

OIL ANALYSIS REPORT

BRUCE B/5/71210 Machine Id 5-71210-P1-PM Lo Brg Level

Component Lower Bearing Fluid ESSO TERESSO ISO 68 (--- GAL)

DIAGNOSIS

A Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as ESSO TERESSO ISO 68, however, a fluid match indicates that this fluid is ISO 150 Hyd Oil (R&O Hi-Visc). Please confirm the oil type and grade on your next sample. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

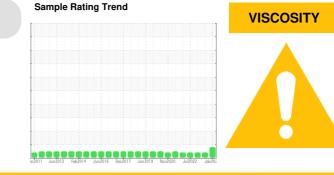
All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

Viscosity of sample indicates oil is within ISO 150 range, advise investigate. This plus the additive levels indicates that this is not the same brand, or type of oil as reported. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



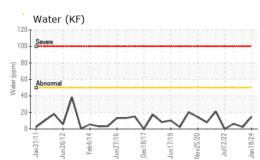
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0845376	WC0744581	WC0711363
Sample Date		Client Info		18 Jan 2024	11 May 2023	31 Oct 2022
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>10	0	0	0
Chromium	ppm	ASTM D5185(m)	>5	0	0	0
Nickel	ppm	ASTM D5185(m)	>5	0	0	0
Titanium	ppm	ASTM D5185(m)	>5	0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>5	<1	0	0
Lead	ppm	ASTM D5185(m)	>5	0	0	<1
Copper	ppm	ASTM D5185(m)	>5	0	0	0
Tin	ppm	ASTM D5185(m)	>5	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.5	0	0	<1
Barium	ppm	ASTM D5185(m)	0.4	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)	0	<1	0	0
Calcium	ppm	ASTM D5185(m)	0	<1	0	0
Phosphorus	ppm	ASTM D5185(m)	0.7	0	0	0
Zinc	ppm	ASTM D5185(m)	0	1	<1	1
Sulfur	ppm	ASTM D5185(m)	1315	4853	4662	4720
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>5	<1	<1	<1
Sodium	ppm	ASTM D5185(m)	>5	0	0	0
Potassium	ppm	ASTM D5185(m)	>20	<1	0	0
Water	%	ASTM D6304*	>0.005	0.001	0.001	0.001
ppm Water	ppm	ASTM D6304*	>50	15	2.4	6.3

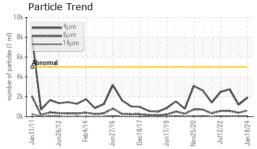
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1916	1192	2735
Particles >6µm	ASTM D7647	>1300	618	382	573
Particles >14µm	ASTM D7647	>320	46	33	32
Particles >21µm	ASTM D7647	>80	11	5	8
Particles >38µm	ASTM D7647	>20	1	1	0
Particles >71µm	ASTM D7647	>4	0	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/15	18/16/13	17/16/12	19/16/12

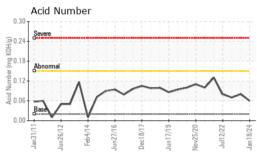
Contact/Location: Pierre Adouki - BRUTIV Page 1 of 2

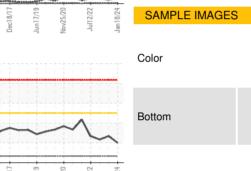


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FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.02	0.06	0.08	0.07
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.005	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	68	152	▲ 152	1 52
SAMPLE IMAGES		method	limit/base	current	history1	history2
						Die



