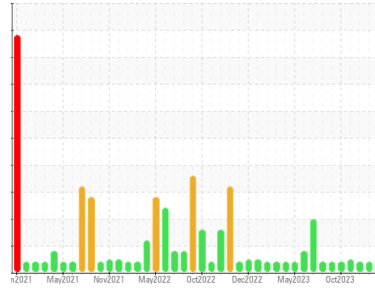




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
centre énergétique
 Machine Id
14-1801-02
 Component
2 Screw Compressor
 Fluid
SULLAIR SULLUBE (500 LTR)

DIAGNOSIS

Recommendation

Échantillonner de nouveau l'équipement au prochain intervalle de vidange afin d'en surveiller la condition.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

La propreté du système est acceptable pour votre objectif de propreté ISO 4406. La teneur en eau est négligeable. La propreté du système et du fluide est acceptable.

Fluid Condition

Le AN est acceptable pour ce fluide. L'état de l'huile permet d'en prolonger l'utilisation.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	WC0827939	WC0879175	WC0858535
Sample Date	Client Info	16 Jan 2024	19 Dec 2023	23 Nov 2023
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		NORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m) >60	<1	3	2
Chromium	ppm	ASTM D5185(m) >4	0	0	0
Nickel	ppm	ASTM D5185(m)	<1	<1	<1
Titanium	ppm	ASTM D5185(m)	0	0	0
Silver	ppm	ASTM D5185(m)	0	0	<1
Aluminum	ppm	ASTM D5185(m) >5	<1	<1	0
Lead	ppm	ASTM D5185(m) >10	<1	0	<1
Copper	ppm	ASTM D5185(m) >30	1	<1	<1
Tin	ppm	ASTM D5185(m) >15	0	0	0
Antimony	ppm	ASTM D5185(m)	0	0	0
Vanadium	ppm	ASTM D5185(m)	0	0	0
Beryllium	ppm	ASTM D5185(m)	0	0	0
Cadmium	ppm	ASTM D5185(m)	0	0	0

ADDITIVES

method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185(m) 12	<1	0	<1
Barium	ppm	ASTM D5185(m) 500	727	305	266
Molybdenum	ppm	ASTM D5185(m) 0.0	0	0	0
Manganese	ppm	ASTM D5185(m)	0	0	0
Magnesium	ppm	ASTM D5185(m) 0.0	<1	<1	<1
Calcium	ppm	ASTM D5185(m) 8.2	2	5	5
Phosphorus	ppm	ASTM D5185(m) 4.0	0	0	0
Zinc	ppm	ASTM D5185(m) 0.1	3	6	6
Sulfur	ppm	ASTM D5185(m) 240	289	322	298
Lithium	ppm	ASTM D5185(m)	<1	<1	<1

CONTAMINANTS

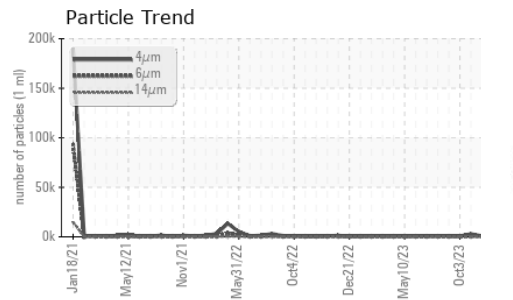
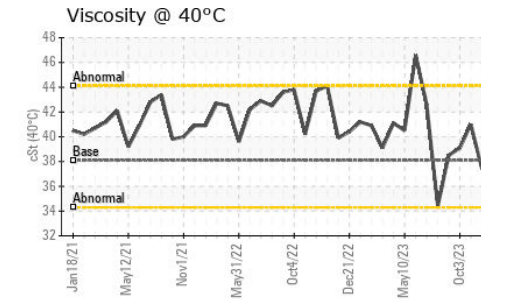
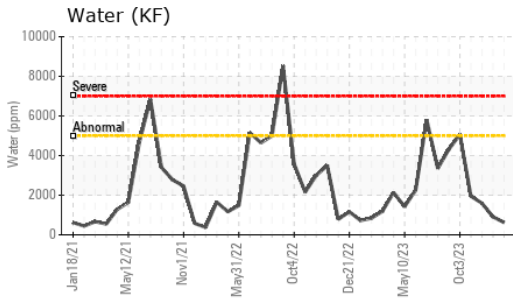
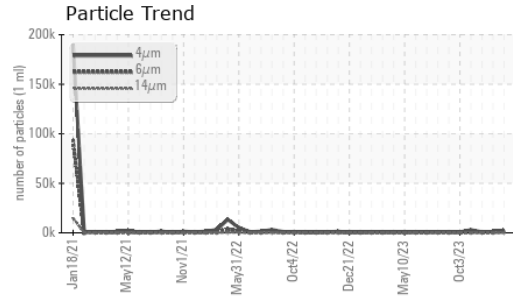
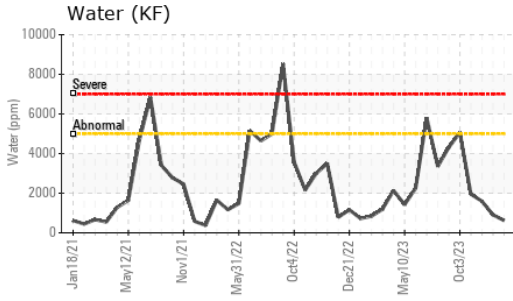
method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m) >50	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	9	45	52
Potassium	ppm	ASTM D5185(m) >20	3	12	11
Water	%	ASTM D6304* >0.5	0.062	0.090	0.159
ppm Water	ppm	ASTM D6304* >5000	623	906	1591

FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	2450	1202	892
Particles >6µm	ASTM D7647 >2500	904	379	197
Particles >14µm	ASTM D7647 >320	124	23	10
Particles >21µm	ASTM D7647 >80	34	5	3
Particles >38µm	ASTM D7647 >20	3	1	0
Particles >71µm	ASTM D7647 >4	1	0	0
Oil Cleanliness	ISO 4406 (c) >--/18/15	18/17/14	17/16/12	17/15/10



OIL ANALYSIS REPORT

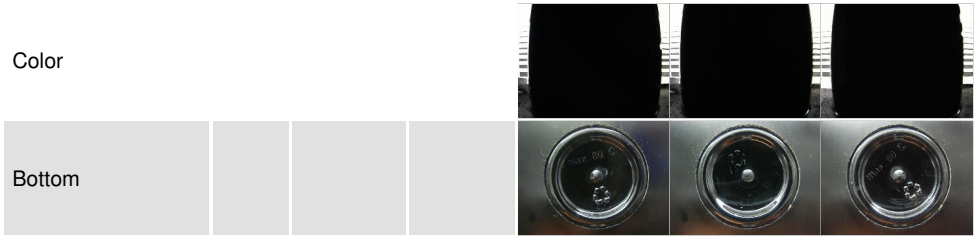


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.06	0.23	0.96	0.55

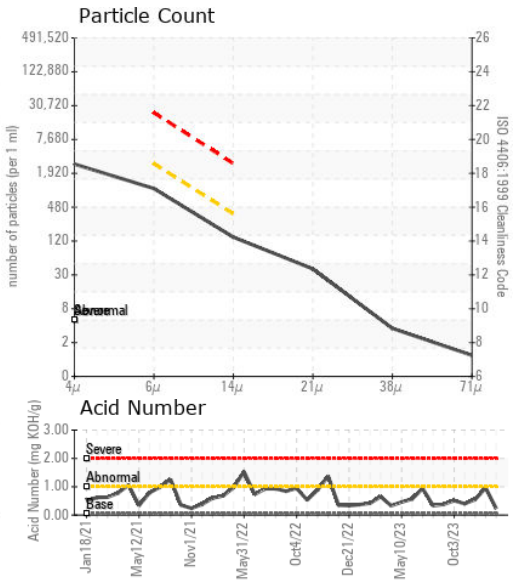
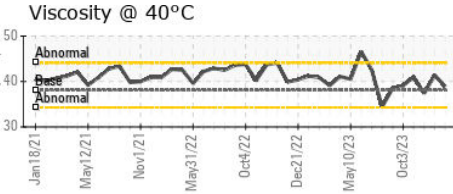
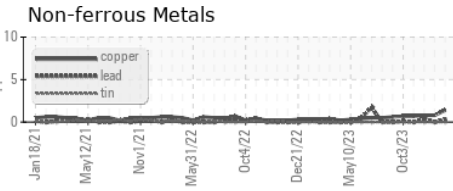
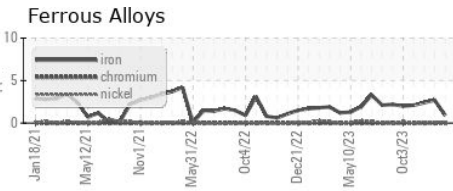
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	VLITE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.5	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
pH	Scale 0-14	ASTM D1287*		8.15	▲ 4.34	▲ 3.92
Visc @ 40°C	cSt	ASTM D7279(m)	38.1	38.9	41.4	37.4

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0827939 **Received** : 19 Jan 2024
Lab Number : 02609976 **Diagnosed** : 22 Jan 2024
Unique Number : 5711062 **Diagnostician** : Wes Davis
Test Package : IND 2 (Additional Tests: KF, Ph, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

RTA - UGB
 C.P. 900
 Ville de la Baie, QC
 CA G7B 4G9
 Contact: Alcan Epc
 mathieu.tremblay2@riotinto.com
 T: (418)697-9568
 F: (418)697-9550