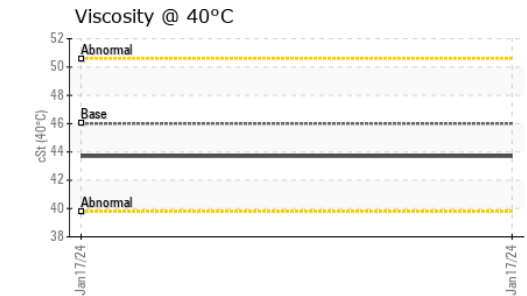
FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.39	---	---



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---



FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46	43.7	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	7	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	97	118	---	---



SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30001170 **Received** : 19 Jan 2024
Lab Number : **02609964** **Diagnosed** : 24 Jan 2024
Unique Number : 5711050 **Diagnostician** : Tatiana Sorkina
Test Package : IND 2 (Additional Tests: KF, KV100, VI)

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To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.