

OIL ANALYSIS REPORT

Sample Rating Trend

WEAR

Area Precision Stamping - P08500 A2403044

Component Gear Unit Fluid GEAR OIL ISO 150 (--- GAL)

DIAGNOSIS

Recommendation

This is a baseline read-out on the submitted sample.

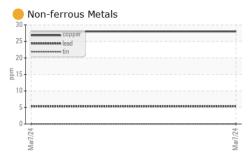
🛑 Wear

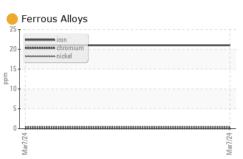
Copper and iron ppm levels are noted.

Oil Age P Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Silver p Aluminum p	ATION hrs hrs ppm ppm ppm ppm	method Client Info Client Info	limit/base		history1	history2 history2
Batch # Department Department Sample From Production Stage Sample Number Sample Date Machine Age Machi	hrs hrs ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info Client Info Client Info Client Info Client Info WC Method WC Method ASTM D5185(m) ASTM D5185(m)	limit/base >0.2 limit/base >200 >10	2024 03 0050 Production Machine Initial 03/07/2024 E30001533 07 Mar 2024 0 0 0 N/A ATTENTION Current NEG 21 0	 history1 history1	
Batch # Department Department Sample From Production Stage Sent to WC Sample Number Sample Date Machine Age Nil Age CONTAMINATION Water WEAR METALS Iron Chromium Nickel Titanium Silver Aluminum	hrs hrs ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info Client Info Client Info Client Info Client Info WC Method WC Method ASTM D5185(m) ASTM D5185(m)	limit/base >0.2 limit/base >200 >10	2024 03 0050 Production Machine Initial 03/07/2024 E30001533 07 Mar 2024 0 0 0 N/A ATTENTION Current NEG 21 0	 history1 history1	
Department Sample From Production Stage Sent to WC Sample Number Sample Date Machine Age Prodi Changed Sample Status CONTAMINATION Water WEAR METALS Iron Prochromium Phickel Production Phickel Production Phickel Production Phickel	ppm ppm ppm ppm	Client Info Client	>0.2 limit/base >200 >10	Production Machine Initial 03/07/2024 E30001533 07 Mar 2024 0 0 0 N/A ATTENTION Current NEG current 21 0	 history1 history1	 history2 history2
Sample From Production Stage Sent to WC Sample Number Sample Date Machine Age In Oil Age CONTAMINATION Water WEAR METALS Iron Chromium Nickel Titanium Silver	ppm ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info Client Info Client Info WC Method WC Method ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	Machine Initial 03/07/2024 E30001533 07 Mar 2024 0 0 0 N/A ATTENTION Current NEG Current 21 0	 history1 history1	 history2 history2
Production Stage Sent to WC Sample Number Sample Date Machine Age fr Oil Age fr Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Silver p Aluminum p	ppm ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info Client Info Client Info WC Method WC Method MC Method ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	Initial 03/07/2024 E30001533 07 Mar 2024 0 0 N/A ATTENTION Current NEG Current 0 21 0	 history1 history1	 history2 history2
Sent to WC Sample Number Sample Date Machine Age India Age Oil Age Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron Chromium Nickel Titanium Silver P Aluminum p	ppm ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info Client Info WC Method WC Method MC Method ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	03/07/2024 E30001533 07 Mar 2024 0 0 N/A ATTENTION Current NEG Current 21 0	 history1 history1	 history2 history2
Sample Number Sample Date Machine Age h Oil Age h Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm ppm	Client Info Client Info Client Info Client Info Client Info WC Method WC Method MC Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	E30001533 07 Mar 2024 0 0 N/A ATTENTION current NEG current 21 0	 history1 history1	 history2 history2
Sample Date Machine Age / r Oil Age / r Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron / r Chromium / r Nickel / r Silver / r Aluminum / r	ppm ppm ppm ppm	Client Info Client Info Client Info Client Info Method WC Method MC Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	07 Mar 2024 0 0 N/A ATTENTION Current NEG 0 21 0	 history1 history1	 history2 history2
Machine Age r Oil Age r Oil Changed Sample Status CONTAMINATION Water WEAR METALS r Iron r Chromium r Nickel r Silver r Aluminum r	ppm ppm ppm ppm	Client Info Client Info Client Info Method WC Method MC Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	0 0 N/A ATTENTION Current NEG Current 21 0	 history1 history1	 history2 history2
Oil Age r Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm ppm	Client Info Client Info Method WC Method MSTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	0 N/A ATTENTION current NEG current 21 0	 history1 history1 	 history2 history2
Oil Changed Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Silver p Aluminum p	ppm ppm ppm ppm	Client Info method WC Method MC Method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	N/A ATTENTION current NEG current 21 0	 history1 history1 	 history2 history2
Sample Status CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm	Method WC Method method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	ATTENTION current NEG current 21 0	 history1 history1 	 history2 history2
CONTAMINATION Water WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p	ppm ppm ppm	WC Method method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	current NEG current 21 0	history1 history1 	history2 history2
Water WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm	WC Method method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>0.2 limit/base >200 >10	NEG current 21 0	history1	 history2
WEAR METALS Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm	method ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	limit/base >200 >10	current 21 0		history2
Iron p Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>200 >10	21 0		
Chromium p Nickel p Titanium p Silver p Aluminum p	ppm ppm ppm	ASTM D5185(m) ASTM D5185(m) ASTM D5185(m)	>10	0		
Nickel p Titanium p Silver p Aluminum p	ppm ppm	ASTM D5185(m) ASTM D5185(m)		-		
Titanium p Silver p Aluminum p	ppm	ASTM D5185(m)	>10	<1		
Silver p Aluminum p						
Aluminum p	ppm			0		
		ASTM D5185(m)		0		
lead r	ppm	ASTM D5185(m)		2		
Load p	ppm	ASTM D5185(m)		5		
Copper p	ppm	ASTM D5185(m)		<mark> </mark> 28		
Tin p	ppm	ASTM D5185(m)		0		
Antimony p	ppm	ASTM D5185(m)	>5	0		
Vanadium p	ppm	ASTM D5185(m)		0		
Beryllium p	ppm	ASTM D5185(m)		0		
Cadmium p	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron p	ppm	ASTM D5185(m)	50	1		
Barium p	ppm	ASTM D5185(m)	15	0		
Molybdenum p	ppm	ASTM D5185(m)	15	0		
Manganese p	ppm	ASTM D5185(m)		0		
Magnesium p	ppm	ASTM D5185(m)	50	1		
Calcium p	ppm	ASTM D5185(m)	50	3		
Phosphorus p	ppm	ASTM D5185(m)	350	217		
Zinc p	ppm	ASTM D5185(m)	100	98		
Sulfur p	ppm	ASTM D5185(m)	12500	2126		
Lithium p	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon p	ppm	ASTM D5185(m)		1		
Sodium p	ppm	ASTM D5185(m)		<1		
	ppm	ASTM D5185(m)	>20	1		



OIL ANALYSIS REPORT





VISUAL						
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

