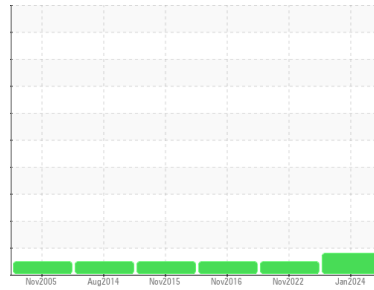




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area
70 The Pond Ch#1 [5281]
 Machine Id
MCQUAY 57K8101000
 Component
Chiller
 Fluid
ICI EMKARATE RL 46H (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

Copper ppm levels are noted. The elevated copper reading suggests the effects of oil migration through the evaporator (oil loss from the compressor) possibly occurring during intervals of operation at low cooling load conditions.

Contamination

The water content is negligible. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		GTT0001497	GTT17802	GTT17803
Sample Date	Client Info		17 Jan 2024	17 Nov 2022	18 Nov 2016
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ATTENTION	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >100	6	<1	12
Chromium	ppm	ASTM D5185(m) >2	0	<1	<1
Nickel	ppm	ASTM D5185(m)	<1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m) >2	0	---	---
Aluminum	ppm	ASTM D5185(m) >50	<1	<1	1
Lead	ppm	ASTM D5185(m) >2	1	<1	2
Copper	ppm	ASTM D5185(m) >100	▲ 12	3	1
Tin	ppm	ASTM D5185(m) >4	<1	<1	<1
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m) 0	1	---	---
Barium	ppm	ASTM D5185(m) 0	0	---	---
Molybdenum	ppm	ASTM D5185(m) 0	0	---	---
Manganese	ppm	ASTM D5185(m) 0	0	---	---
Magnesium	ppm	ASTM D5185(m) 0	<1	---	---
Calcium	ppm	ASTM D5185(m) 0	<1	---	---
Phosphorus	ppm	ASTM D5185(m) 1900	2195	---	---
Zinc	ppm	ASTM D5185(m) 0	20	3	28
Sulfur	ppm	ASTM D5185(m) 25	83	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	8	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---
ppm Water	ppm	ASTM D6304* >400	101	166	65

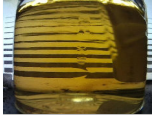

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.03	0.11	0.030	0.150

OIL ANALYSIS REPORT

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	46.8	34.8	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Sample No. : GTT0001497 **Recieved** : 19 Jan 2024
Lab Number : **02610079** **Diagnosed** : 24 Jan 2024
Unique Number : 5711165 **Diagnostician** : Bill Quesnel
Test Package : IND 2 (Additional Tests: KV40)

To discuss this sample report, contact Customer Service at 1-905-847-9300 Ext 26.

Test denoted () outside scope of accreditation, (m) method modified, (e) tested at external lab.*

Damages: Seller shall in no event be liable for special, incidental, or consequential damages, of a commercial nature, resulting from any cause.

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