

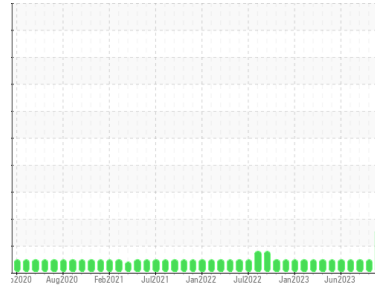


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
Direct Strip Mill/Caster
 Machine Id
#3 COMPRESSOR (DSC140) (S/N 100029216)
 Component
Compressor
 Fluid
COMPRESSOR OIL ISO 32 (--- GAL)



DIAGNOSIS

Recommendation

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0837574	WC0837413	WC0837308
Sample Date	Client Info		18 Jan 2024	14 Nov 2023	27 Sep 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>50	<1	<1
Chromium	ppm	ASTM D5185(m)	>10	0	0
Nickel	ppm	ASTM D5185(m)		0	0
Titanium	ppm	ASTM D5185(m)		0	0
Silver	ppm	ASTM D5185(m)		0	<1
Aluminum	ppm	ASTM D5185(m)	>25	<1	0
Lead	ppm	ASTM D5185(m)	>25	0	<1
Copper	ppm	ASTM D5185(m)	>50	3	3
Tin	ppm	ASTM D5185(m)	>15	1	2
Antimony	ppm	ASTM D5185(m)		0	0
Vanadium	ppm	ASTM D5185(m)		0	0
Beryllium	ppm	ASTM D5185(m)		0	0
Cadmium	ppm	ASTM D5185(m)		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0	<1
Barium	ppm	ASTM D5185(m)	5	24	24
Molybdenum	ppm	ASTM D5185(m)	5	0	0
Manganese	ppm	ASTM D5185(m)		0	0
Magnesium	ppm	ASTM D5185(m)	5	0	0
Calcium	ppm	ASTM D5185(m)	5	0	<1
Phosphorus	ppm	ASTM D5185(m)	150	283	293
Zinc	ppm	ASTM D5185(m)	5	<1	<1
Sulfur	ppm	ASTM D5185(m)	5000	103	110
Lithium	ppm	ASTM D5185(m)		<1	<1

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>25	<1	<1
Sodium	ppm	ASTM D5185(m)		<1	<1
Potassium	ppm	ASTM D5185(m)	>20	1	<1
Water	%	ASTM D6304*	>0.1	0.003	0.005
ppm Water	ppm	ASTM D6304*	>1000	32	54.3

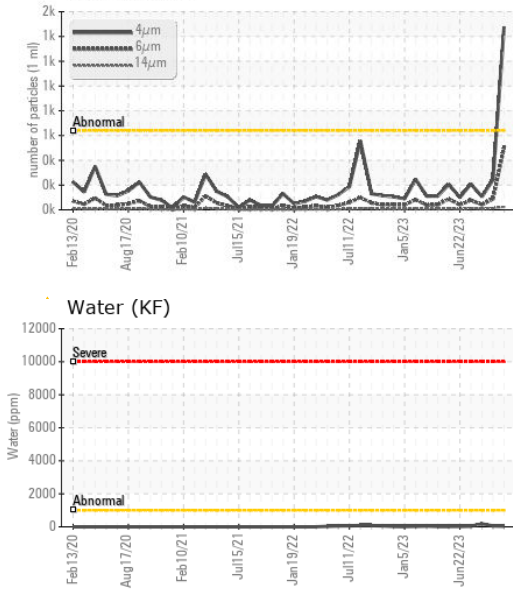
FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>640	▲ 1474	244	106
Particles >6µm	ASTM D7647	>160	▲ 502	88	42
Particles >14µm	ASTM D7647	>10	▲ 23	12	7
Particles >21µm	ASTM D7647	>3	5	4	2
Particles >38µm	ASTM D7647	>3	1	1	0
Particles >71µm	ASTM D7647	>3	0	1	0
Oil Cleanliness	ISO 4406 (c)	>16/14/10	▲ 18/16/12	15/14/11	14/13/10

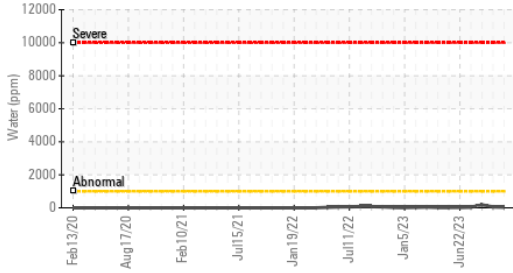


OIL ANALYSIS REPORT

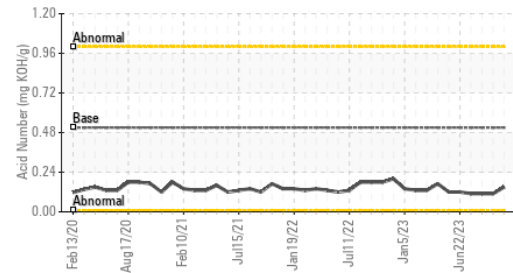
▲ Particle Trend



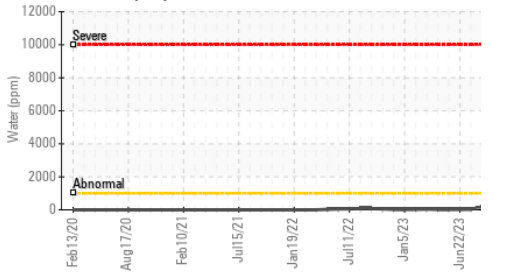
Water (KF)



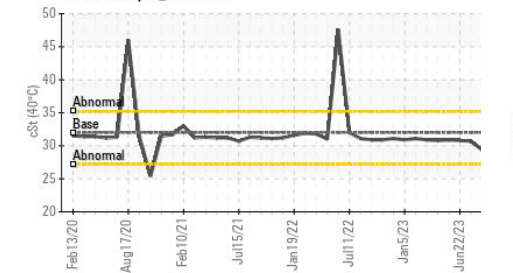
Acid Number



Water (KF)



Viscosity @ 40°C

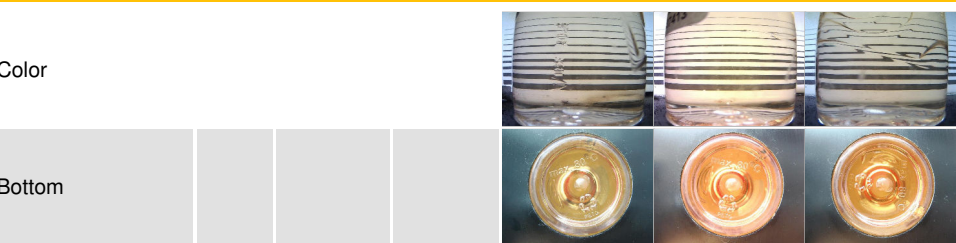


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.51	0.15	0.11	0.11

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

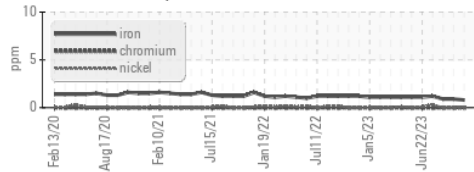
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	32	29.4	29.4	29.4

SAMPLE IMAGES

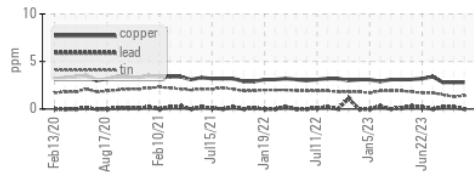


GRAPHS

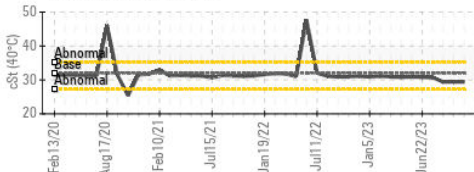
Ferrous Alloys



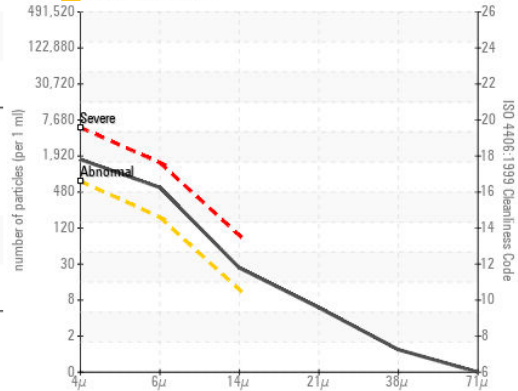
Non-ferrous Metals



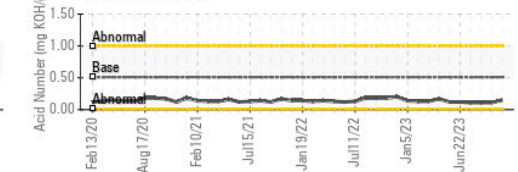
Viscosity @ 40°C



▲ Particle Count



Acid Number



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837574
Lab Number : **02610295**
Unique Number : 5711381
Test Package : IND 2 (Additional Tests: KF, PrtCount, TAN Man)

Received : 22 Jan 2024
Diagnosed : 23 Jan 2024
Diagnostician : Kevin Marson
 301 WALLACE TERRACE
 SAULT STE MARIE, ON
 CA P6C 1K8
 Contact: Algoma Reliability
 algomareliability@algoma.com
 T: (705)206-1059
 F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.