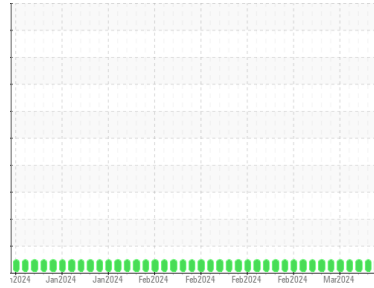




# OIL ANALYSIS REPORT

Sample Rating Trend

**NORMAL**



Machine Id  
**QC230213IND2**

Component  
**Hydraulic System**

Fluid  
**AW HYDRAULIC OIL ISO 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

Little or no information is provided as to the component and lubricant being tested. Recommendations are therefore generic in nature and may not apply to the current application. Please forward information as to equipment type, reservoir capacity, lubricant type and any pertinent information to allow for a more accurate assessment. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample. Please specify the brand, type, and viscosity of the oil on your next sample.

### Wear

All component wear rates are normal.

### Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

|               | method      | limit/base  | current            | history1    | history2    |
|---------------|-------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info |             | <b>WC0912591</b>   | WC0912590   | WC0912587   |
| Sample Date   | Client Info |             | <b>12 Mar 2024</b> | 11 Mar 2024 | 08 Mar 2024 |
| Machine Age   | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Age       | hrs         | Client Info | <b>0</b>           | 0           | 0           |
| Oil Changed   | Client Info |             | <b>N/A</b>         | N/A         | N/A         |
| Sample Status |             |             | <b>NORMAL</b>      | NORMAL      | NORMAL      |

## WEAR METALS

|           | method | limit/base    | current | history1     | history2 |
|-----------|--------|---------------|---------|--------------|----------|
| Iron      | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        |
| Chromium  | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        |
| Nickel    | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | <1       |
| Titanium  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Silver    | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Aluminum  | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | <1       |
| Lead      | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | 0        |
| Copper    | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | <1       |
| Tin       | ppm    | ASTM D5185(m) | >20     | <b>0</b>     | 0        |
| Antimony  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Vanadium  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Beryllium | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Cadmium   | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |

## ADDITIVES

|            | method | limit/base    | current | history1     | history2 |
|------------|--------|---------------|---------|--------------|----------|
| Boron      | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | 0        |
| Barium     | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | 0        |
| Molybdenum | ppm    | ASTM D5185(m) | 5       | <b>0</b>     | 0        |
| Manganese  | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Magnesium  | ppm    | ASTM D5185(m) | 25      | <b>0</b>     | <1       |
| Calcium    | ppm    | ASTM D5185(m) | 200     | <b>45</b>    | 44       |
| Phosphorus | ppm    | ASTM D5185(m) | 300     | <b>349</b>   | 343      |
| Zinc       | ppm    | ASTM D5185(m) | 370     | <b>423</b>   | 415      |
| Sulfur     | ppm    | ASTM D5185(m) | 2500    | <b>738</b>   | 722      |
| Lithium    | ppm    | ASTM D5185(m) |         | <b>&lt;1</b> | <1       |

## CONTAMINANTS

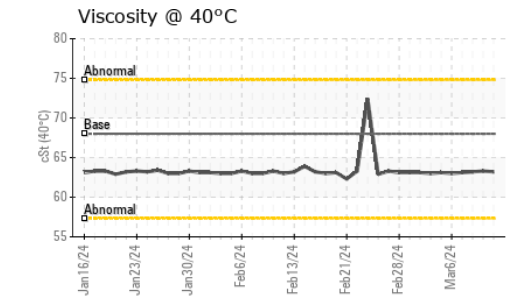
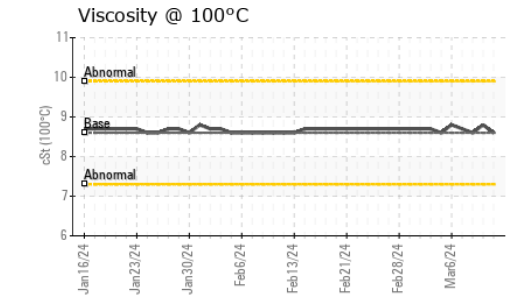
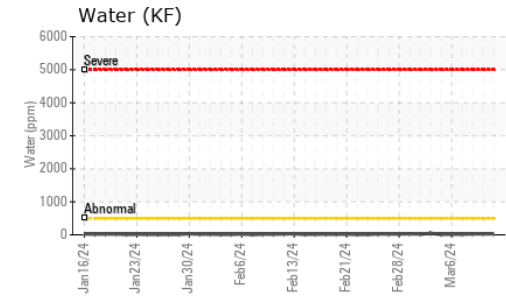
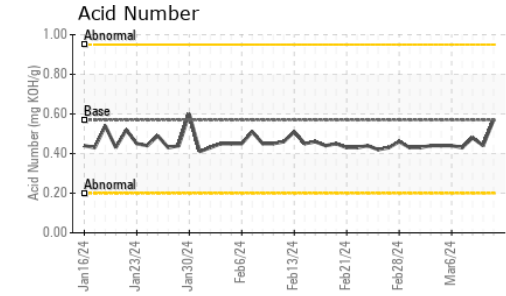
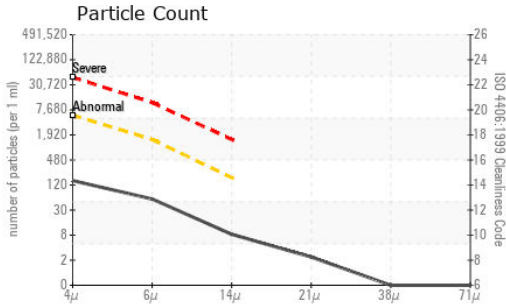
|           | method | limit/base    | current | history1     | history2 |
|-----------|--------|---------------|---------|--------------|----------|
| Silicon   | ppm    | ASTM D5185(m) | >15     | <b>0</b>     | 0        |
| Sodium    | ppm    | ASTM D5185(m) |         | <b>0</b>     | 0        |
| Potassium | ppm    | ASTM D5185(m) | >20     | <b>&lt;1</b> | <1       |
| Water     | %      | ASTM D6304*   | >0.05   | <b>0.003</b> | 0.003    |
| ppm Water | ppm    | ASTM D6304*   | >500    | <b>29</b>    | 27       |

## FLUID CLEANLINESS

|                 | method       | limit/base | current         | history1 | history2 |
|-----------------|--------------|------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647   | >5000      | <b>135</b>      | 224      | 183      |
| Particles >6µm  | ASTM D7647   | >1300      | <b>49</b>       | 94       | 88       |
| Particles >14µm | ASTM D7647   | >160       | <b>7</b>        | 15       | 16       |
| Particles >21µm | ASTM D7647   | >40        | <b>2</b>        | 6        | 5        |
| Particles >38µm | ASTM D7647   | >10        | <b>0</b>        | 1        | 0        |
| Particles >71µm | ASTM D7647   | >3         | <b>0</b>        | 1        | 0        |
| Oil Cleanliness | ISO 4406 (c) | >19/17/14  | <b>14/13/10</b> | 15/14/11 | 15/14/11 |



# OIL ANALYSIS REPORT

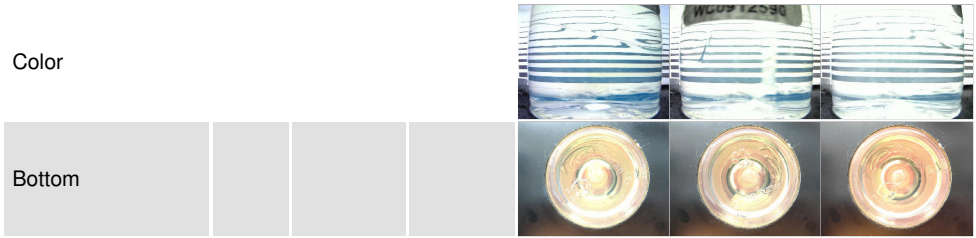


| FLUID DEGRADATION |          | method     | limit/base | current     | history1 | history2 |
|-------------------|----------|------------|------------|-------------|----------|----------|
| Acid Number (AN)  | mg KOH/g | ASTM D974* | 0.57       | <b>0.57</b> | 0.44     | 0.48     |

| VISUAL           |        | method  | limit/base | current      | history1 | history2 |
|------------------|--------|---------|------------|--------------|----------|----------|
| White Metal      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Yellow Metal     | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Precipitate      | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Silt             | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Debris           | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Sand/Dirt        | scalar | Visual* | NONE       | <b>NONE</b>  | NONE     | NONE     |
| Appearance       | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Odor             | scalar | Visual* | NORML      | <b>NORML</b> | NORML    | NORML    |
| Emulsified Water | scalar | Visual* | >0.05      | <b>NEG</b>   | NEG      | NEG      |
| Free Water       | scalar | Visual* |            | <b>NEG</b>   | NEG      | NEG      |

| FLUID PROPERTIES     |       | method        | limit/base | current     | history1 | history2 |
|----------------------|-------|---------------|------------|-------------|----------|----------|
| Visc @ 40°C          | cSt   | ASTM D7279(m) | 68         | <b>63.2</b> | 63.3     | 63.2     |
| Visc @ 100°C         | cSt   | ASTM D7279(m) | 8.6        | <b>8.6</b>  | 8.8      | 8.6      |
| Viscosity Index (VI) | Scale | ASTM D2270*   | 96         | <b>107</b>  | 112      | 107      |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0912591      **Received** : 12 Mar 2024  
**Lab Number** : **02621517**      **Tested** : 13 Mar 2024  
**Unique Number** : 5746636      **Diagnosed** : 13 Mar 2024 - Wes Davis  
**Test Package** : IND 2 ( Additional Tests: KF, KV100, TAN Man, VI )

**WearCheck Quality Control Sample Results**  
 Burlington, ON  
 CA  
 Contact: Dorian Anderson  
 dorian.anderson@wearcheck.com  
 T: (289)291-4652  
 F: (905)569-8605

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.