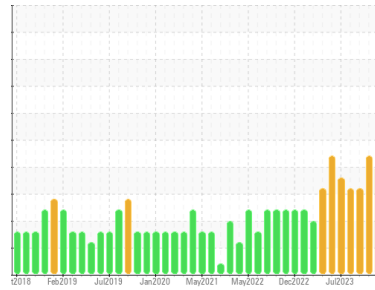




COOLANT REPORT

Sample Rating Trend



DEGRADATION



Area
RHOB/HYDRAULICS
 Machine Id
E - Ladle Lift Hydraulics
 Component
Tank Hydraulic System
 Fluid
FORSYTHE NO FIRE WG 200R (1320 GAL)

DIAGNOSIS

Recommendation

Due to the low reserve alkalinity it is advised that you contact FORSYTHE to assist in restoring the proper amine concentration. We recommend you service the filters on this component. We recommend an early resample to monitor this condition.

Wear

Copper ppm levels are abnormal. Oil cooler core leaching or motor piston wear is indicated.

Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The reserve alkalinity of this fluid is lower than acceptable. Viscosity of sample indicates oil is within ISO 32 range, advise investigate. The AN level is acceptable for this fluid. The pH level of this fluid is within the acceptable limits. The water concentration level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0901984	WC0890386	WC0871214
Sample Date	Client Info		22 Jan 2024	15 Dec 2023	16 Oct 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method		NEG	NEG	NEG

CORROSION INHIBITORS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)	1	2	<1
Boron	ppm	ASTM D5185(m)	<1	<1	<1
Molybdenum	ppm	ASTM D5185(m)	0	0	0

CORROSION

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	0	0
Aluminum	ppm	ASTM D5185(m)	>20	0	0
Copper	ppm	ASTM D5185(m)	>20	▲ 28	▲ 30
Lead	ppm	ASTM D5185(m)	>20	0	0
Tin	ppm	ASTM D5185(m)	>20	0	0
Silver	ppm	ASTM D5185(m)	>20	<1	<1
Zinc	ppm	ASTM D5185(m)	>20	10	13

CONTAMINANTS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 12481	▲ 22851	3252
Particles >6µm	ASTM D7647	>1300	▲ 3883	▲ 6338	939
Particles >14µm	ASTM D7647	>160	▲ 295	▲ 341	157
Particles >21µm	ASTM D7647	>40	40	▲ 65	▲ 71
Particles >38µm	ASTM D7647	>10	0	8	▲ 17
Particles >71µm	ASTM D7647	>3	0	2	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/19/15	▲ 22/20/16	19/17/14

CARRIER SALTS

	method	limit/base	current	history1	history2
Sodium	ppm	ASTM D5185(m)	164	166	153
Potassium	ppm	ASTM D5185(m)	20	12	21

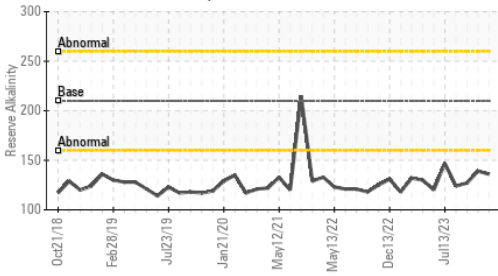
SCALE POTENTIAL

	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D5185(m)	<1	<1	<1
Magnesium	ppm	ASTM D5185(m)	<1	<1	0



COOLANT REPORT

Reserve Alkalinity



VISUAL

Color

Bottom

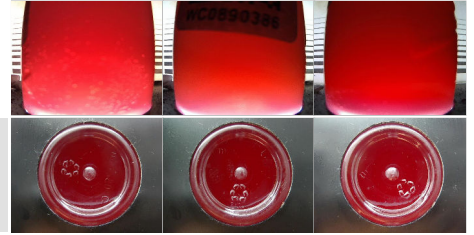
method

limit/base

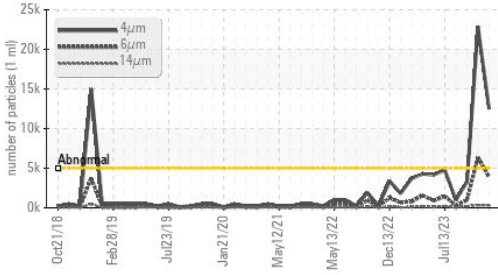
current

history1

history2

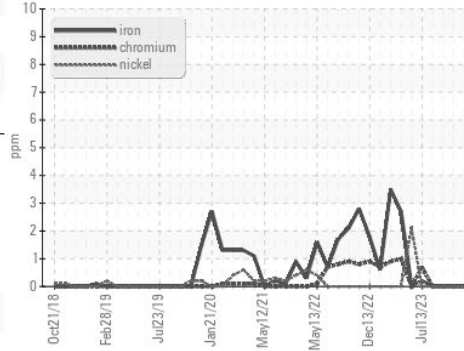


Particle Trend

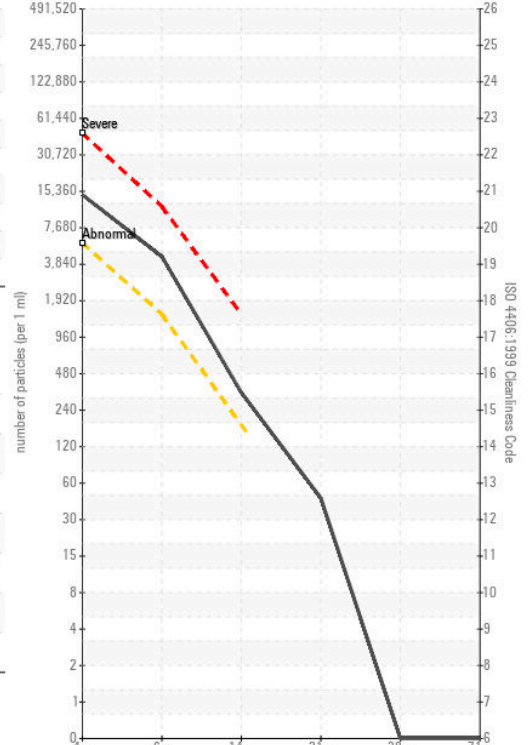


GRAPHS

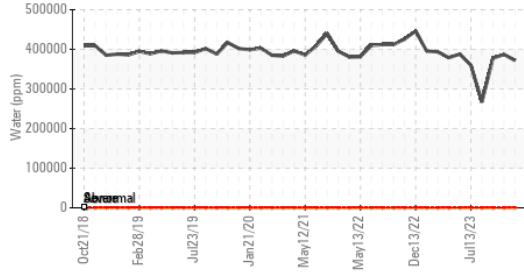
Ferrous Alloys



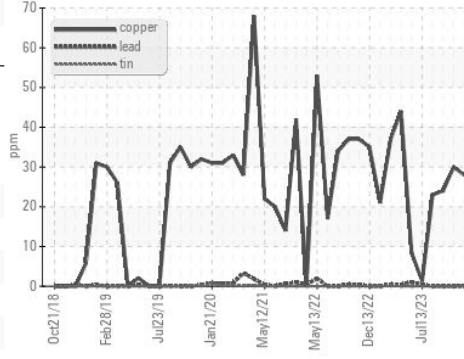
Particle Count



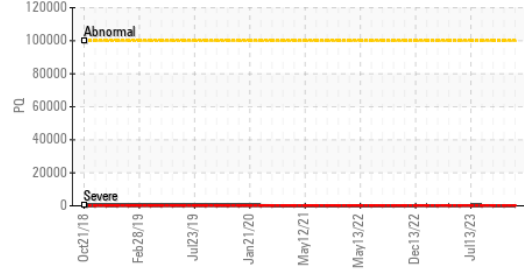
Water (KF)



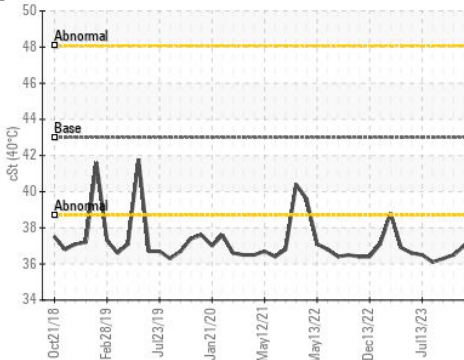
Non-ferrous Metals



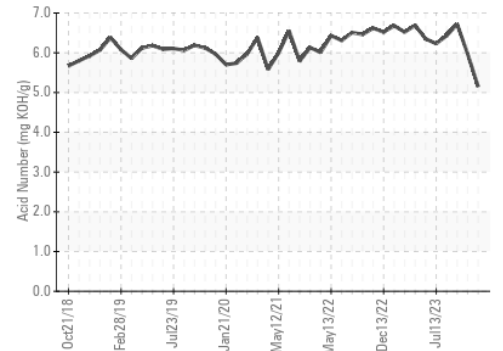
PQ



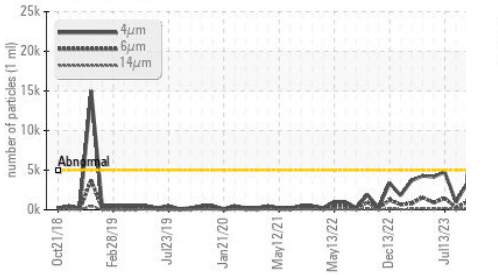
Viscosity @ 40°C



Acid Number



Particle Trend



ISO 17025:2017
Accredited
Laboratory

Laboratory Sample No.

Lab Number

Unique Number

Test Package

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 STELCO - BOSC - Basic Oxygen Slab Caster
: WC0901984 **Received** : 23 Jan 2024 2330 Regional Road #3, Door: BOSC8
: 02610767 **Diagnosed** : 29 Jan 2024 NANTICOKE, ON
: 5711853 **Diagnostician** : Bill Quesnel CA N0A 1L0
: IND 2 (Additional Tests: KF, pH, PQ, ReserveAlk)

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.

Contact: Tom Walden

Thomas.Walden@stelco.com

T: (519)587-4541

F: (519)587-7702