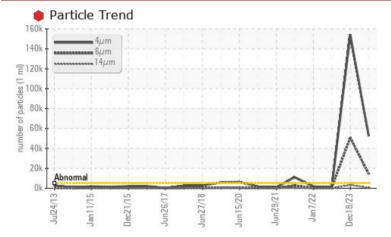


PROBLEM SUMMARY

Machine Id 111-12083 MA COMPACTOR

Hydraulic System Fluid ESSO NUTO H ISO32 (25 g)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS Sample Status SEVERE SEVERE NORMAL Particles >4µm ASTM D7647 >5000 52547 154213 1184 Particles >6µm ASTM D7647 >1300 14429 50750 327 20 Particles >14µm ASTM D7647 >160 644 93274 Particles >21µm ASTM D7647 >40 **a** 135 **7**00 4 **Oil Cleanliness** ISO 4406 (c) >19/17/14 **23/21/17** 24/23/19 17/16/11

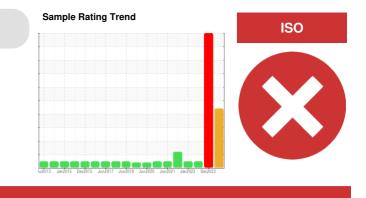
Customer Id: GEPCOB Sample No.: WC0839725 Lab Number: 02609971 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>



RECOMMENDED AC	TIONS
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Action	Status	Date	Done By	Description
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.
Resample			?	Resample in 30-45 days to monitor this situation.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.

HISTORICAL DIAGNOSIS

18 Dec 2023 Diag: Kevin Marson



VISUAL METAL

We advise that you check all areas where contaminants can enter the system. We advise that you check for visible metal particles in the oil. Wear particles and/or ppm levels are abnormally high indicating the need to review OEM limits with attention to components that may generate this type of wear. Include all test results and maintenance activities that have been performed since the abnormal condition was first detected in this review. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation. Re-sampling is suggested to confirm test results prior to significant maintenance activities being performed. Please indicate that this is a resample on your Sample Information Form (SIF). NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.Moderate concentration of visible metal present. There is a high amount of particulates (2 to 100 microns in size) present in the oil. Light concentration of visible dirt/debris present in the oil. The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.



view report

NORMAL



09 Dec 2022 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

NORMAL



07 Jan 2022 Diag: Wes Davis

Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.All component wear rates are normal. The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

Sample Rating Trend

Machine Id 111-12083 MA COMPACTOR

Hydraulic System Fluid ESSO NUTO H ISO32 (25 g)

DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

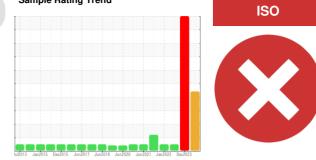
All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

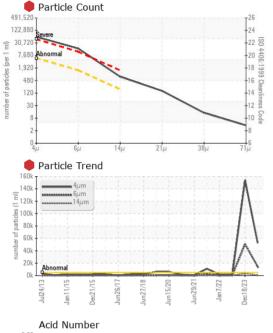


SAMPLE INFORMA	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0839725	WC0839718	WC0723163
Sample Date		Client Info		11 Jan 2024	18 Dec 2023	09 Dec 2022
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	NORMAL
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1	<1	<1
-	ppm	ASTM D5185(m)	>20	5	6	6
	ppm	ASTM D5185(m)	>20	0	<1	0
	ppm	ASTM D5185(m)		0	<1	<1
	ppm	ASTM D5185(m)		0	0	0
	ppm	ASTM D5185(m)	>20	1	<1	0
	ppm	ASTM D5185(m)	>20	' <1	<1	0
	ppm	ASTM D5185(m)		<1	<1	<1
	ppm	ASTM D5185(m)	>20	0	0	0
	ppm	ASTM D5185(m)	~	0	0	<1
	ppm	ASTM D5185(m)		0	0	0
	ppm	ASTM D5185(m)		0	0	0
	ppm	ASTM D5185(m)		0	<1	<1
ADDITIVES	ppm	method	limit/base	current	history1	history2
ADDITIVES		methou	iiiiiii/base	current	Thistory I	Thistory2
Paran	nom	ACTM DE105(m)		0	0	0
	ppm	ASTM D5185(m)		0	0	0
Barium	ppm	ASTM D5185(m)		0	0	0
Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m)		0 0	0	0
Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0	0 0 0 0	0 0 0
Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 0 <1	0 0 0 <1	0 0 0 <1
Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 44	0 0 0 <1 43	0 0 0 <1 42
Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 44 354	0 0 0 <1 43 350	0 0 <1 42 374
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 44 354 434	0 0 0 <1 43 350 433	0 0 <1 42 374 424
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 44 354 434 3376	0 0 <1 43 350 433 3345	0 0 <1 42 374 424 3226
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		0 0 <1 44 354 434 3376 <1	0 0 0 <1 43 350 433 3345 <1	0 0 <1 42 374 424 3226 <1
Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	0 0 <1 44 354 434 3376 <1 Current	0 0 2 3 50 4 3 3 3 4 3 3 4 5 2 1 history1	0 0 <1 42 374 424 3226 <1 history2
Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	limit/base >15	0 0 <1 44 354 434 3376 <1 current 3	0 0 () () () () () () () () () () () () ()	0 0 <1 42 374 424 3226 <1 history2 3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>15	0 0 <1 44 354 434 3376 <1 current 3 0	0 0 0 <1 43 350 433 3345 <1 history1 3 <1	0 0 <1 42 374 424 3226 <1 history2 3 0
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) method ASTM D5185(m)	>15 >20	0 0 <1 44 354 434 3376 <1 current 3	0 0 () () () () () () () () () () () () ()	0 0 <1 42 374 424 3226 <1 history2 3
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base	0 0 (0 <1 44 354 434 3376 <1 <i>current</i> 3 0 <1 <i>current</i>	0 0 () () () () () () () () () () () () ()	0 0 () () () () () () () () () () () () ()
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000	0 0 0 <1 44 354 434 3376 <1 current 3 0 <1 current	0 0 0 <1 43 350 433 3345 <1 history1 3 <1 <1 <1 + 1 54213	0 0 () () () () () () () () () () () () ()
Barium Molybdenum Manganese Magnesium Calcium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base	0 0 (0 <1 44 354 434 3376 <1 <i>current</i> 3 0 <1 <i>current</i>	0 0 () () () () () () () () () () () () ()	0 0 () () () () () () () () () () () () ()
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000	0 0 0 <1 44 354 434 3376 <1 current 3 0 <1 current	0 0 0 <1 43 350 433 3345 <1 history1 3 <1 <1 <1 + 1 54213	0 0 () () () () () () () () () () () () ()
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	>15 >20 limit/base >5000 >1300	0 0 (0 <1 44 354 434 3376 <1 Current 3 0 <1 Current 0 <1 52547 14429	0 0 0 <1 43 350 433 3345 <1 history1 3 <1 <1 <1 <1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1 ×1	0 0 () () () () () () () () () () () () ()
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >6µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160	0 0 - 1 - 44 - 354 - 434 - 3376 - 1 - 1 - Current - 3 - 0 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	0 0 0 <1 43 350 433 3345 <1 history1 3 <1 4 1 5 0 1 50750 • 3274	0 0 1 42 374 424 3226 <1 history2 3 0 0 0 history2 1184 327 20
Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	>15 >20 limit/base >5000 >1300 >160 >40 >10	0 0 (1 44 354 434 3376 <1 Current 3 0 <1 Current 52547 ↓ 14429 ▲ 644 ▲ 135	0 0 0 <1 43 350 433 3345 <1 history1 3 <1 <1 <1 1 50750 3274 700	0 0 1 42 374 424 3226 <1 history2 3 0 0 0 history2 1184 327 20 4

Contact/Location: George DiFrancesco - GEPCOB



OIL ANALYSIS REPORT

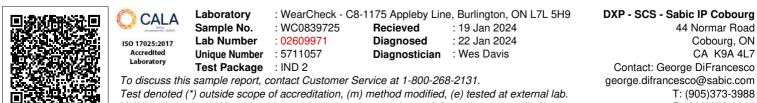


0.6		d Nun	nber							(
	1	/				-		-		
Acid Number (mg KOH/g) 7.0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	36 -									
Acid Nu 1:0	2									
0.0	Jul24/13	Jan 11/15 -	Dec21/15 -	Jun26/17 -	Jun27/18 -	Jun15/20 -	Jun29/21 -	Jan7/22	Dec18/23	- I
	2	_		_	_	_	~			
		cosity	@ 40	0°C						
	³⁸ T	cosity	@ 40	0°C						
3	36 Abn	ormal	@ 40	0°C					_	
cSt (40°C) control control co	36 Abn	ormal	@ 40	0°C						
cSt (40°C)	36 - Abn 36 - Base 32 -	ormal	@ 40	2°C	Jun27/18 +	Jun 15/20 -	Jun29/21 +	Jan 7/22	Dec18/23	

FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	.40	0.41	0.48	0.44
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	LIGHT	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	🔺 LIGHT	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	32.6	32.1	32.7	32.4
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						
Bottom						

no image

PrtFilter



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no image