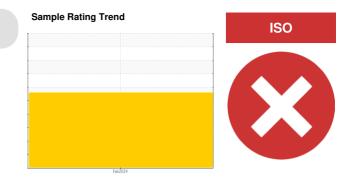


PROBLEM SUMMARY

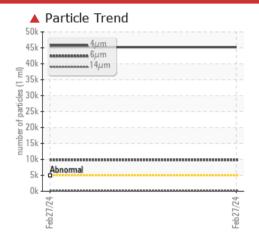
Mi Metals - M05800 M1 3370

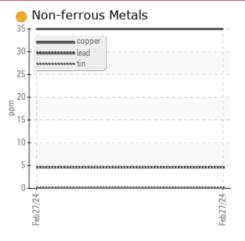
Component **Hydraulic System**

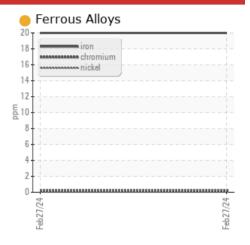
{not provided} (--- GAL)



COMPONENT CONDITION SUMMARY







RECOMMENDATION

The sample submitted is 16 times dirtier than the ISO dirt count recommendation of 19/16/14.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE					
Particles >4µm	ASTM D7647	>5000	45209					
Particles >6µm	ASTM D7647	>640	9829					
Oil Cleanliness	ISO 4406 (c)	>19/16/14	23/20/15					

Customer Id: CHECOB Sample No.: E30001547 Lab Number: 02621442 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Tatiana Sorkina +1 (800)263-3939 tsorkina@e360s.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



OIL ANALYSIS REPORT

Mi Metals - M05800 M₁ 3370

Component

Hydraulic System

{not provided} (--- GAL)

Sample Rating Trend

DIAGNOSIS

▲ Recommendation

The sample submitted is 16 times dirtier than the ISO dirt count recommendation of 19/16/14.

Copper and iron ppm levels are noted.

▲ Contamination

Particles >4µm are abnormally high. Particles >6µm and oil cleanliness are abnormally high.

SAMPLE INFORM	ATION	method	limit/base	current	history1	history2
Batch #		Client Info		Mobile		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/08/2024		
Sample Number		Client Info		E30001547		
Sample Date		Client Info		27 Feb 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		

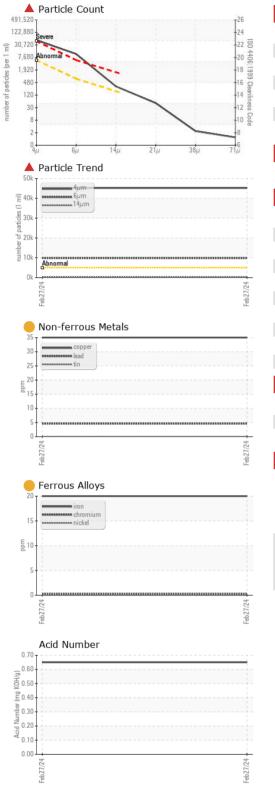
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	20		
Chromium	ppm	ASTM D5185(m)	>20	<1		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	6		
Lead	ppm	ASTM D5185(m)	>20	5		
Copper	ppm	ASTM D5185(m)	>20	35		
Tin	ppm	ASTM D5185(m)	>20	<1		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		6		
Calcium	ppm	ASTM D5185(m)		42		
Phosphorus	ppm	ASTM D5185(m)		544		
Zinc	ppm	ASTM D5185(m)		392		
Sulfur	ppm	ASTM D5185(m)		3217		
Lithium	ppm	ASTM D5185(m)		<1		

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	4		
Sodium	ppm	ASTM D5185(m)		<1		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	%	ASTM D6304*	>0.05	0.022		
ppm Water	ppm	ASTM D6304*	>500	227		



OIL ANALYSIS REPORT



FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	45209		
Particles >6µm		ASTM D7647	>640	9829		
Particles >14µm		ASTM D7647	>160	<u> </u>		
Particles >21µm		ASTM D7647	>40	44		
Particles >38µm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	23/20/15		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.65		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		60.5		
Visc @ 100°C	cSt	ASTM D7279(m)		8.4		
Viscosity Index (VI)	Scale	ASTM D2270*		109		
SAMPLE IMAGES	8	method	limit/base	current	history1	history2
Color					no image	no image
Bottom					no image	no image

: 12 Mar 2024

: 13 Mar 2024



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02621442

: E30001547 Unique Number : 5746561

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received **Tested** Diagnosed

: 14 Mar 2024 - Tatiana Sorkina Test Package: IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Environmental 360 Solutions Ltd.

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