



PROBLEM SUMMARY

Sample Rating Trend

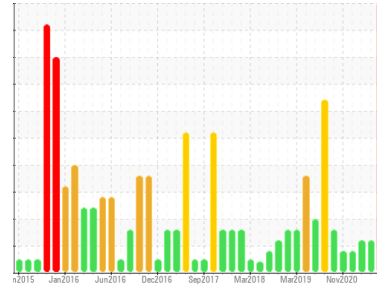
ISO



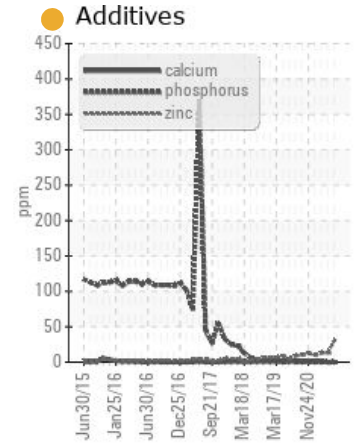
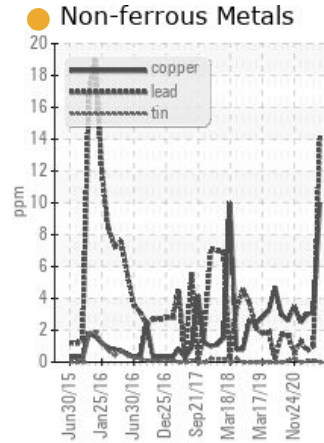
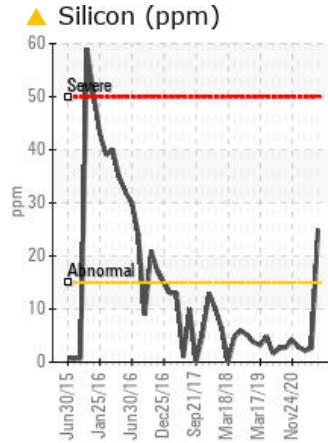
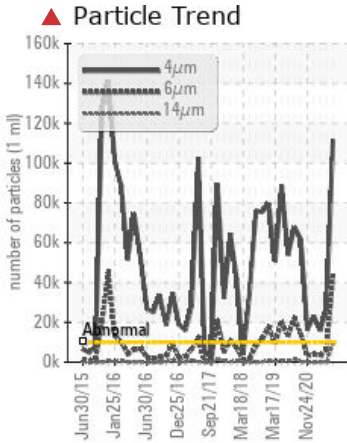
Area
1 White Oil/028 #1HTU/B Blower/Fan/203 Induced Draft Fan
 Machine Id
N/A 28B203 ID FAN FOR E236 AIR PREHEATER

Component
Inboard Bearing

Fluid
PETRO CANADA TURBOFLO 68 (2 LTR)



COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS

| Sample Status | | | SEVERE | ABNORMAL | ATTENTION |
|-----------------|-----|------------------------|------------|------------|------------|
| Silicon | ppm | ASTM D5185(m) >15 | ▲ 25 | 3 | 2 |
| Particles >4µm | | ASTM D7647 >10000 | ▲ 111465 | ▲ 26174 | ● 15876 |
| Particles >6µm | | ASTM D7647 >2500 | ▲ 43480 | ▲ 5988 | ● 3545 |
| Particles >14µm | | ASTM D7647 >160 | ▲ 8721 | 87 | ● 174 |
| Particles >21µm | | ASTM D7647 >40 | ▲ 2499 | 9 | 38 |
| Particles >38µm | | ASTM D7647 >10 | ▲ 127 | 1 | 2 |
| Oil Cleanliness | | ISO 4406 (c) >20/18/14 | ▲ 24/23/20 | ▲ 22/20/14 | ● 21/19/15 |

Customer Id: PETMIS
 Sample No.: WC0902152
 Lab Number: 02621123
 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data:
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Kevin.Marson@wearcheck.com

To change component or sample information:
 Gloria Gonzalez +1 (289)291-4643 x4643
gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

| Action | Status | Date | Done By | Description |
|--------------------|--------|------|---------|--|
| Change Fluid | --- | --- | ? | We recommend that you drain the oil from the component if this has not already been done. |
| Change Filter | --- | --- | ? | We recommend you service the filters on this component. |
| Resample | --- | --- | ? | Resample in 30-45 days to monitor this situation. |
| Check Breathers | --- | --- | ? | The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. |
| Check Fluid Source | --- | --- | ? | Confirm the source of the lubricant being utilized for top-up/fill. |
| Check Seals | --- | --- | ? | Check seals and/or filters for points of contaminant entry. |

HISTORICAL DIAGNOSIS

17 Feb 2023 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles $>4\mu\text{m}$ are abnormally high. Particles $>6\mu\text{m}$ and oil cleanliness are abnormally high. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

view report



06 Jan 2022 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

view report



29 Mar 2021 Diag: Kevin Marson

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. Particles $>4\mu\text{m}$ are abnormally high. Particles $>6\mu\text{m}$ are notably high. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

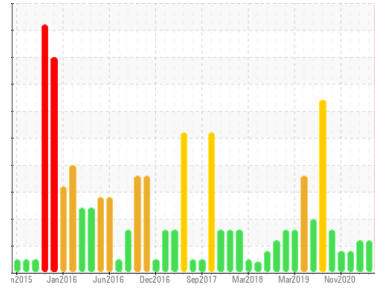
view report





OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Area
1 White Oil/028 #1HTU/B Blower/Fan/203 Induced Draft Fan
Machine Id
N/A 28B203 ID FAN FOR E236 AIR PREHEATER

Component
Inboard Bearing

Fluid
PETRO CANADA TURBOFLO 68 (2 LTR)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend that you drain the oil from the component if this has not already been done. We recommend you service the filters on this component. Confirm the source of the lubricant being utilized for top-up/fill. Resample in 30-45 days to monitor this situation.

● Wear

A sharp increase in the lead level is noted.

▲ Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil. Elemental level of silicon (Si) above normal indicating ingress of seal material.

● Fluid Condition

Additive levels indicate the addition of a different brand, or type of oil. The AN level is acceptable for this fluid.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | WC0902152 | WC0783251 | WC0299496 |
| Sample Date | Client Info | | 25 Feb 2024 | 17 Feb 2023 | 06 Jan 2022 |
| Machine Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 | 0 |
| Oil Changed | Client Info | | N/A | N/A | N/A |
| Sample Status | | | SEVERE | ABNORMAL | ATTENTION |

CONTAMINATION

| | method | limit/base | current | history1 | history2 |
|-------|-----------|------------|------------|----------|----------|
| Water | WC Method | >2 | NEG | NEG | NEG |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|---------------|---------|--------------|----------|
| Iron | ppm | ASTM D5185(m) | >20 | <1 | <1 |
| Chromium | ppm | ASTM D5185(m) | >20 | 0 | 0 |
| Nickel | ppm | ASTM D5185(m) | >20 | <1 | <1 |
| Titanium | ppm | ASTM D5185(m) | | 0 | 0 |
| Silver | ppm | ASTM D5185(m) | | 0 | <1 |
| Aluminum | ppm | ASTM D5185(m) | >20 | <1 | 0 |
| Lead | ppm | ASTM D5185(m) | >20 | 14 | <1 |
| Copper | ppm | ASTM D5185(m) | >20 | 10 | 3 |
| Tin | ppm | ASTM D5185(m) | >20 | 0 | <1 |
| Antimony | ppm | ASTM D5185(m) | | 0 | <1 |
| Vanadium | ppm | ASTM D5185(m) | | 0 | 0 |
| Beryllium | ppm | ASTM D5185(m) | | 0 | 0 |
| Cadmium | ppm | ASTM D5185(m) | | 0 | 0 |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|---------------|---------|--------------|----------|
| Boron | ppm | ASTM D5185(m) | 0 | 0 | <1 |
| Barium | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185(m) | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185(m) | 0 | <1 | <1 |
| Calcium | ppm | ASTM D5185(m) | 0 | <1 | <1 |
| Phosphorus | ppm | ASTM D5185(m) | 120 | 0 | 0 |
| Zinc | ppm | ASTM D5185(m) | 0.0 | 29 | 13 |
| Sulfur | ppm | ASTM D5185(m) | 50 | 723 | 605 |
| Lithium | ppm | ASTM D5185(m) | | <1 | <1 |

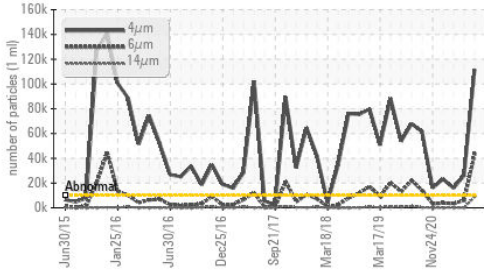
CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|---------------|---------|--------------|----------|
| Silicon | ppm | ASTM D5185(m) | >15 | 25 | 3 |
| Sodium | ppm | ASTM D5185(m) | | 0 | <1 |
| Potassium | ppm | ASTM D5185(m) | >20 | <1 | <1 |

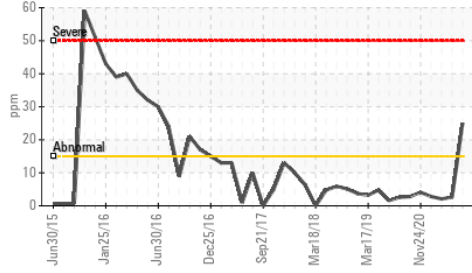
FLUID CLEANLINESS

| | method | limit/base | current | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm | ASTM D7647 | >10000 | 111465 | 26174 | 15876 |
| Particles >6µm | ASTM D7647 | >2500 | 43480 | 5988 | 3545 |
| Particles >14µm | ASTM D7647 | >160 | 8721 | 87 | 174 |
| Particles >21µm | ASTM D7647 | >40 | 2499 | 9 | 38 |
| Particles >38µm | ASTM D7647 | >10 | 127 | 1 | 2 |
| Particles >71µm | ASTM D7647 | >3 | 5 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/14 | 24/23/20 | 22/20/14 | 21/19/15 |

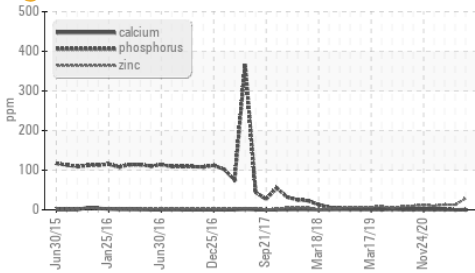
▲ Particle Trend



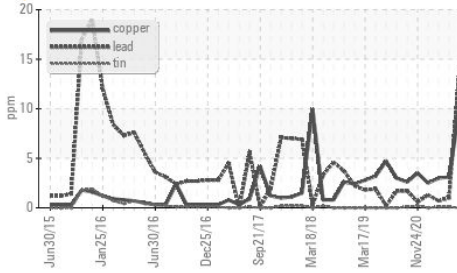
▲ Silicon (ppm)



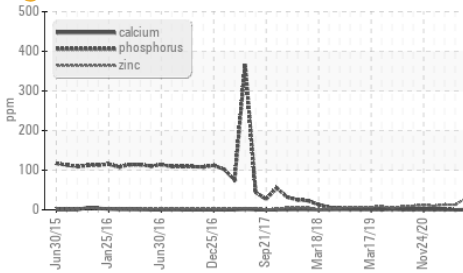
● Additives



● Non-ferrous Metals



● Additives



FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 | |
|------------------|----------|------------|---------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.05 | 0.05 | 0.06 | 0.08 |

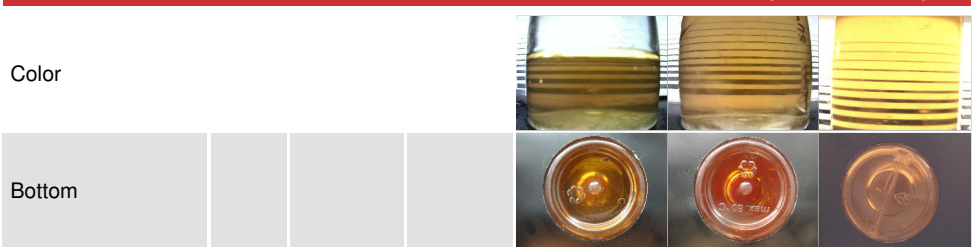
VISUAL

| | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|--------------|----------|-------|
| White Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | Visual* | NONE | NONE | NONE | NONE |
| Precipitate | scalar | Visual* | NONE | NONE | NONE | NONE |
| Silt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Debris | scalar | Visual* | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | Visual* | NONE | NONE | NONE | NONE |
| Appearance | scalar | Visual* | NORML | NORML | NORML | NORML |
| Odor | scalar | Visual* | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | Visual* | >2 | NEG | NEG | NEG |
| Free Water | scalar | Visual* | | NEG | NEG | NEG |

FLUID PROPERTIES

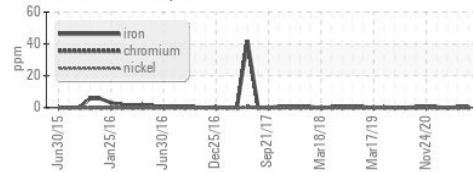
| | method | limit/base | current | history1 | history2 | |
|-------------|--------|---------------|---------|-------------|----------|------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 68.4 | 67.2 | 68.5 | 68.0 |

SAMPLE IMAGES

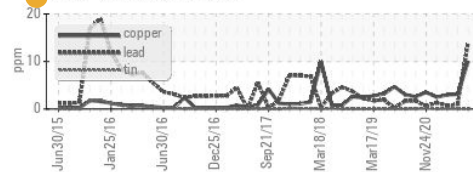


GRAPHS

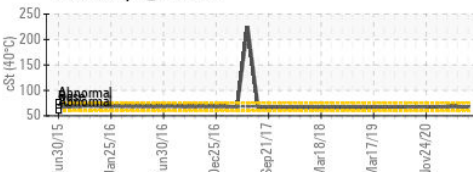
Ferrous Alloys



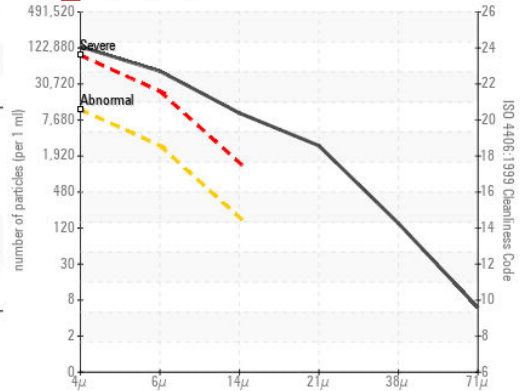
Non-ferrous Metals



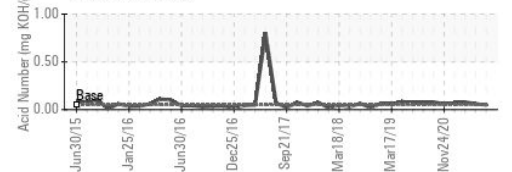
Viscosity @ 40°C



▲ Particle Count



Acid Number



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9

Sample No. : WC0902152

Lab Number : **02621123**

Unique Number : 5746242

Test Package : IND 2 (Additional Tests: TAN Man)

Received : 11 Mar 2024

Tested : 12 Mar 2024

Diagnosed : 12 Mar 2024 - Kevin Marson

Petro Canada Lubricants Inc.

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kyle.blezard@HFSinclair.com

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F: (905)822-6025

To discuss this sample report, contact Customer Service at 1-800-268-2131.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.

Validity of results and interpretation are based on the sample and information as supplied.