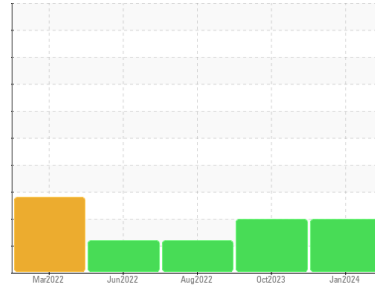




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**10574197**

Component  
**Hydraulic System**

Fluid  
**SHELL TELLUS 32 (--- GAL)**

## DIAGNOSIS

### Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

All component wear rates are normal.

### Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0811776</b>	WC0716498	WC0638698
Sample Date	Client Info		<b>10 Jan 2024</b>	18 Oct 2023	24 Aug 2022
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ABNORMAL	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<b>0</b>	<1	<1
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	<1
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Aluminum	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	0
Lead	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	0
Copper	ppm	ASTM D5185(m) >20	<b>0</b>	<1	0
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Barium	ppm	ASTM D5185(m)	<b>0</b>	<1	0
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	0
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185(m) 11	<b>65</b>	74	12
Calcium	ppm	ASTM D5185(m) 35	<b>12</b>	15	42
Phosphorus	ppm	ASTM D5185(m) 259	<b>284</b>	319	229
Zinc	ppm	ASTM D5185(m) 277	<b>337</b>	391	259
Sulfur	ppm	ASTM D5185(m) 1865	<b>757</b>	835	2303
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	<1

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>0</b>	<1	1
Sodium	ppm	ASTM D5185(m)	<b>0</b>	<1	<1
Potassium	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	<1

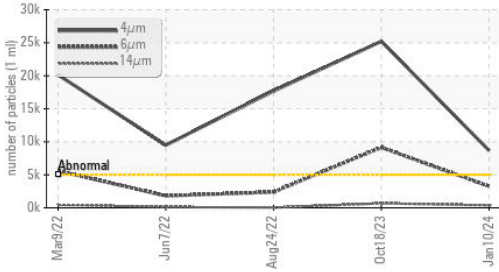
## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 8681</b>	▲ 25195	▲ 17685
Particles >6µm	ASTM D7647	>1300	<b>▲ 3248</b>	▲ 9145	▲ 2386
Particles >14µm	ASTM D7647	>160	<b>▲ 374</b>	▲ 674	31
Particles >21µm	ASTM D7647	>40	<b>▲ 86</b>	▲ 128	6
Particles >38µm	ASTM D7647	>10	<b>2</b>	5	1
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 20/19/16</b>	▲ 22/20/17	▲ 21/18/12

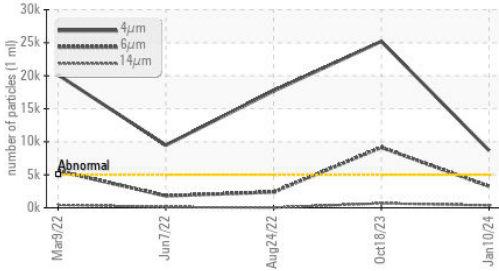


# OIL ANALYSIS REPORT

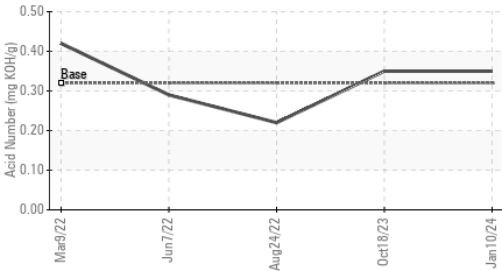
### ▲ Particle Trend



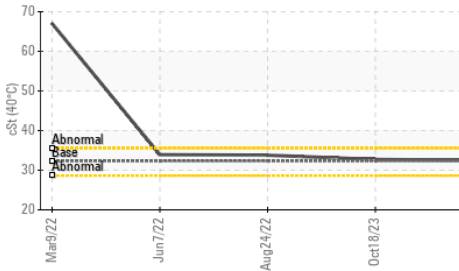
### ▲ Particle Trend



### Acid Number



### Viscosity @ 40°C



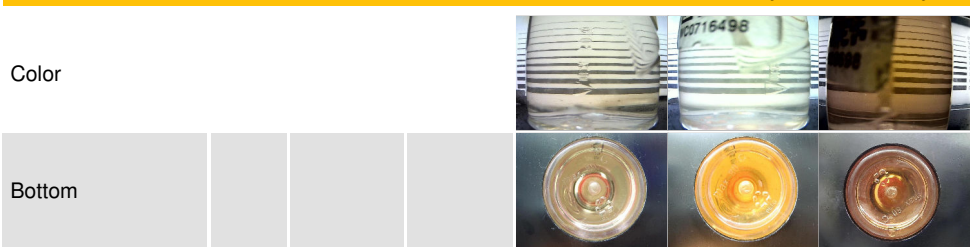
### FLUID DEGRADATION

method	limit/base	current	history1	history2	
Acid Number (AN) mg KOH/g	ASTM D974*	0.32	<b>0.35</b>	0.35	0.22
VISUAL					
method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE
Yellow Metal	scalar	Visual*	NONE	<b>NONE</b>	NONE
Precipitate	scalar	Visual*	NONE	<b>NONE</b>	NONE
Silt	scalar	Visual*	NONE	<b>NONE</b>	NONE
Debris	scalar	Visual*	NONE	<b>NONE</b>	NONE
Sand/Dirt	scalar	Visual*	NONE	<b>NONE</b>	NONE
Appearance	scalar	Visual*	NORML	<b>NORML</b>	NORML
Odor	scalar	Visual*	NORML	<b>NORML</b>	NORML
Emulsified Water	scalar	Visual*	>0.05	<b>NEG</b>	NEG
Free Water	scalar	Visual*		<b>NEG</b>	NEG

### FLUID PROPERTIES

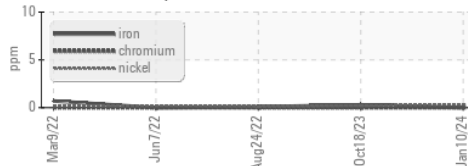
method	limit/base	current	history1	history2		
Visc @ 40°C	cSt	ASTM D7279(m)	32.32	<b>32.5</b>	32.7	33.8

### SAMPLE IMAGES

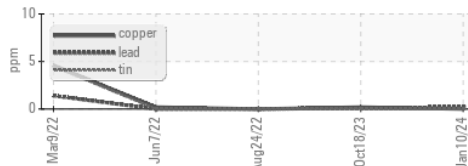


### GRAPHS

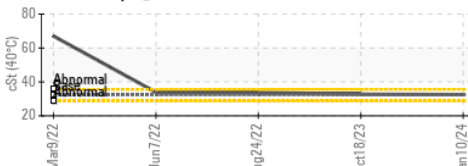
#### Ferrous Alloys



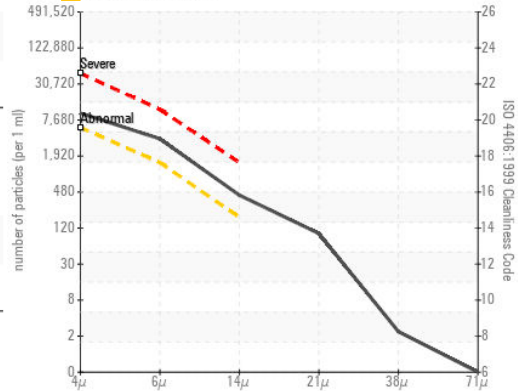
#### Non-ferrous Metals



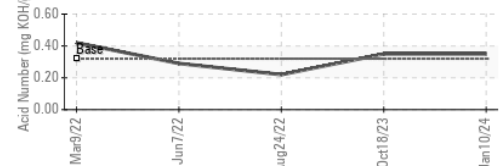
#### Viscosity @ 40°C



#### ▲ Particle Count



#### Acid Number



ISO 17025:2017  
Accredited  
Laboratory

**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0811776 **Received** : 19 Jan 2024  
**Lab Number** : 02609973 **Diagnosed** : 22 Jan 2024  
**Unique Number** : 5711059 **Diagnostician** : Wes Davis  
**Test Package** : IND 2

**Vale - Coleman Mine**  
 COLEMAN MINE (PLANT 10), 117 Mine Road  
 LEVACK, ON  
 CA P0M 2C0  
 Contact: Ryan Davies  
 ryan.davies@vale.com  
 T: (705)682-8952  
 F: (705)966-4114

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.