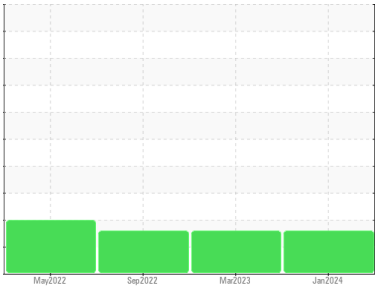
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
(C-FXZI)
Machine Id
[C-FXZI] AEROVODOCHODY L-29 791026
Component
Jet Turbine
Fluid
ANDEROL ROYCO 481 (4 LTR)

DIAGNOSIS

Recommendation

We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are marginal.

Contaminants

The water content is negligible. There is no indication of any contamination in the oil.

Oil Condition

The AN level is acceptable for this fluid. The oil is no longer serviceable as a result of the abnormal and/or severe wear.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0867863**	WC0669638	WC0720998
Sample Date		Client Info		**17 Jan 2024**	29 Mar 2023	13 Sep 2022
TSN	hrs	Client Info		**1907**	1858	1835
TSO	hrs	Client Info		**195**	146	123
Oil Age	hrs	Client Info		**41**	50	50
Oil Changed		Client Info		**Not Changd**	Changed	Not Changd
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

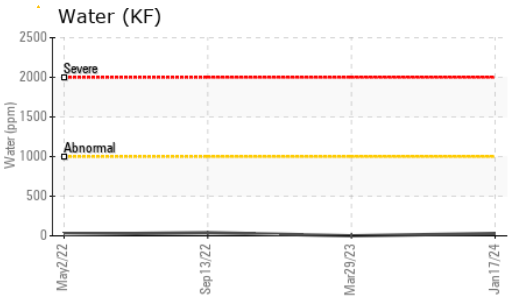
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		**19**	0	0
Iron	ppm	ASTM D5185(m)	>8	▲ **12**	▲ 16	▲ 14
Chromium	ppm	ASTM D5185(m)	>2	**<1**	<1	<1
Nickel	ppm	ASTM D5185(m)	>2	**0**	0	<1
Titanium	ppm	ASTM D5185(m)	>2	**0**	0	0
Silver	ppm	ASTM D5185(m)	>2	**0**	0	0
Aluminum	ppm	ASTM D5185(m)	>2	**<1**	<1	<1
Lead	ppm	ASTM D5185(m)	>3	**<1**	0	0
Copper	ppm	ASTM D5185(m)	>3	**<1**	<1	<1
Tin	ppm	ASTM D5185(m)	>2	**0**	0	0
Antimony	ppm	ASTM D5185(m)		**0**	0	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	<1	<1

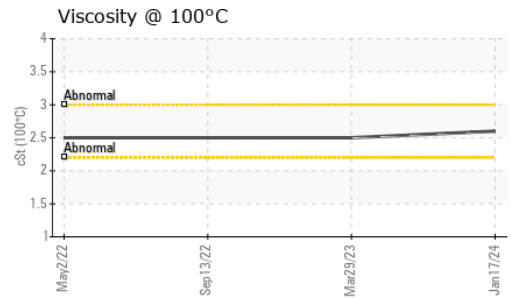
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		**0**	<1	<1
Barium	ppm	ASTM D5185(m)		**0**	0	0
Molybdenum	ppm	ASTM D5185(m)		**0**	0	0
Manganese	ppm	ASTM D5185(m)		**0**	<1	<1
Magnesium	ppm	ASTM D5185(m)		**2**	4	5
Calcium	ppm	ASTM D5185(m)		**<1**	0	<1
Phosphorus	ppm	ASTM D5185(m)		**2**	27	6
Zinc	ppm	ASTM D5185(m)		**1**	1	1
Sulfur	ppm	ASTM D5185(m)		**122**	192	185
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

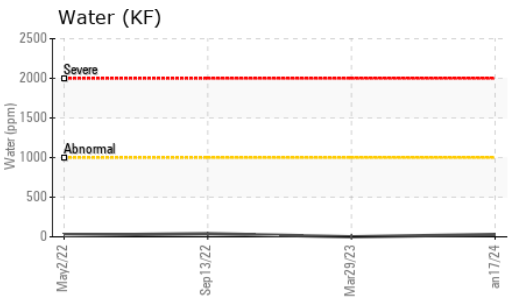
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>8	**2**	2	2
Sodium	ppm	ASTM D5185(m)		**0**	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	<1
Water	%	ASTM D6304*	>0.1	**0.003**	0.00	0.003
ppm Water	ppm	ASTM D6304*	>1000	**29**	0.00	39.7

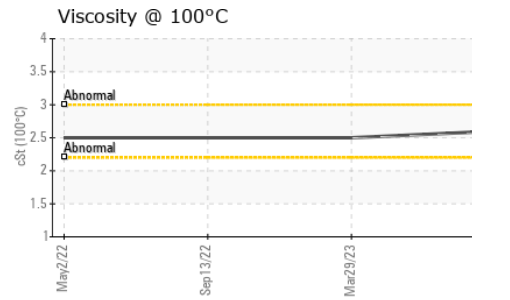
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.01	**0.01**	0.02	0.03

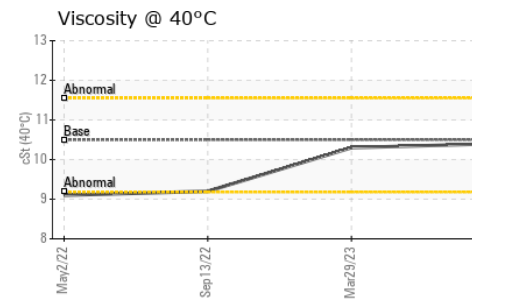
OIL ANALYSIS REPORT







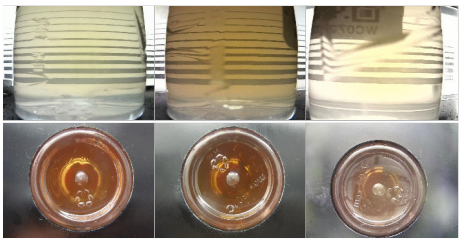




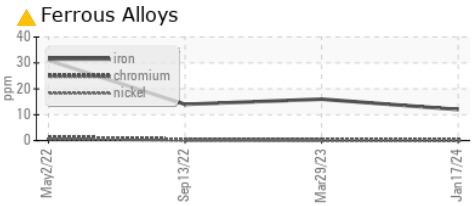
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.1	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

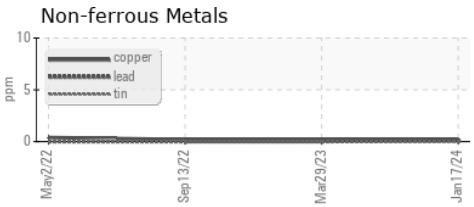
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	10.5	**10.4**	10.3	9.2
Visc @ 100°C	cSt	ASTM D7279(m)		**2.6**	2.5	2.5
Viscosity Index (VI)	Scale	ASTM D2270*		**70**	48	94

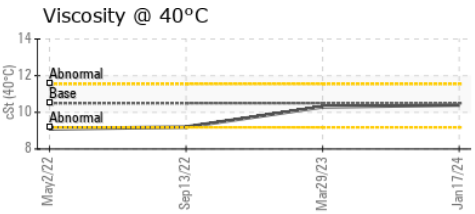
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
Bottom						

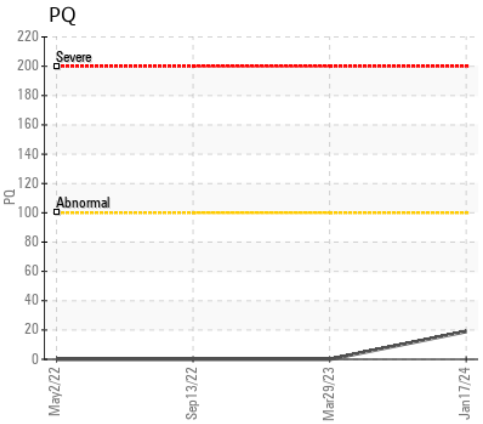


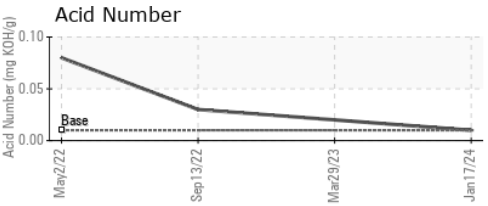
GRAPHS











ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0867863 **Recieved** : 23 Jan 2024
Lab Number : 02610557 **Diagnosed** : 26 Jan 2024
Unique Number : 5711643 **Diagnostician** : Kevin Marson
Test Package : AVI 3 (Additional Tests: PQ)

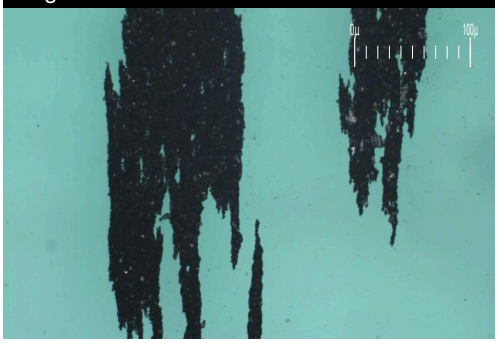
To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

ITPS Canada
2465 Aviation Lane,, Unit 1
London, ON
CA N5V 3Z9
Contact: Shannon Hickey
shannon.hickey@itpscanada.com
T:
F:

FERROGRAPHY REPORT

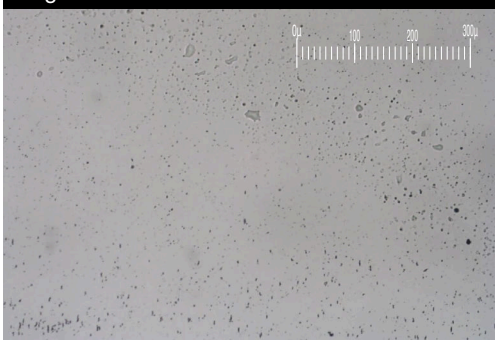
Area
(C-FXZI)
Machine Id
[C-FXZI] AEROVODOCHODY L-29 791026
Component
Jet Turbine
Fluid
ANDEROL ROYCO 481 (4 LTR)

Magn: 200x Illum: BC



Magn: 50x Illum: RW

Magn: 100x Illum: RW

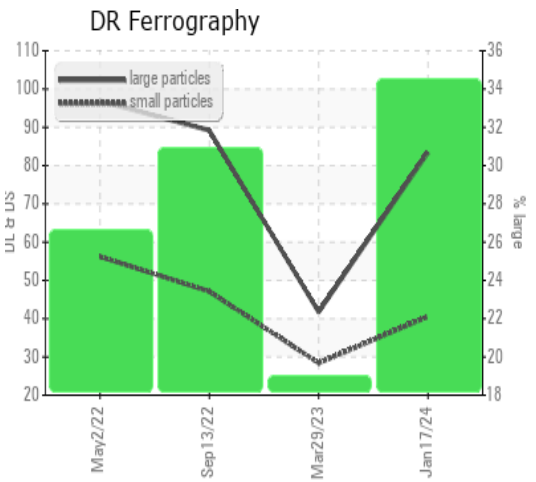


DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		**83.4**	41.7	89.2
Small Particles		DR-Ferr*		**40.6**	28.4	47.1
Total Particles		DR-Ferr*	>---	**124**	70.1	136.3
Large Particles Percentage	%	DR-Ferr*		**34.5**	19	30.9
Severity Index		DR-Ferr*		**3570**	555	3755

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		▲ **5**	▲ 4	▲ 4
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		**3**	2	2
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*		**1**	2	2
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		**1**	1	1
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		**1**	2	2

WEAR

Iron ppm levels are abnormal. Wear particle analysis indicates that the ferrous rubbing particles are marginal.



This page left intentionally blank