

OIL ANALYSIS REPORT



RONI 9-101

Middle Right Final Drive

PETRO CANADA 50W (

Sample Rating Trend



DIAGNOSIS

Recommendation

We advise that you check for visible metal particles in the oil. We recommend that you drain the oil from the component if this has not already been done. We recommend an early resample to monitor this condition.

Wear

Light concentration of visible metal present. Gear wear is indicated.

Contamination

There is no indication of any contamination in the

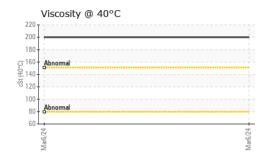
Fluid Condition

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

(GAL)				Mar2024		
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0899474		
Sample Date		Client Info		06 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
CONTAMINATION	V	method	limit/base	current	history1	history2
Water		WC Method	>0.2	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>800	50		
Chromium	ppm	ASTM D5185(m)	>10	<1		
Nickel	ppm	ASTM D5185(m)	>5	<1		
Titanium	ppm	ASTM D5185(m)	>15	3		
Silver	ppm	ASTM D5185(m)	>2	0		
Aluminum	ppm	ASTM D5185(m)	>75	6		
Lead	ppm	ASTM D5185(m)	>10	<1		
Copper	ppm	ASTM D5185(m)	>75	22		
Tin	ppm	ASTM D5185(m)	>8	0		
Antimony	ppm	ASTM D5185(m)	>50	0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		2		
Barium	ppm	ASTM D5185(m)		<1		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		<1		
Magnesium	ppm	ASTM D5185(m)		923		
Calcium	ppm	ASTM D5185(m)		1049		
Phosphorus	ppm	ASTM D5185(m)		1133		
Zinc	ppm	ASTM D5185(m)		1262		
Sulfur	ppm	ASTM D5185(m)		3501		
Lithium	ppm	ASTM D5185(m)		5		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>400	30		
Sodium	ppm	ASTM D5185(m)		2		
Potassium	ppm	ASTM D5185(m)	>20	2		



OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	▲ LIGHT		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual* Visual*	NONE	NONE		
Appearance Odor	scalar	Visual*	NORML NORML	NORML NORML		
Emulsified Water	scalar	Visual*	>0.2	NEG		
Free Water	scalar	Visual*	70.2	NEG		
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		200		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image
PrtFilter				1	no image	no image
GRAPHS						
Iron (ppm)				Lead (ppm)		
2000 Severe 1000 Abnormal				Severe		1
0 7				0		
Mar6/24			Mar 6/24	Mar 6/24		Mar 6/24
Aluminum (ppm)			Chromium (ppm)			
200 T Severe				20 Severe Abnormal		
0			ar6/24	0 25/9		H-6.24
⊴ Copper (ppm)			M	ਭ Silicon (ppm)		M
200 Severe			10	Severe		
100 - Abnormal			Ed. 5	Abnormal		
Mar6/24			Mar 6/24	Mar6/24		Mar6/24
Viscosity @ 40°C			14			
Abnormal Strooms			- <u>E</u> 12	00 +		
Mar6/24			Mar 6/24	Mar 6/24		Mar 6/24



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0899474 Lab Number : 02621223

Unique Number : 5746342

Received **Tested** Diagnosed

: 11 Mar 2024

: 11 Mar 2024 : 12 Mar 2024 - Kevin Marson Test Package : MOBCE (Additional Tests: BottomAnalysis, FILTERPATCH, Visual)

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 RONI/IRON SHORE EXCAVATING LTD. 100 MACINTOSH BLVD VAUGHAN, ON

CA L4K 4P3 Contact: Service Team

To discuss this sample report, contact Customer Service at 1-800-268-2131.

service.team@roni.ca T:

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

F: