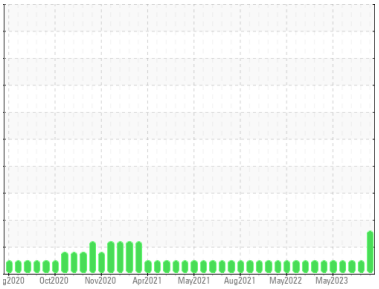
OIL ANALYSIS REPORT

Sample Rating Trend



WEAR

Area
8
Machine Id
8-3-3017 FM #3 MAAG Gearbox
Component
Gearbox
Fluid
MOBIL MOBILGEAR 600 XP 320 (1000 LTR)

DIAGNOSIS

Recommendation

We recommend an early resample to monitor this condition. Please contact your representative for information regarding the proper sampling kits for your service. NOTE: We recommend using IND 3 test kits, this testkit includes Analytical Ferrography which provides a detailed morphological analysis of wear particles present in the fluid.

Wear

Lead and iron ppm levels are abnormal. Gear wear is indicated. Bearing and/or bushing wear is indicated.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. NOTE: The color of the oil is darker then previous samples.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**WC0912463**	WC0902111	WC0869924
Sample Date		Client Info		**05 Mar 2024**	13 Feb 2024	29 Nov 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.2	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>200	▲ **23**	4	5
Chromium	ppm	ASTM D5185(m)	>15	**0**	0	0
Nickel	ppm	ASTM D5185(m)	>15	**<1**	0	<1
Titanium	ppm	ASTM D5185(m)		**0**	0	0
Silver	ppm	ASTM D5185(m)		**0**	0	<1
Aluminum	ppm	ASTM D5185(m)	>25	**<1**	6	6
Lead	ppm	ASTM D5185(m)	>100	▲ **86**	0	0
Copper	ppm	ASTM D5185(m)	>200	**3**	<1	<1
Tin	ppm	ASTM D5185(m)	>25	**0**	1	<1
Antimony	ppm	ASTM D5185(m)	>5	**0**	<1	0
Vanadium	ppm	ASTM D5185(m)		**0**	0	0
Beryllium	ppm	ASTM D5185(m)		**0**	0	0
Cadmium	ppm	ASTM D5185(m)		**0**	0	0

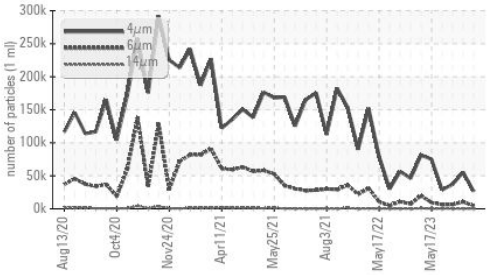
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	57	**39**	2	3
Barium	ppm	ASTM D5185(m)	0.0	**0**	0	<1
Molybdenum	ppm	ASTM D5185(m)	2.0	**0**	0	0
Manganese	ppm	ASTM D5185(m)	0.0	**0**	0	0
Magnesium	ppm	ASTM D5185(m)	0.0	**<1**	<1	0
Calcium	ppm	ASTM D5185(m)	42	**8**	4	4
Phosphorus	ppm	ASTM D5185(m)	399	**270**	195	182
Zinc	ppm	ASTM D5185(m)	13	**3**	18	19
Sulfur	ppm	ASTM D5185(m)	13649	**10482**	9076	8756
Lithium	ppm	ASTM D5185(m)		**<1**	<1	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	**2**	1	<1
Sodium	ppm	ASTM D5185(m)		**1**	0	<1
Potassium	ppm	ASTM D5185(m)	>20	**<1**	<1	0

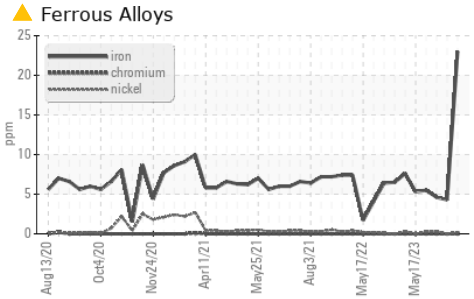
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		**26629**	55179	37241
Particles >6µm		ASTM D7647	>320000	**4409**	10612	6659
Particles >14µm		ASTM D7647	>160000	**331**	374	111
Particles >21µm		ASTM D7647	>40000	**86**	79	15
Particles >38µm		ASTM D7647	>10000	**9**	2	1
Particles >71µm		ASTM D7647	>2500	**3**	1	1
Oil Cleanliness		ISO 4406 (c)	>--/25/24	**22/19/16**	23/21/16	22/20/14

OIL ANALYSIS REPORT

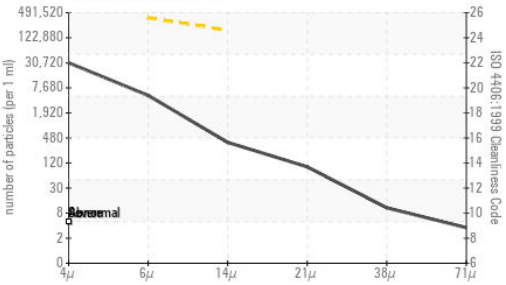
Particle Trend



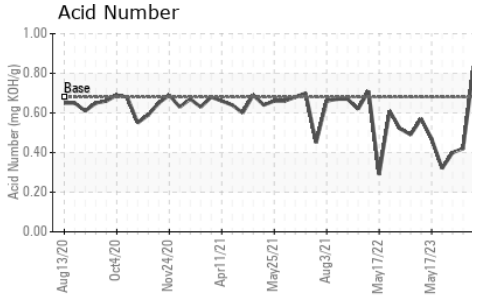
Ferrous Alloys



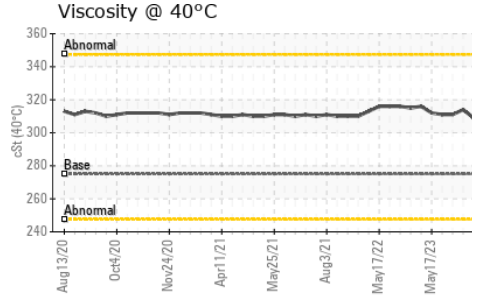
Particle Count



Acid Number



Viscosity @ 40°C

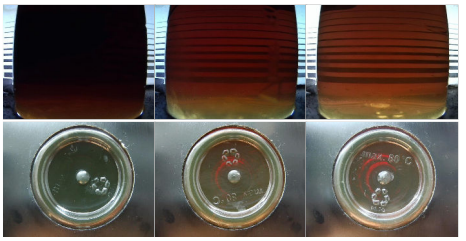


FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.68	**0.83**	0.42	0.40

VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	**NONE**	NONE	NONE
Precipitate	scalar	Visual*	NONE	**NONE**	NONE	NONE
Silt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Debris	scalar	Visual*	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	**NONE**	NONE	NONE
Appearance	scalar	Visual*	NORML	**NORML**	NORML	NORML
Odor	scalar	Visual*	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	Visual*	>0.2	**NEG**	NEG	NEG
Free Water	scalar	Visual*		**NEG**	NEG	NEG

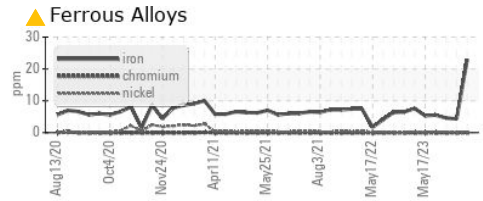
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	275	**309**	314	311

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

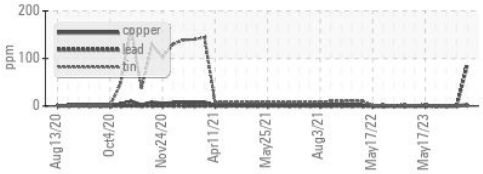


GRAPHS

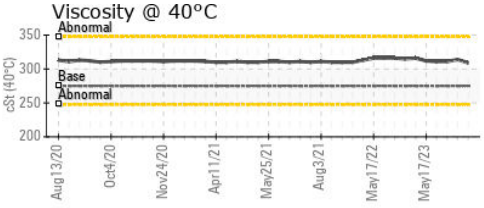
Ferrous Alloys



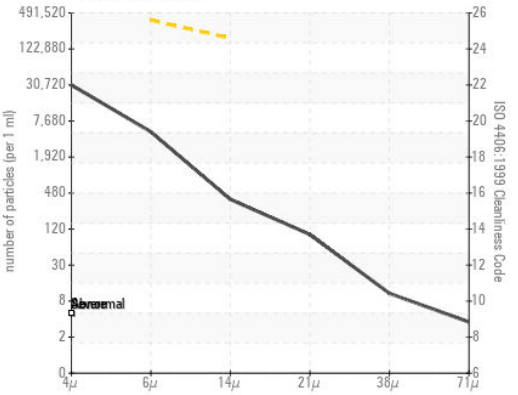
Non-ferrous Metals



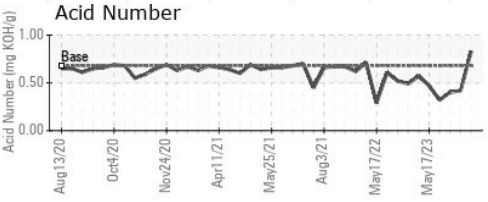
Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017 Accredited Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0912463 **Received** : 12 Mar 2024
Lab Number : 02621597 **Tested** : 13 Mar 2024
Unique Number : 5746716 **Diagnosed** : 13 Mar 2024 - Kevin Marson
Test Package : IND 2 (Additional Tests: TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
Validity of results and interpretation are based on the sample and information as supplied.

ST. MARYS CEMENT CO.
400 BOWMANVILLE AVENUE
BOWMANVILLE, ON
CA L1C 7B5
Contact: Lou Traiforos
lou.traiforos@vcimentos.com
T: (905)440-5874
F: (905)623-4695