

## **OIL ANALYSIS REPORT**

#### Area **Panolam - D01600** Machine Id **A2401101**

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 68 (--- GAL)

#### DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

### Wear

Copper, iron and lead ppm levels are noted.

Contamination {not applicable}

Fluid Condition {not applicable}





NORMAL

SAMPLE INFORM	<b>MATION</b>	method	limit/base	current	history1	history2
Batch #		Client Info		2024 01 0290		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		01/19/2024		
Sample Number		Client Info		E30001213		
Sample Date		Client Info		19 Jan 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		

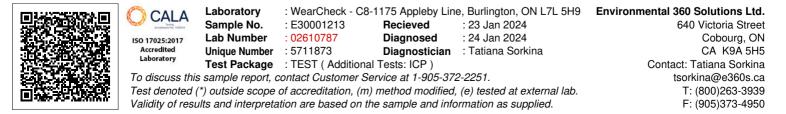
Sample Rating Trend

CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	23		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>10	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>10	3		
Lead	ppm	ASTM D5185(m)	>20	11		
Copper	ppm	ASTM D5185(m)	>20	41		
Tin	ppm	ASTM D5185(m)	>10	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
ADDITIVES Boron	ppm	method ASTM D5185(m)	limit/base 5	current 2	history1	history2
	ppm ppm					
Boron		ASTM D5185(m)	5	2		
Boron Barium	ppm	ASTM D5185(m) ASTM D5185(m)	5 5	2 0		
Boron Barium Molybdenum	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5	2 0 0		
Boron Barium Molybdenum Manganese	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5	2 0 0 <1		
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25	2 0 0 <1 20		
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 25 200	2 0 0 <1 20 79	   	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 5 25 200 300	2 0 0 <1 20 79 530	   	   
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370	2 0 0 <1 20 79 530 568		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370	2 0 0 <1 20 79 530 568 1646		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	5 5 25 200 300 370 2500	2 0 <1 20 79 530 568 1646 <1		
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) <b>method</b>	5 5 5 25 200 300 370 2500 imit/base	2 0 0 <1 20 79 530 568 1646 <1	       history1	      history2



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	VLITE		
Appearance	scalar	Visual*	NORML	WGOIL		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES						
SAMPLE IMAGES	\$	method	limit/base	current	history1	history2
SAMPLE IMAGES	\$	method	limit/base	current	history1 no image	history2 no image
	3	method	limit/base	current		



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