

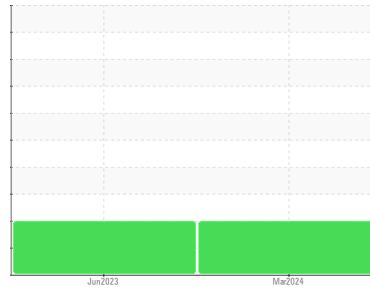


# PROBLEM SUMMARY



Area  
**RONI**  
 Machine Id  
**9-101**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA 10W (--- GAL)**

## Sample Rating Trend

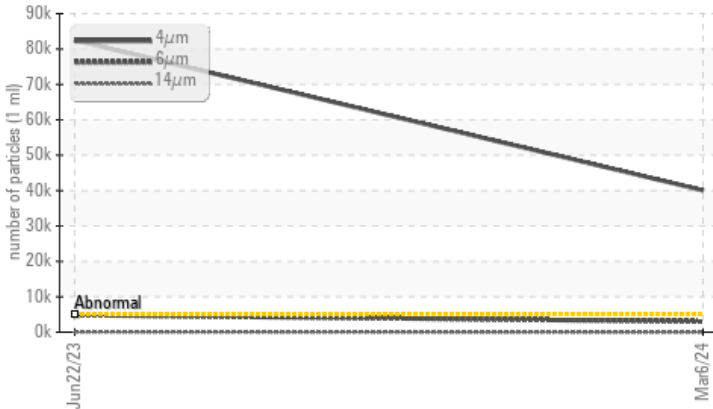


ISO

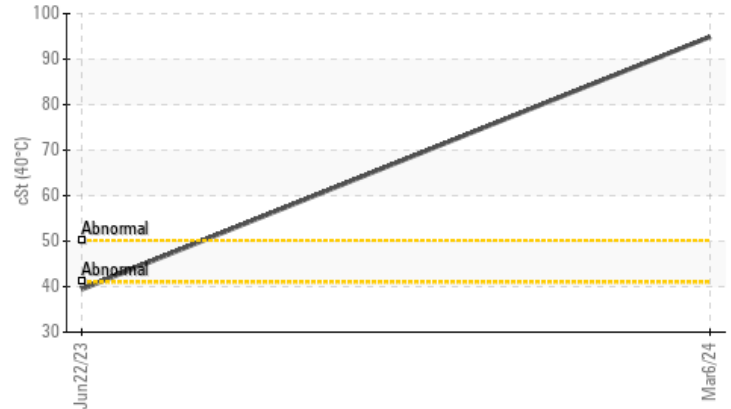


## COMPONENT CONDITION SUMMARY

### ▲ Particle Trend



### Viscosity @ 40°C



## RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

## PROBLEMATIC TEST RESULTS

Sample Status			SEVERE	SEVERE	---
Particles >4µm	ASTM D7647	>5000	▲ 40056	▲ 82484	---
Particles >6µm	ASTM D7647	>1300	▲ 2991	▲ 4809	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 23/19/11	▲ 24/19/13	---

Customer Id: RONVAU  
 Sample No.: WC0899480  
 Lab Number: 02621107  
 Test Package: MOBCE



To manage this report scan the QR code

To discuss the diagnosis or test data:  
 Kevin Marson +1 (289)291-4644 x4644  
[Kevin.Marson@wearcheck.com](mailto:Kevin.Marson@wearcheck.com)

To change component or sample information:  
 Gloria Gonzalez +1 (289)291-4643 x4643  
[gloria.gonzalez@wearcheck.com](mailto:gloria.gonzalez@wearcheck.com)

## RECOMMENDED ACTIONS

Action	Status	Date	Done By	Description
Resample	---	---	?	Resample in 30-45 days to monitor this situation.
Check Breathers	---	---	?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.
Check Seals	---	---	?	Check seals and/or filters for points of contaminant entry.

## HISTORICAL DIAGNOSIS

### 22 Jun 2023 Diag: Kevin Marson

ISO



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The water content is negligible. Additive levels indicate the addition of a different brand, or type of oil. Viscosity of sample indicates oil is within SAE 10W range, advise investigate. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report





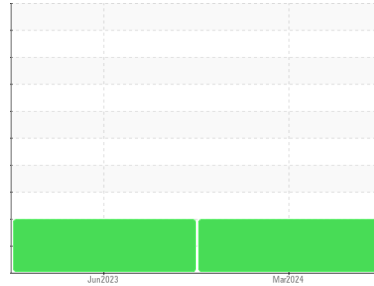
# OIL ANALYSIS REPORT

Sample Rating Trend

ISO



Area  
**RONI**  
 Machine Id  
**9-101**  
 Component  
**Hydraulic System**  
 Fluid  
**PETRO CANADA 10W (--- GAL)**



## DIAGNOSIS

### ▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

Viscosity of sample indicates oil is within SAE 40 range, advise investigate. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>WC0899480</b>	LH0256751	---
Sample Date	Client Info	<b>06 Mar 2024</b>	22 Jun 2023	---
Machine Age	hrs	Client Info	0	12416
Oil Age	hrs	Client Info	<b>0</b>	0
Oil Changed	Client Info	<b>Not Chngd</b>	Not Chngd	---
Sample Status		<b>SEVERE</b>	SEVERE	---

## CONTAMINATION

method	limit/base	current	history1	history2
Water	WC Method >0.1	<b>NEG</b>	NEG	---

## WEAR METALS

method	limit/base	current	history1	history2
Iron	ppm ASTM D5185(m) >20	<b>13</b>	8	---
Chromium	ppm ASTM D5185(m) >10	<b>0</b>	<1	---
Nickel	ppm ASTM D5185(m) >10	<b>&lt;1</b>	<1	---
Titanium	ppm ASTM D5185(m)	<b>0</b>	0	---
Silver	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	---
Aluminum	ppm ASTM D5185(m) >10	<b>2</b>	3	---
Lead	ppm ASTM D5185(m) >10	<b>2</b>	2	---
Copper	ppm ASTM D5185(m) >75	<b>15</b>	6	---
Tin	ppm ASTM D5185(m) >10	<b>&lt;1</b>	0	---
Antimony	ppm ASTM D5185(m)	<b>0</b>	0	---
Vanadium	ppm ASTM D5185(m)	<b>0</b>	0	---
Beryllium	ppm ASTM D5185(m)	<b>0</b>	0	---
Cadmium	ppm ASTM D5185(m)	<b>0</b>	0	---

## ADDITIVES

method	limit/base	current	history1	history2
Boron	ppm ASTM D5185(m)	<b>2</b>	4	---
Barium	ppm ASTM D5185(m)	<b>0</b>	0	---
Molybdenum	ppm ASTM D5185(m)	<b>&lt;1</b>	45	---
Manganese	ppm ASTM D5185(m)	<b>0</b>	<1	---
Magnesium	ppm ASTM D5185(m)	<b>12</b>	100	---
Calcium	ppm ASTM D5185(m)	<b>3211</b>	1594	---
Phosphorus	ppm ASTM D5185(m)	<b>1047</b>	770	---
Zinc	ppm ASTM D5185(m)	<b>1209</b>	822	---
Sulfur	ppm ASTM D5185(m)	<b>9455</b>	2392	---
Lithium	ppm ASTM D5185(m)	<b>&lt;1</b>	<1	---

## CONTAMINANTS

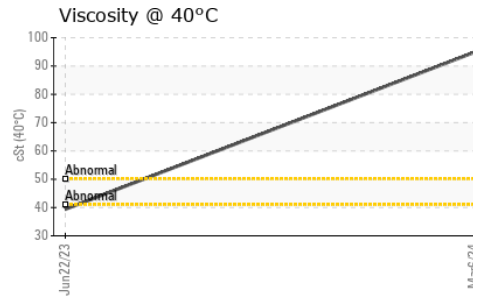
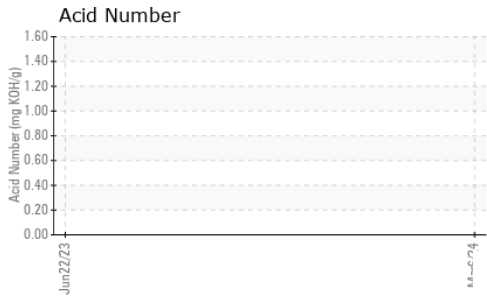
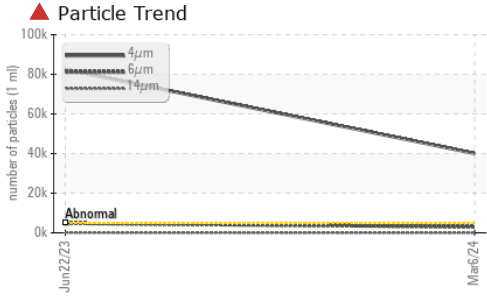
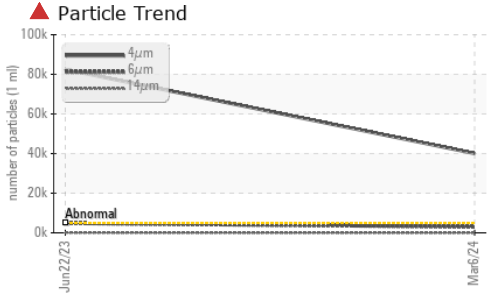
method	limit/base	current	history1	history2
Silicon	ppm ASTM D5185(m) >20	<b>4</b>	6	---
Sodium	ppm ASTM D5185(m)	<b>2</b>	2	---
Potassium	ppm ASTM D5185(m) >20	<b>1</b>	<1	---

## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647 >5000	<b>▲ 40056</b>	▲ 82484	---
Particles >6µm	ASTM D7647 >1300	<b>▲ 2991</b>	▲ 4809	---
Particles >14µm	ASTM D7647 >160	<b>13</b>	80	---
Particles >21µm	ASTM D7647 >40	<b>5</b>	24	---
Particles >38µm	ASTM D7647 >10	<b>3</b>	1	---
Particles >71µm	ASTM D7647 >3	<b>2</b>	0	---
Oil Cleanliness	ISO 4406 (c) >19/17/14	<b>▲ 23/19/11</b>	▲ 24/19/13	---



# OIL ANALYSIS REPORT



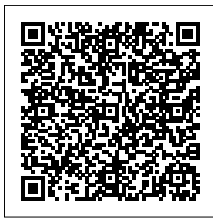
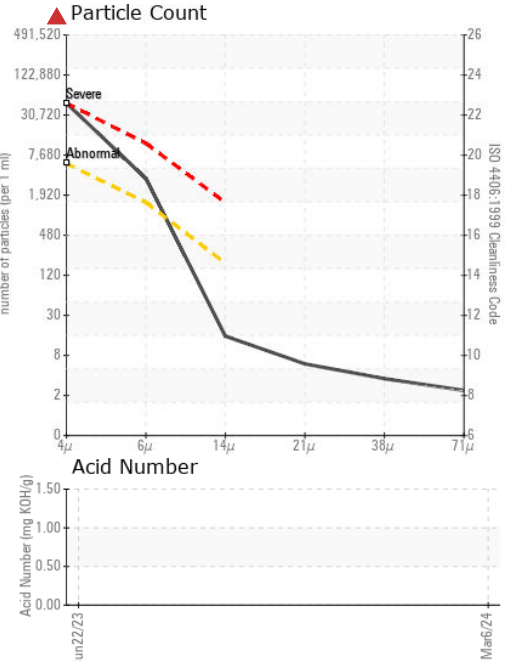
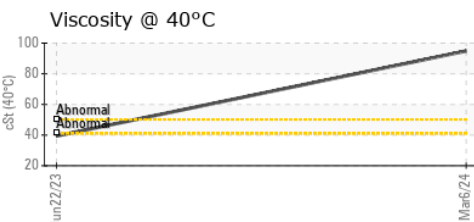
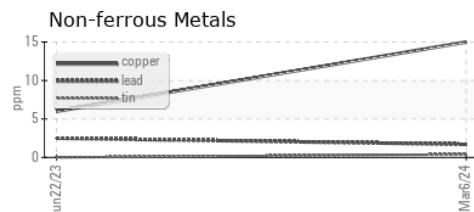
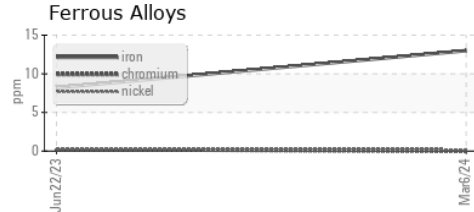
FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>1.49</b>	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.1	NEG	.2%
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>94.9</b>	39.4	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					no image
Bottom					no image

### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0899480  
**Lab Number** : 02621107  
**Unique Number** : 5746226  
**Test Package** : MOBCE  
**Received** : 11 Mar 2024  
**Tested** : 12 Mar 2024  
**Diagnosed** : 12 Mar 2024 - Kevin Marson

**RONI/IRON SHORE EXCAVATING LTD.**  
 100 MACINTOSH BLVD  
 VAUGHAN, ON  
 CA L4K 4P3  
 Contact: Service Team  
 service.team@roni.ca

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.