



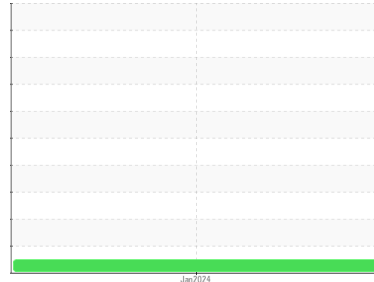
OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
NEW OIL TEST
 Machine Id
1606 DUOLEC Vari-Purpose Gear Oil
 Component
Bulk Fluid Tank
 Fluid
LUBRICATION ENG DUOLEC 1606 ISO 320 (--- GAL)



DIAGNOSIS

Recommendation

Confirm the source of the lubricant being utilized for top-up/fill. Resample at the next service interval to monitor. The fluid was specified as LUBRICATION ENG DUOLEC 1606 ISO 320, however, a fluid match indicates that this fluid is ISO 320 Synthetic (PAO) Gear Oil. Please confirm the oil type and grade on your next sample.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC	---	---
Sample Date	Client Info		22 Jan 2024	---	---
Machine Age	hrs	Client Info	0	---	---
Oil Age	hrs	Client Info	0	---	---
Oil Changed	Client Info		N/A	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method		NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	0	---	---
Chromium	ppm	ASTM D5185(m)	0	---	---
Nickel	ppm	ASTM D5185(m)	<1	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m)	<1	---	---
Lead	ppm	ASTM D5185(m)	0	---	---
Copper	ppm	ASTM D5185(m)	0	---	---
Tin	ppm	ASTM D5185(m)	0	---	---
Antimony	ppm	ASTM D5185(m)	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	31	---	---
Barium	ppm	ASTM D5185(m)	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	---	---
Manganese	ppm	ASTM D5185(m)	0	---	---
Magnesium	ppm	ASTM D5185(m)	<1	---	---
Calcium	ppm	ASTM D5185(m)	<1	---	---
Phosphorus	ppm	ASTM D5185(m)	390	---	---
Zinc	ppm	ASTM D5185(m)	<1	---	---
Sulfur	ppm	ASTM D5185(m)	4977	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

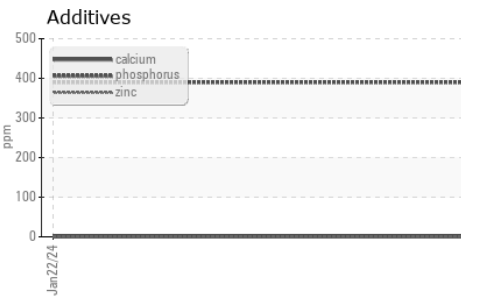
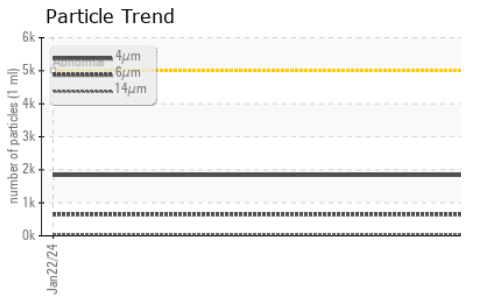
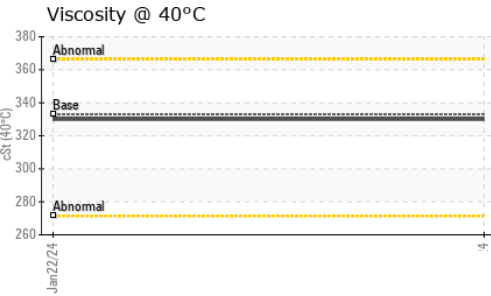
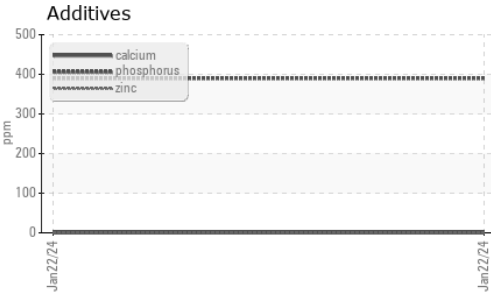
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<1	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	1	---	---

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	1836	---	---
Particles >6µm	ASTM D7647	>1300	645	---	---
Particles >14µm	ASTM D7647	>160	43	---	---
Particles >21µm	ASTM D7647	>40	10	---	---
Particles >38µm	ASTM D7647	>10	3	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	18/17/13	---	---



OIL ANALYSIS REPORT



FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	1.38	---	---

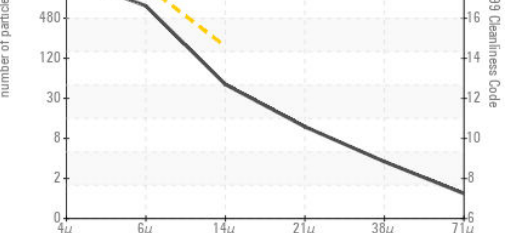
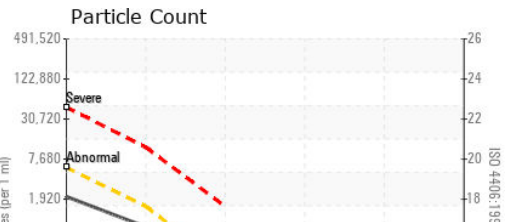
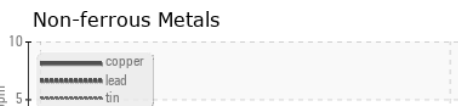
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	---	---
Precipitate	scalar	Visual*	NONE	---	---
Silt	scalar	Visual*	NONE	---	---
Debris	scalar	Visual*	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	---	---
Appearance	scalar	Visual*	NORML	---	---
Odor	scalar	Visual*	NORML	---	---
Emulsified Water	scalar	Visual*	NEG	---	---
Free Water	scalar	Visual*	NEG	---	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	330	---	---

SAMPLE IMAGES

	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC
 Lab Number : 02610728
 Unique Number : 5711814
 Test Package : IND 2 (Additional Tests: TAN Man)

HIRAM WALKER & SONS LTD.
 2072 RIVERSIDE DRIVE EAST, BOX 2518
 WINDSOR, ON
 CA N8Y 4S5
 Contact: Matt Morand
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 T: (519)561-5359
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To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.