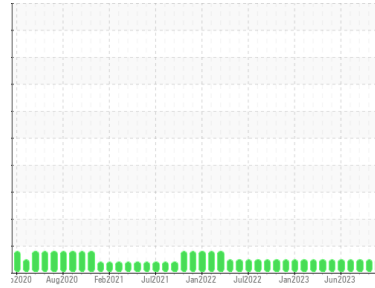




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
Direct Strip Mill/Finishing
 Machine Id
PL6 - F3 TO F6 DRIVE LUBE SYSTEM (DSC021) (S/N 1000017305)
 Component
Gear Lube System
 Fluid
GEAR OIL ISO 460 (25000 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0837580	WC0837426	WC0837465
Sample Date	Client Info			18 Jan 2024	14 Nov 2023	26 Sep 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>150	7	7	7
Chromium	ppm	ASTM D5185(m)	>10	0	0	0
Nickel	ppm	ASTM D5185(m)	>10	<1	0	<1
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	<1
Aluminum	ppm	ASTM D5185(m)	>25	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>100	0	<1	<1
Copper	ppm	ASTM D5185(m)	>50	<1	<1	<1
Tin	ppm	ASTM D5185(m)	>10	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	50	1	2	2
Barium	ppm	ASTM D5185(m)	15	0	<1	<1
Molybdenum	ppm	ASTM D5185(m)	15	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	50	0	0	0
Calcium	ppm	ASTM D5185(m)	50	3	2	2
Phosphorus	ppm	ASTM D5185(m)	350	204	214	212
Zinc	ppm	ASTM D5185(m)	100	6	6	6
Sulfur	ppm	ASTM D5185(m)	12500	9111	9039	9177
Lithium	ppm	ASTM D5185(m)		<1	<1	<1

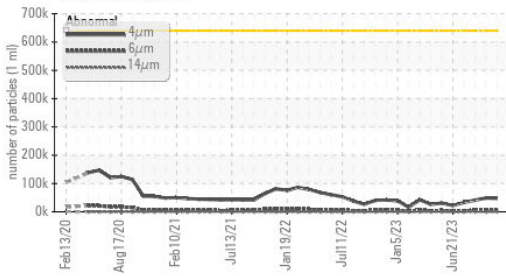
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	<1	<1	<1
Sodium	ppm	ASTM D5185(m)		0	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>640000	47487	48909	41188
Particles >6µm		ASTM D7647	>160000	5055	4831	4399
Particles >14µm		ASTM D7647	>40000	58	40	106
Particles >21µm		ASTM D7647	>10000	8	6	20
Particles >38µm		ASTM D7647	>2500	1	0	2
Particles >71µm		ASTM D7647	>640	1	0	1
Oil Cleanliness		ISO 4406 (c)	>26/24/22	23/20/13	23/19/12	23/19/14

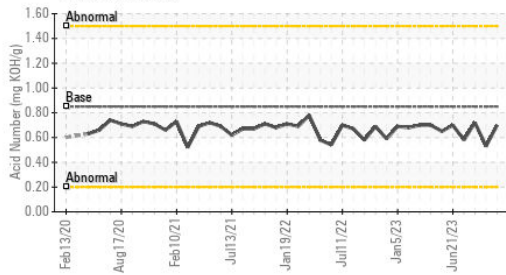


OIL ANALYSIS REPORT

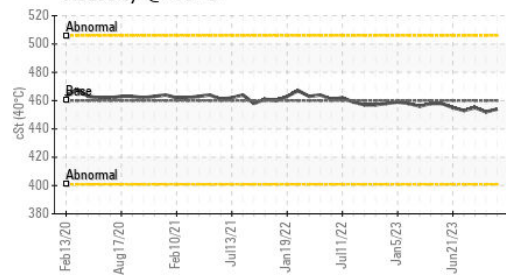
Particle Trend



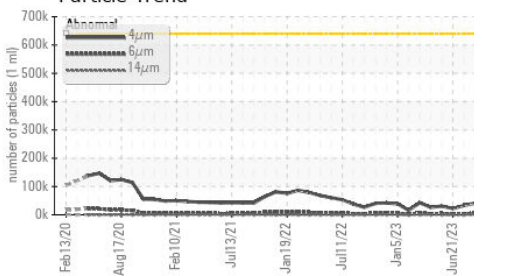
Acid Number



Viscosity @ 40°C



Particle Trend



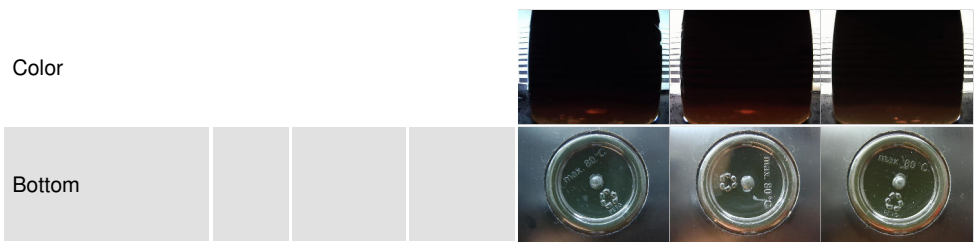
FLUID DEGRADATION

	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D974*	0.85	0.70	0.53	0.72
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG

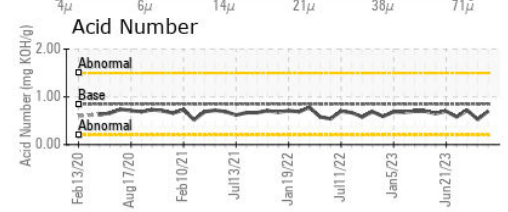
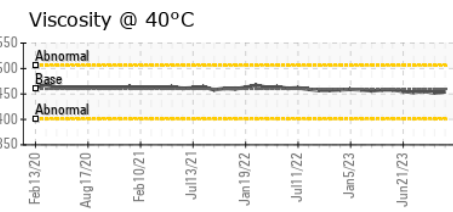
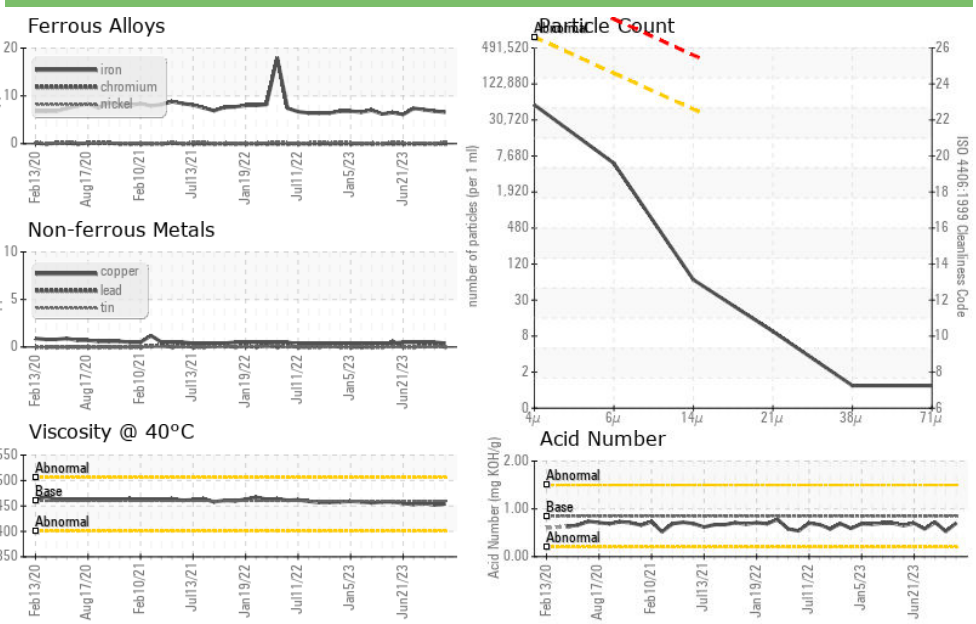
FLUID PROPERTIES

	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	460	454	452	455

SAMPLE IMAGES



GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 **ALGOMA STEEL INC. - STORES DEPT.**
Sample No. : WC0837580 **Received** : 22 Jan 2024 301 WALLACE TERRACE
Lab Number : 02610429 **Diagnosed** : 23 Jan 2024 SAULT STE MARIE, ON
Unique Number : 5711515 **Diagnostician** : Wes Davis CA P6C 1K8
Test Package : IND 2 (Additional Tests: TAN Man)
 Contact: Algoma Reliability
 algomareliability@algoma.com
 T: (705)206-1059
 F: (705)945-3585

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.