



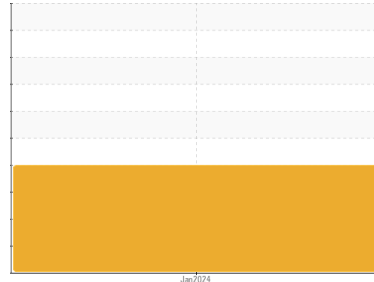
OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area
LES ENTREPRISES FBDL [02610065]
 Machine Id
CATERPILLAR 315 WKX30983
 Component
Hydraulic System
 Fluid
PANOLIN HLP SYNTH 46 (230 LTR)



DIAGNOSIS

Recommendation

Vérifier les scelles et/ou les filtres pour des points d'entrée des contaminants. Le reniflard d'air doit être réparé. S'il n'est pas classé, nous vous recommandons de le remplacer par un reniflard à air adapté au micron et / ou au dessicant. Si évalué, nous vous recommandons de réparer / remplacer le reniflard. Nous recommandons le remplacement des filtres de ce composant. Échantillonner de nouveau dans 30 à 45 jours afin de contrôler la situation.

Wear

Les taux d'usure de tous les composants sont normaux.

Contamination

Il y a une grande quantité de limon (particules de 4 à 14 microns) dans l'huile. Il y a une faible concentration (<5.0%) d'huile minérale présente dans le fluide. La teneur en eau est négligeable. Le code de propreté du système est beaucoup plus haut que la limite acceptable pour votre objectif de propreté ISO 4406.

Fluid Condition

Le AN est acceptable pour ce fluide. l'huile peut encore servir si la contamination peut être réduite à un niveau acceptable.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC	---	---
Sample Date	Client Info		08 Jan 2024	---	---
Machine Age	hrs	Client Info	10	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			SEVERE	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	---
Chromium	ppm	ASTM D5185(m)	>10	0	---
Nickel	ppm	ASTM D5185(m)	>10	<1	---
Titanium	ppm	ASTM D5185(m)		0	---
Silver	ppm	ASTM D5185(m)		0	---
Aluminum	ppm	ASTM D5185(m)	>10	<1	---
Lead	ppm	ASTM D5185(m)	>10	0	---
Copper	ppm	ASTM D5185(m)	>75	<1	---
Tin	ppm	ASTM D5185(m)	>10	0	---
Antimony	ppm	ASTM D5185(m)		0	---
Vanadium	ppm	ASTM D5185(m)		0	---
Beryllium	ppm	ASTM D5185(m)		0	---
Cadmium	ppm	ASTM D5185(m)		0	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	---
Barium	ppm	ASTM D5185(m)	0	0	---
Molybdenum	ppm	ASTM D5185(m)	0	0	---
Manganese	ppm	ASTM D5185(m)	0	0	---
Magnesium	ppm	ASTM D5185(m)	0	0	---
Calcium	ppm	ASTM D5185(m)	0	9	---
Phosphorus	ppm	ASTM D5185(m)	1700	1491	---
Zinc	ppm	ASTM D5185(m)	0	42	---
Sulfur	ppm	ASTM D5185(m)	1350	1395	---
Lithium	ppm	ASTM D5185(m)		<1	---

CONTAMINANTS

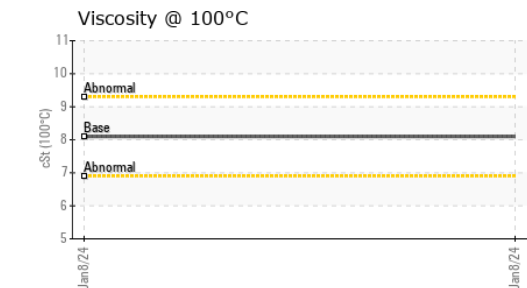
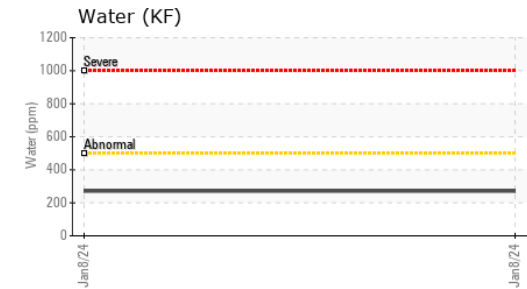
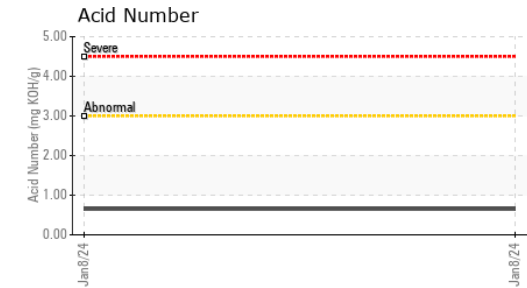
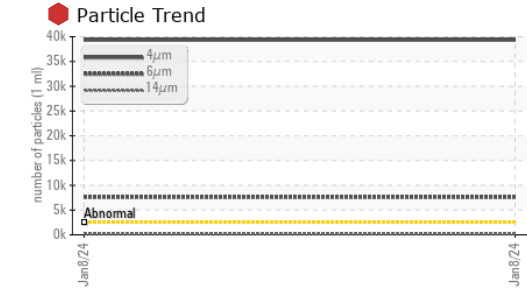
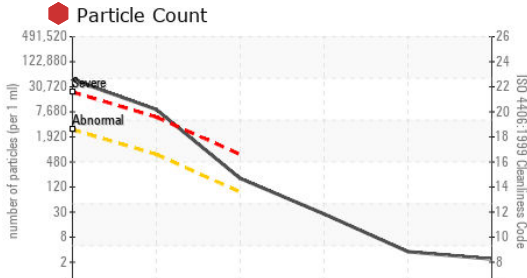
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>20	<1	---
Sodium	ppm	ASTM D5185(m)		<1	---
Potassium	ppm	ASTM D5185(m)	>20	<1	---
Water	%	ASTM D6304*	>0.05	0.027	---
ppm Water	ppm	ASTM D6304*	>500	271	---

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	ASTM D7844*		0	---
Nitration	Abs/cm	ASTM D7624*		4.0	---
Sulfation	Abs.1mm	ASTM D7415*		152.9	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	<5.0	---



OIL ANALYSIS REPORT

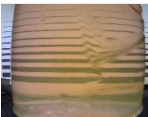



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>2500	● 39334	---	---
Particles >6µm	ASTM D7647	>640	● 7611	---	---
Particles >14µm	ASTM D7647	>80	▲ 170	---	---
Particles >21µm	ASTM D7647	>20	24	---	---
Particles >38µm	ASTM D7647	>4	3	---	---
Particles >71µm	ASTM D7647	>3	2	---	---
Oil Cleanliness	ISO 4406 (c)	>18/16/13	● 22/20/15	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Oxidation	Abs./1mm	ASTM D7414*	150.7	---	---
Acid Number (AN)	mg KOH/g	ASTM D974*	0.65	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	---	---
Precipitate	scalar	Visual*	NONE	---	---
Silt	scalar	Visual*	NONE	---	---
Debris	scalar	Visual*	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	---	---
Appearance	scalar	Visual*	NORML	---	---
Odor	scalar	Visual*	NORML	---	---
Emulsified Water	scalar	Visual*	NEG	---	---
Free Water	scalar	Visual*	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	45.4	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	8.1	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	152	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC
Lab Number : **02610066**
Unique Number : 5711152
Test Package : MOB 2 (Additional Tests: ICP-NewOil, TAN Man)

Received : 19 Jan 2024
Diagnosed : 22 Jan 2024
Diagnostician : Bill Quesnel

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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.



MINERAL OIL CONTENT REPORT

PASS



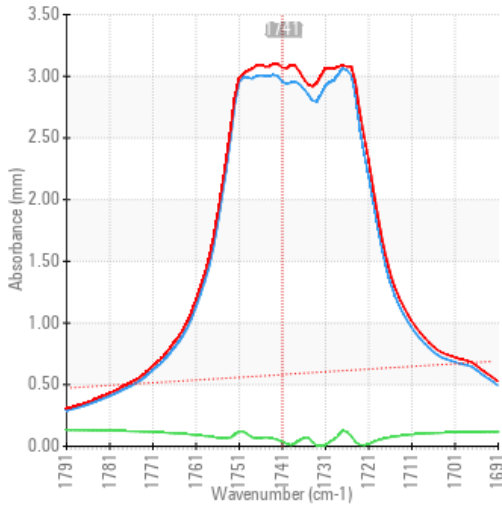
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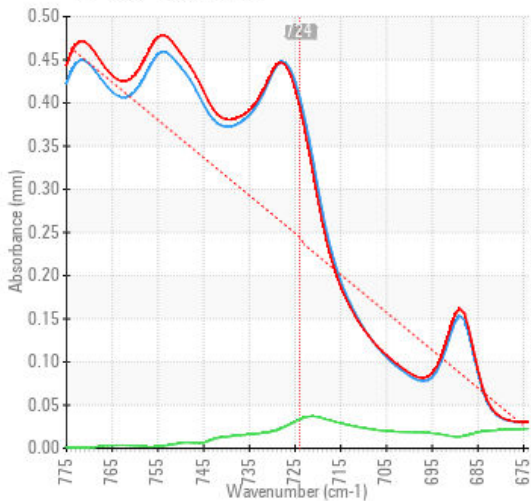
SPECTRAL ANALYSIS

		method	limit/base	current	history1	history2
Zinc	ppm	ASTM D5185(m)	0	42	---	---
Mineral Oil Content	%	ASTM D7418*	<5.0%	<5.0	---	---

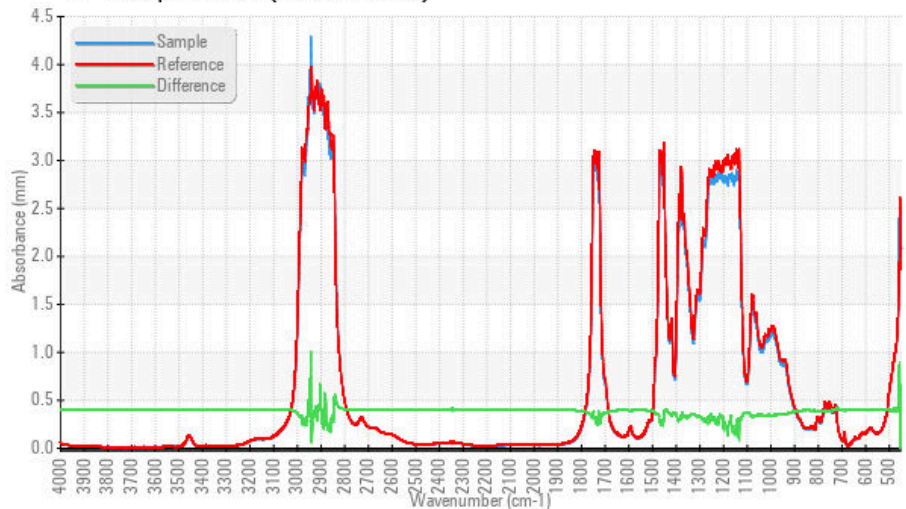
FT-IR - Esters I



FT-IR - Esters II



FT-IR Spectrum (Absorbance)



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC **Recieved** : 19 Jan 2024
Lab Number : 02610066 **Diagnosed** : 22 Jan 2024
Unique Number : 5711152 **Diagnostician** : Bill Quesnel
Test Package : MOB 2 (Additional Tests: ICP-NewOil, TAN Man)

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