

Sample Rating Trend

### NORMAL

## Matcor Metal Fabrication - M09100 AG266-R

Component Hydraulic System Fluid {not provided} (--- GAL)

#### DIAGNOSIS

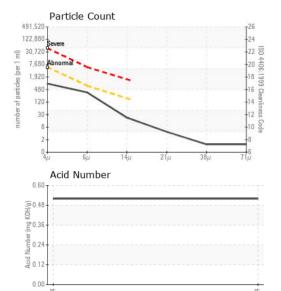
#### Recommendation

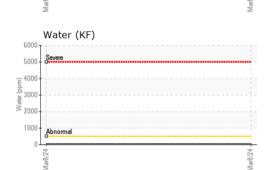
We certify this oil to be clean, that the additives are at acceptable levels and the oil is suitable for use.

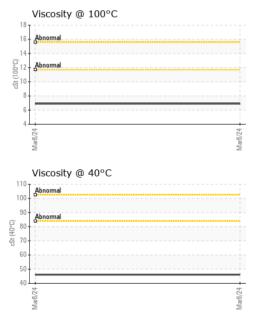
| SAMPLE INFORM    | <b>MATION</b> | method        | limit/base | current     | history1 | history2 |
|------------------|---------------|---------------|------------|-------------|----------|----------|
| Machine ID       |               | Client Info   |            | Press 402   |          |          |
| Department       |               | Client Info   |            | Sales       |          |          |
| Sample From      |               | Client Info   |            | Machine     |          |          |
| Production Stage |               | Client Info   |            | Lab Reclaim |          |          |
| Sent to WC       |               | Client Info   |            | 03/08/2024  |          |          |
| Sample Number    |               | Client Info   |            | E30001565   |          |          |
| Sample Date      |               | Client Info   |            | 08 Mar 2024 |          |          |
| Machine Age      | hrs           | Client Info   |            | 0           |          |          |
| Oil Age          | hrs           | Client Info   |            | 0           |          |          |
| Oil Changed      |               | Client Info   |            | N/A         |          |          |
| Sample Status    |               |               |            | NORMAL      |          |          |
| WEAR METALS      |               | method        | limit/base | current     | history1 | history2 |
| Iron             | ppm           | ASTM D5185(m) | >20        | 2           |          |          |
| Chromium         | ppm           | ASTM D5185(m) | >20        | 0           |          |          |
| Nickel           | ppm           | ASTM D5185(m) | >20        | <1          |          |          |
| Titanium         | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Silver           | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Aluminum         | ppm           | ASTM D5185(m) |            | 1           |          |          |
| Lead             | ppm           | ASTM D5185(m) | >20        | <1          |          |          |
| Copper           | ppm           | ASTM D5185(m) | >20        | 2           |          |          |
| Tin              | ppm           | ASTM D5185(m) | >20        | 0           |          |          |
| Antimony         | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Vanadium         | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Beryllium        | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Cadmium          | ppm           | ASTM D5185(m) |            | 0           |          |          |
| ADDITIVES        |               | method        | limit/base | current     | history1 | history2 |
| Boron            | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Barium           | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Molybdenum       | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Manganese        | ppm           | ASTM D5185(m) |            | 0           |          |          |
| Magnesium        | ppm           | ASTM D5185(m) |            | 54          |          |          |
| Calcium          | ppm           | ASTM D5185(m) |            | 71          |          |          |
| Phosphorus       | ppm           | ASTM D5185(m) |            | 422         |          |          |
| Zinc             | ppm           | ASTM D5185(m) |            | 490         |          |          |
| Sulfur           | ppm           | ASTM D5185(m) |            | 3081        |          |          |
| Lithium          | ppm           | ASTM D5185(m) |            | <1          |          |          |
| CONTAMINANTS     |               | method        | limit/base | current     | history1 | history2 |
| Silicon          | ppm           | ASTM D5185(m) | >15        | <1          |          |          |
| Sodium           | ppm           | ASTM D5185(m) |            | 2           |          |          |
| Potassium        | ppm           | ASTM D5185(m) | >20        | 1           |          |          |
| Water            | %             | ASTM D6304*   | >0.05      | 0.003       |          |          |
| ppm Water        | ppm           | ASTM D6304*   | >500       | 30          |          |          |



# **OIL ANALYSIS REPORT**







| FLUID CLEANLIN       | ESS      | method        | limit/base | current  | history1 | history2 |
|----------------------|----------|---------------|------------|----------|----------|----------|
| Particles >4µm       |          | ASTM D7647    | >5000      | 812      |          |          |
| Particles >6µm       |          | ASTM D7647    | >640       | 307      |          |          |
| Particles >14µm      |          | ASTM D7647    | >160       | 19       |          |          |
| Particles >21µm      |          | ASTM D7647    | >40        | 4        |          |          |
| Particles >38µm      |          | ASTM D7647    | >10        | 1        |          |          |
| Particles >71µm      |          | ASTM D7647    | >3         | 1        |          |          |
| Oil Cleanliness      |          | ISO 4406 (c)  | >19/16/14  | 17/15/11 |          |          |
| FLUID DEGRADA        | TION     | method        | limit/base | current  | history1 | history2 |
| Acid Number (AN)     | mg KOH/g | ASTM D974*    |            | 0.52     |          |          |
| VISUAL               |          | method        | limit/base | current  | history1 | history2 |
| White Metal          | scalar   | Visual*       | NONE       | NONE     |          |          |
| Yellow Metal         | scalar   | Visual*       | NONE       | NONE     |          |          |
| Precipitate          | scalar   | Visual*       | NONE       | NONE     |          |          |
| Silt                 | scalar   | Visual*       | NONE       | NONE     |          |          |
| Debris               | scalar   | Visual*       | NONE       | NONE     |          |          |
| Sand/Dirt            | scalar   | Visual*       | NONE       | NONE     |          |          |
| Appearance           | scalar   | Visual*       | NORML      | NORML    |          |          |
| Odor                 | scalar   | Visual*       | NORML      | NORML    |          |          |
| Emulsified Water     | scalar   | Visual*       | >0.05      | NEG      |          |          |
| Free Water           | scalar   | Visual*       |            | NEG      |          |          |
| FLUID PROPERT        | IES      | method        | limit/base | current  | history1 | history2 |
| Visc @ 40°C          | cSt      | ASTM D7279(m) |            | 46.1     |          |          |
| Visc @ 100°C         | cSt      | ASTM D7279(m) |            | 6.9      |          |          |
| Viscosity Index (VI) | Scale    | ASTM D2270*   |            | 105      |          |          |
| SAMPLE IMAGES        |          | method        | limit/base | current  | history1 | history2 |
| Color                |          |               |            |          | no image | no image |
| Bottom               |          |               |            |          | no image | no image |

