

PROBLEM SUMMARY

Sample Rating Trend

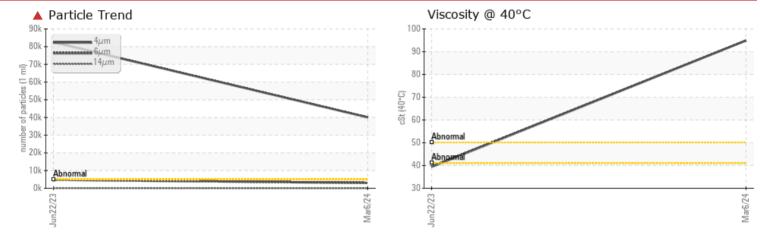
COMPONENT CONDITION SUMMARY

Area **RONI**

9-101 Component

Hydraulic System

PETRO CANADA 10W (--- GAL)



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

Sample Status		SEVERE	SEVERE	
Particles >4µm	ASTM D7647 >50	40056	▲ 82484	
Particles >6µm	ASTM D7647 >13	300 🔺 2991	4809	
Oil Cleanliness	ISO 4406 (c) >19	9/17/14 🔺 23/19/11	4 /19/13	

Customer Id: RONVAU Sample No.: WC0899480 Lab Number: 02621107 Test Package: MOBCE



To manage this report scan the QR code

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To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 <u>gloria.gonzalez@wearcheck.com</u>

RECOMMENDED A	CTIONS			
Action	Status	Date	Done By	Description
Resample			?	Resample in 30-45 days to monitor this situation.
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals			?	Check seals and/or filters for points of contaminant entry.

HISTORICAL DIAGNOSIS



22 Jun 2023 Diag: Kevin Marson

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 10W range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

Sample Rating Trend





Area **RONI** Machine Id **9-101** Component Hydraulic System

PETRO CANADA 10W (--- GAL)

DIAGNOSIS

Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

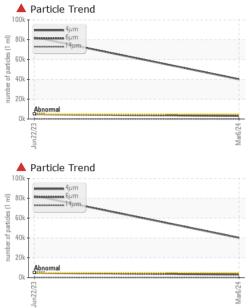
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

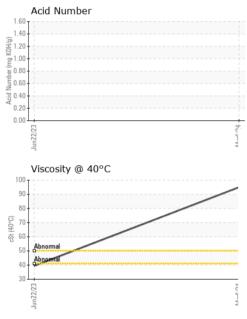
Fluid Condition

Viscosity of sample indicates oil is within SAE 40 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

			Jun2023	Mar2024		
SAMPLE INFORMA	ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0899480	LH0256751	
Sample Date		Client Info		06 Mar 2024	22 Jun 2023	
Machine Age	hrs	Client Info		0	12416	
Oil Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Sample Status				SEVERE	SEVERE	
CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	13	8	
	ppm	ASTM D5185(m)	>10	0	<1	
	ppm	ASTM D5185(m)	>10	<1	<1	
	ppm	ASTM D5185(m)	-	0	0	
	ppm	ASTM D5185(m)		<1	<1	
	ppm	ASTM D5185(m)	>10	2	3	
	ppm	ASTM D5185(m)	>10	2	2	
-	ppm	ASTM D5185(m)		15	6	
		ASTM D5185(m)	>10	<1	0	
	ppm	ASTM D5185(m)	>10	0	0	
	ppm	()			0	
	ppm	ASTM D5185(m)		0		
	ppm	ASTM D5185(m)			0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
_	ppm	ASTM D5185(m)	limit/base	2	4	history2
Boron	ppm ppm		limit/base			
3oron 3arium		ASTM D5185(m)	limit/base	2	4	
Boron Barium Molybdenum	ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	2 0	4 0	
Boron Barium Molybdenum Manganese	ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1	4 0 45	
Boron Barium Molybdenum Manganese Magnesium	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0	4 0 45 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium	ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12	4 0 45 <1 100	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211	4 0 45 <1 100 1594	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211 1047	4 0 45 <1 100 1594 770	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211 1047 1209	4 0 45 <1 100 1594 770 822	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211 1047 1209 9455	4 0 45 <1 100 1594 770 822 2392	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS	ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)		2 0 <1 0 12 3211 1047 1209 9455 <1	4 0 45 <1 100 1594 770 822 2392 <1	
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Sillicon	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211 1047 1209 9455 <1 <i>current</i>	4 0 45 <1 100 1594 770 822 2392 <1 history1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base	2 0 <1 0 12 3211 1047 1209 9455 <1 <i>current</i>	4 0 45 <1 100 1594 770 822 2392 <1 history1 6	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >20	2 0 <1 0 12 3211 1047 1209 9455 <1 <i>current</i> 4 2	4 0 45 <1 100 1594 770 822 2392 <1 2392 <1 history1 6 2	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Silicon Sodium Potassium	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	Imit/base >20 >20	2 0 <1 0 12 3211 1047 1209 9455 <1 current 4 2 1	4 0 45 <1 100 1594 770 822 2392 <1 history1 6 2 2 <1	 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	Imit/base >20 ≥20 Imit/base ≥20 ≥20 ≥20 ≥20 ≥20 ≥20 ≥20	2 0 <1 0 12 3211 1047 1209 9455 <1	4 0 45 <1 100 1594 770 822 2392 <1 history1 6 2 2 <1 history1 history1	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Dhosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D5185(m)	limit/base >20 >20 limit/base >5000 >1300	2 0 <1 0 12 3211 1047 1209 9455 <1	4 0 45 <1 100 1594 770 822 2392 <1 history1 6 2 2 <1 history1 history1	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >4µm Particles >14µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647	limit/base >20 >20 limit/base >20 limit/base >20 limit/base >20 limit/base >20	2 0 <1 0 12 3211 1047 1209 9455 <1 <i>current</i> 4 2 1 <i>current</i> 4 2 1 <i>current</i> 4 2 1 1 <i>current</i>	4 0 45 <1 100 1594 770 822 2392 <1 history1 6 2 2 <1 history1 6 2 <1 history1 82484 82484 ▲ 82484	 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm Particles >14µm Particles >21µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	Iimit/base >20 >20 >20 Iimit/base >5000 >1300 >160 >40	2 0 <1 0 12 3211 1047 1209 9455 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4 0 45 100 1594 770 822 2392 2392 2392 32 2392 32 2392 32 32 32 4 1 bistory1 6 6 2 2 3 1 1 bistory1 8 24 30 30 30 30 30 30 30 30 30 30 30 30 30	 history2 history2 history2
Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >4µm Particles >21µm Particles >38µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647 ASTM D7647	Iimit/base >20 >20 >20 >100 >100 >160 >40 >10	2 0 <1 0 12 3211 1047 1209 9455 <1 Current 4 2 1 Current 4 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 3 3	4 0 45 3 100 1594 770 822 2392 3 2392 3 2 3 2 3 2 3 2 3 2 3 2 3	
Boron Barium Molybdenum Manganese Magnesium Calcium Dhosphorus Zinc Sulfur Lithium CONTAMINANTS Silicon Sodium Potassium FLUID CLEANLINE Particles >4µm Particles >6µm	ppm ppm ppm ppm ppm ppm ppm ppm	ASTM D5185(m) ASTM D7647 ASTM D7647 ASTM D7647	Iimit/base >20 >20 >20 >100 >100 >160 >40 >10	2 0 <1 0 12 3211 1047 1209 9455 <1 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	4 0 45 100 1594 770 822 2392 2392 2392 32 2392 32 2392 32 32 32 4 1 bistory1 6 6 2 2 3 1 1 bistory1 8 24 30 30 30 30 30 30 30 30 30 30 30 30 30	 history2 history2 history2







OIL ANALYSIS REPORT

Acid Number (AN) VISUAL White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar	ASTM D974* method Visual* Visual* Visual* Visual* Visual* Visual*	limit/base NONE NONE NONE NONE	1.49 current NONE NONE	 history1 NONE NONE	 history2
White Metal Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar	Visual* Visual* Visual* Visual* Visual*	NONE NONE NONE	NONE NONE	NONE	history2
Yellow Metal Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar	Visual* Visual* Visual* Visual*	NONE NONE	NONE		
Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar scalar	Visual* Visual* Visual*	NONE	NONE	NONE	
Precipitate Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar scalar	Visual* Visual* Visual*	NONE		NONE	
Silt Debris Sand/Dirt Appearance Odor	scalar scalar scalar	Visual* Visual*		NONE	NONE	
Debris Sand/Dirt Appearance Odor	scalar scalar	Visual*		NONE	NONE	
Sand/Dirt Appearance Odor	scalar		NONE	NONE	NONE	
Appearance Odor			NONE	NONE	NONE	
Odor		Visual*	NORML	NORML	NORML	
	scalar	Visual*	NORML	NORML	NORML	
Emulsified Water	scalar	Visual*	>0.1	NEG	.2%	
Free Water	scalar			NEG	NEG	
			limit/bass			
			iimii/base			history2
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color						no image
Bottom						no image
GRAPHS						
Ferrous Alloys				Particle Count		
iron			491,520			
= 10 - chromium						T ²⁶
C. sessesses DICKE			122,880	Severe		26 -24
5 - S - S - S - S - S - S - S - S - S -			122,880	Severe		
0			30,720	Severe		-24 -22
0			30,720	Severe		-24 -22
			30,720	Severe	•	-24 -22
Non-ferrous Meta	ls		30,720	Severe		-24 -22
2 0 22/22 unf	ls		30,720	Severe		-24 -22
Non-ferrous Meta	ls		30,720 62/94 7,680 10 10 10 10 10 10 10 10 120 12	Severe		-24 -22 -20 -18 -16 -14
Non-ferrous Meta	ls		30,720 429 10 429 10 10 10 10 10 10 10 10 10 10	Severe		-24 -22 -20 -18 -16 -14 -14 -12
Non-ferrous Meta	ls		30,720 62/94 7,680 10 10 10 10 10 10 10 10 120 12	Severe		-24 -22 -20 -18 -16 -14
Non-ferrous Meta	ls		30,720 70,680 70,900 1,920	Severe		-24 -22 -20 -18 -16 -14 -14 -12
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2			-24 -22 -20 -18 -16 -14 -12 -10 -8
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2	Abnormation of the second seco	14μ 21μ	-24 -22 -20 -18 -16 -14 -14 -12
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2	и 6µ	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2	и 6µ	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2	и 6µ	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8
Non-ferrous Meta	ls		30,720 Ten 7,680 200 200 200 200 200 200 200 2	и 6µ	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8
Non-ferrous Meta	ls		30,720 70,680 70,900 1,920	и 6µ	14μ 21μ	-24 -22 -20 -18 -16 -14 -12 -10 -8
	Visc @ 40°C SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	SAMPLE IMAGES Color Bottom GRAPHS Ferrous Alloys	Visc @ 40°C cSt ASTM D7279(m) SAMPLE IMAGES method Color Image: Color Bottom Image: Color GRAPHS Ferrous Alloys	Visc @ 40°C cSt ASTM D7279(m) SAMPLE IMAGES method limit/base Color Imit/base Imit/base Bottom Imit/base Imit/base GRAPHS Ferrous Alloys Imit/base	Visc @ 40°C cSt ASTM D7279(m) 94.9 SAMPLE IMAGES method limit/base current Color Imit/base current Bottom Imit/base current GRAPHS Particle Count	Visc @ 40°C cSt ASTM D7279(m) 94.9 39.4 SAMPLE IMAGES method limit/base current history1 Color Image: Co

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