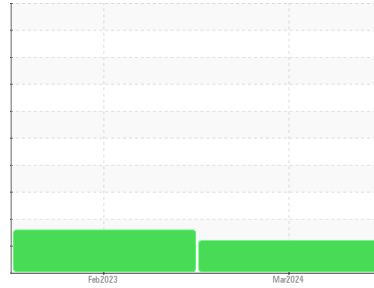




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**ES09**  
 Component  
**Main Hydraulic System**  
 Fluid  
**{not provided} (--- LTR)**

## DIAGNOSIS

### ▲ Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### ▲ Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0914620</b>	WC0779631	---
Sample Date	Client Info		<b>11 Mar 2024</b>	20 Feb 2023	---
Machine Age	hrs	Client Info	<b>0</b>	0	---
Oil Age	hrs	Client Info	<b>0</b>	0	---
Oil Changed	Client Info		<b>N/A</b>	N/A	---
Sample Status			<b>ABNORMAL</b>	ABNORMAL	---

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	---

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	---
Chromium	ppm	ASTM D5185(m) >20	<b>0</b>	0	---
Nickel	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	---
Titanium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Silver	ppm	ASTM D5185(m)	<b>0</b>	0	---
Aluminum	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	0	---
Lead	ppm	ASTM D5185(m) >20	<b>&lt;1</b>	<1	---
Copper	ppm	ASTM D5185(m) >20	<b>6</b>	7	---
Tin	ppm	ASTM D5185(m) >20	<b>0</b>	<1	---
Antimony	ppm	ASTM D5185(m)	<b>0</b>	0	---
Vanadium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Beryllium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Cadmium	ppm	ASTM D5185(m)	<b>0</b>	0	---

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>0</b>	<1	---
Barium	ppm	ASTM D5185(m)	<b>10</b>	14	---
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	0	---
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	---
Magnesium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Calcium	ppm	ASTM D5185(m)	<b>6</b>	6	---
Phosphorus	ppm	ASTM D5185(m)	<b>471</b>	555	---
Zinc	ppm	ASTM D5185(m)	<b>506</b>	572	---
Sulfur	ppm	ASTM D5185(m)	<b>1058</b>	1155	---
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	---

## CONTAMINANTS

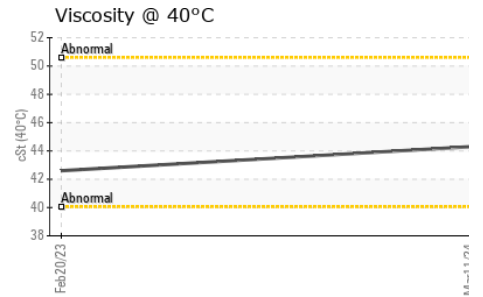
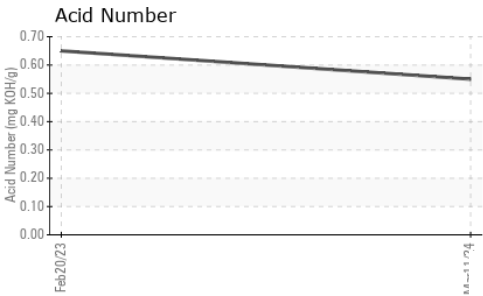
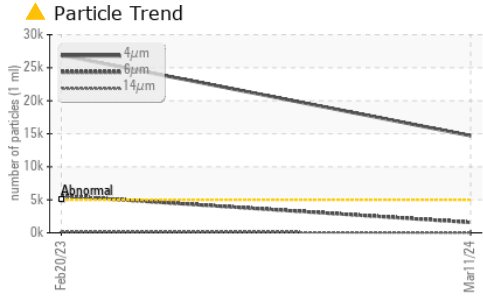
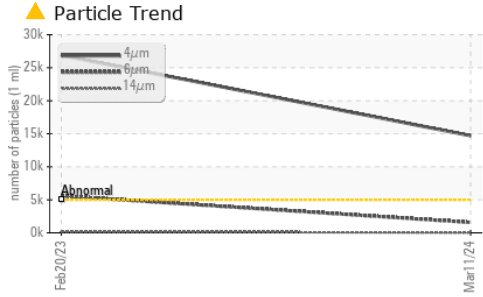
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >15	<b>0</b>	<1	---
Sodium	ppm	ASTM D5185(m)	<b>0</b>	0	---
Potassium	ppm	ASTM D5185(m) >20	<b>1</b>	0	---

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ <b>14707</b>	▲ 26893	---
Particles >6µm	ASTM D7647	>1300	● <b>1574</b>	▲ 5587	---
Particles >14µm	ASTM D7647	>160	<b>30</b>	● 170	---
Particles >21µm	ASTM D7647	>40	<b>6</b>	25	---
Particles >38µm	ASTM D7647	>10	<b>1</b>	1	---
Particles >71µm	ASTM D7647	>3	<b>0</b>	0	---
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ <b>21/18/12</b>	▲ 22/20/15	---



# OIL ANALYSIS REPORT

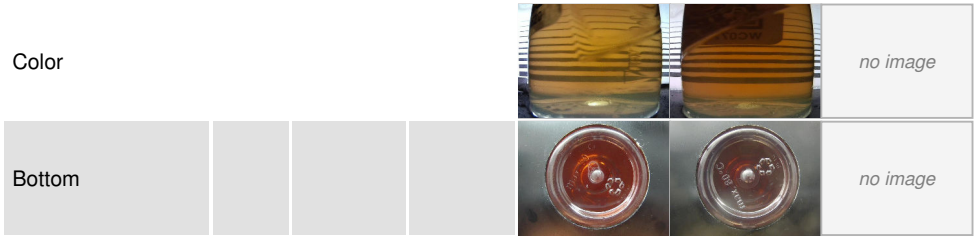


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.55</b>	0.65	---

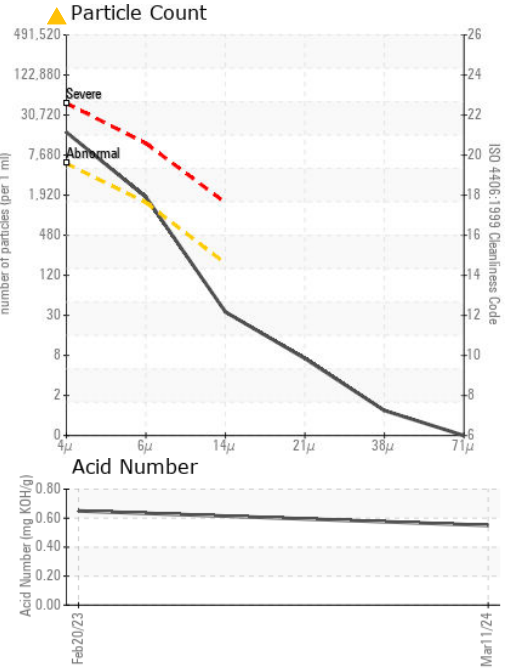
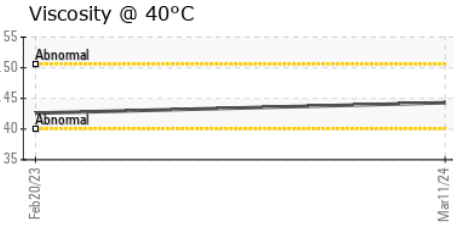
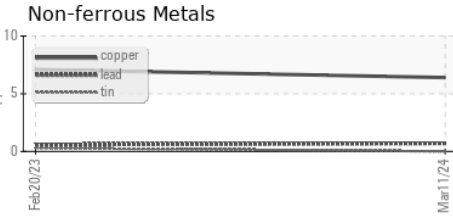
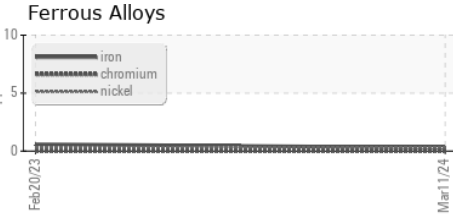
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	---
Yellow Metal	scalar	Visual*	NONE	NONE	---
Precipitate	scalar	Visual*	NONE	NONE	---
Silt	scalar	Visual*	NONE	NONE	---
Debris	scalar	Visual*	NONE	NONE	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---
Appearance	scalar	Visual*	NORML	NORML	---
Odor	scalar	Visual*	NORML	NORML	---
Emulsified Water	scalar	Visual*	>0.05	NEG	---
Free Water	scalar	Visual*	NEG	NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>44.3</b>	42.6	---

### SAMPLE IMAGES



### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0914620  
**Lab Number** : **02621469**  
**Unique Number** : 5746588  
**Test Package** : IND 2  
**Received** : 12 Mar 2024  
**Tested** : 13 Mar 2024  
**Diagnosed** : 13 Mar 2024 - Wes Davis

**Amcor Rigid Plastics North America**  
 245 Britannia Road East  
 Mississauga, ON  
 CA L4Z 4J3  
 Contact: Sandip Patel  
 Sandip.Patel@amcor.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.