

OIL ANALYSIS REPORT

Sample Rating Trend

WATER

CLOVER COMPACTOR 110 #1

Gearbox Fluid CPP PG 220 (--- GAL)

DIAGNOSIS

Recommendation

We advise that you check for the source of water entry. We advise that you follow the water drain-off procedure for this component. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

Free water present.

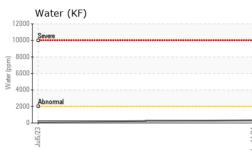
Fluid Condition

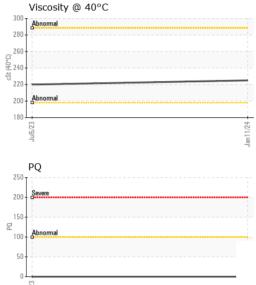
The oil is no longer serviceable due to the presence of contaminants.

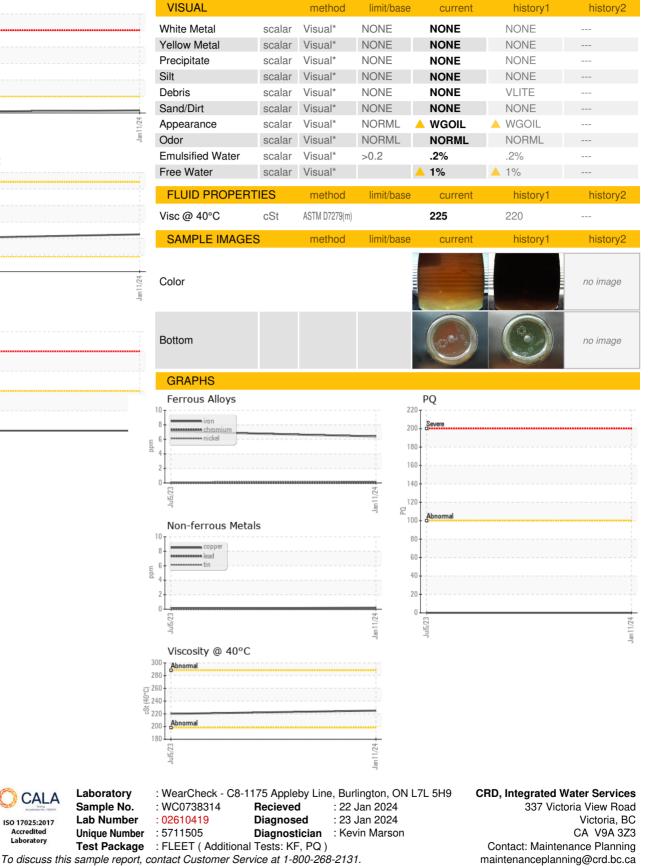
SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0738314	WC0738279	
Sample Date		Client Info		11 Jan 2024	05 Jul 2023	
Machine Age	hrs	Client Info		0	0	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	
Iron	ppm	ASTM D5185(m)	>200	6	7	
Chromium	ppm	ASTM D5185(m)	>10	0	0	
Nickel	ppm	ASTM D5185(m)	>10	<1	<1	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	0	
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	
Lead	ppm	ASTM D5185(m)	>50	0	0	
Copper	ppm	ASTM D5185(m)	>200	<1	<1	
Tin	ppm	ASTM D5185(m)	>10	0	0	
Antimony	ppm	ASTM D5185(m)	>5	0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		11	<1	
Barium	ppm	ASTM D5185(m)		0	0	
Molybdenum	ppm	ASTM D5185(m)		0	<1	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		1	3	
Calcium	ppm	ASTM D5185(m)		9	30	
Phosphorus	ppm	ASTM D5185(m)		336	205	
Zinc	ppm	ASTM D5185(m)		5	21	
Sulfur	ppm	ASTM D5185(m)		9400	5448	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	2	1	
Sodium	ppm	ASTM D5185(m)		0	0	
Potassium	ppm	ASTM D5185(m)	>20	<1	<1	
Water	%	ASTM D6304*	>0.2	0.031	0.014	
ppm Water	ppm	ASTM D6304*	>2000	315	143.0	



OIL ANALYSIS REPORT







Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

CALA

ISO 17025:2017 Accredited

Laboratory

T:

F: