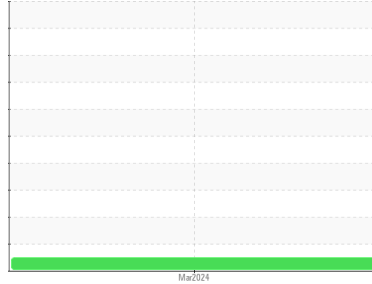




OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL



Area
Core Molding - C16700
 Machine Id
M1 3382
 Component
Hydraulic System
 Fluid
{not provided} (--- GAL)

DIAGNOSIS

Recommendation
 We certify this oil to be clean, that the additives are at acceptable levels and the oil is suitable for use.

Wear
 Copper and iron ppm levels are noted.

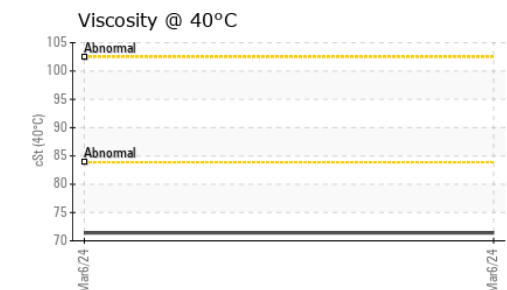
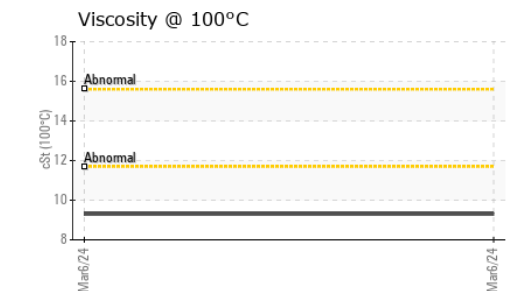
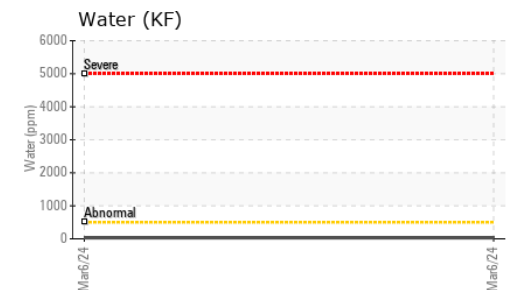
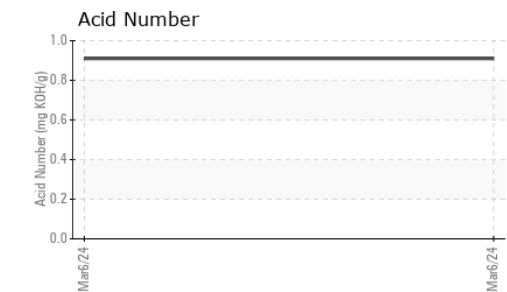
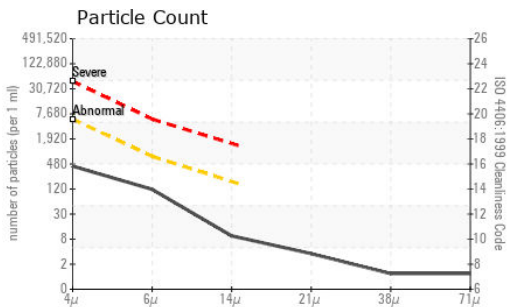
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Batch #	Client Info			Mobile	---	---
Department	Client Info			Production	---	---
Sample From	Client Info			Machine	---	---
Production Stage	Client Info			Final	---	---
Sent to WC	Client Info			03/08/2024	---	---
Sample Number	Client Info			E30001559	---	---
Sample Date	Client Info			06 Mar 2024	---	---
Machine Age	hrs	Client Info		0	---	---
Oil Age	hrs	Client Info		0	---	---
Oil Changed	Client Info			N/A	---	---
Sample Status				NORMAL	---	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	22	---	---
Chromium	ppm	ASTM D5185(m)	>20	0	---	---
Nickel	ppm	ASTM D5185(m)	>20	<1	---	---
Titanium	ppm	ASTM D5185(m)		0	---	---
Silver	ppm	ASTM D5185(m)		0	---	---
Aluminum	ppm	ASTM D5185(m)	>20	3	---	---
Lead	ppm	ASTM D5185(m)	>20	3	---	---
Copper	ppm	ASTM D5185(m)	>20	32	---	---
Tin	ppm	ASTM D5185(m)	>20	<1	---	---
Antimony	ppm	ASTM D5185(m)		0	---	---
Vanadium	ppm	ASTM D5185(m)		0	---	---
Beryllium	ppm	ASTM D5185(m)		0	---	---
Cadmium	ppm	ASTM D5185(m)		0	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	---	---
Barium	ppm	ASTM D5185(m)		0	---	---
Molybdenum	ppm	ASTM D5185(m)		0	---	---
Manganese	ppm	ASTM D5185(m)		0	---	---
Magnesium	ppm	ASTM D5185(m)		6	---	---
Calcium	ppm	ASTM D5185(m)		26	---	---
Phosphorus	ppm	ASTM D5185(m)		828	---	---
Zinc	ppm	ASTM D5185(m)		456	---	---
Sulfur	ppm	ASTM D5185(m)		2767	---	---
Lithium	ppm	ASTM D5185(m)		<1	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	10	---	---
Sodium	ppm	ASTM D5185(m)		0	---	---
Potassium	ppm	ASTM D5185(m)	>20	1	---	---
Water	%	ASTM D6304*	>0.05	0.003	---	---
ppm Water	ppm	ASTM D6304*	>500	31	---	---

OIL ANALYSIS REPORT



FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	374	---	---
Particles >6µm	ASTM D7647	>640	104	---	---
Particles >14µm	ASTM D7647	>160	8	---	---
Particles >21µm	ASTM D7647	>40	3	---	---
Particles >38µm	ASTM D7647	>10	1	---	---
Particles >71µm	ASTM D7647	>3	1	---	---
Oil Cleanliness	ISO 4406 (c)	>19/16/14	16/14/10	---	---

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.91	---	---

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	71.4	---	---
Visc @ 100°C	cSt	ASTM D7279(m)	9.3	---	---
Viscosity Index (VI)	Scale	ASTM D2270*	106	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color					no image	no image
Bottom					no image	no image



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : E30001559
Lab Number : **02621435**
Unique Number : 5746554
Test Package : IND 2 (Additional Tests: KF, KV100, TAN Man, VI)

Received : 12 Mar 2024
Tested : 13 Mar 2024
Diagnosed : 14 Mar 2024 - Tatiana Sorkina

Environmental 360 Solutions Ltd.
 640 Victoria Street
 Cobourg, ON
 CA K9A 5H5
 Contact: Tatiana Sorkina
 tsorkina@e360s.ca
 T: (800)263-3939
 F: (905)373-4950

To discuss this sample report, contact Customer Service at 1-905-372-2251.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.