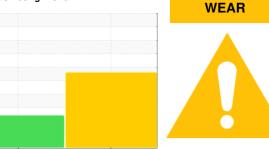


### **GREASE ANALYSIS**

Sample Rating Trend



# ID FAN #3-DE

Component Bottom Grease Fluid MOBIL MOBILITH SHC SERIES 100 (--- GAL)

#### DIAGNOSIS

#### Recommendation

We recommend that you re-grease the component if this has not already been done. We recommend an early resample to monitor this condition. Diagnostician's Note: There is a high concentration of ferrous red oxides and dirt present in the grease sample. This indicates dirt and water ingression in the bearing. Check the bearing seals.

#### A Wear

PQ levels are abnormal. Wear particle analysis indicates that the ferrous red oxides particles are abnormal. Iron ppm levels are abnormal.

#### **Grease Condition**

The grease is no longer serviceable as a result of the abnormal and/or severe wear.

#### Contaminants

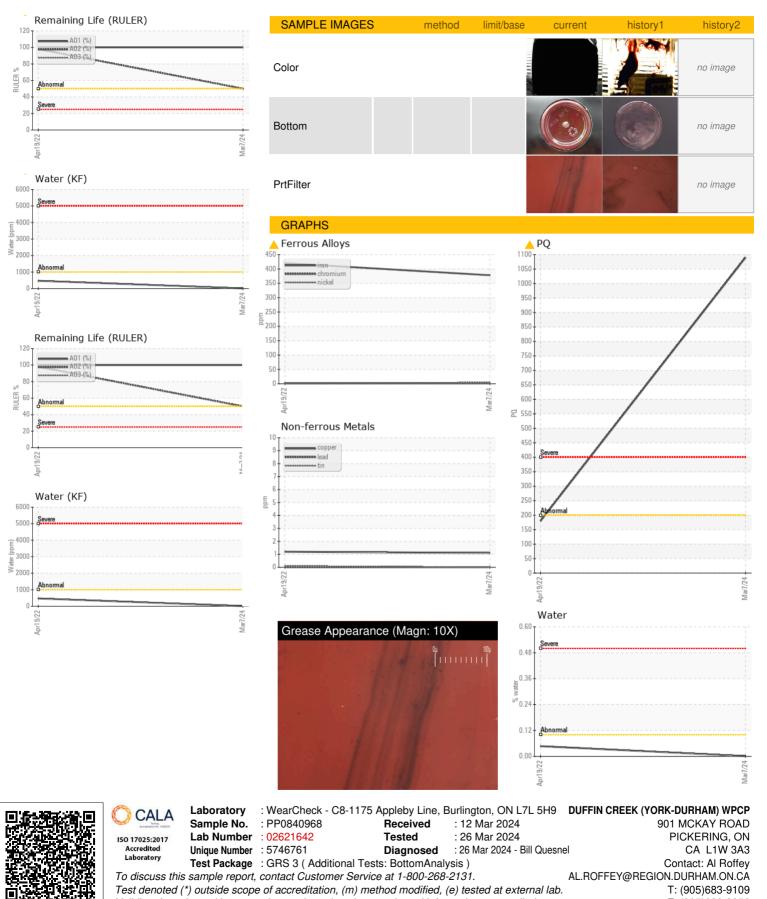
High concentration of dirt present in the grease.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP0840968	WC	
Sample Date		Client Info		07 Mar 2024	19 Apr 2022	
Machine Age	yrs	Client Info		2	20	
Grease Age	yrs	Client Info		0	2	
Grease Serviced		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	<u>▲</u> 1090	180	
Iron	ppm	ASTM D5185(m)	>250	▲ 378	▲ 420	
Chromium	ppm	ASTM D5185(m)	>10	3	2	
Nickel	ppm	ASTM D5185(m)		ر 1	<1	
Cadmium	ppm	ASTM D5185(m)	20	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Lead		ASTM D5185(m)	. 05	0	0	
	ppm		>25		1	
Copper	ppm	ASTM D5185(m)		1 0		
Tin	ppm	ASTM D5185(m)	>5		<1	
Silver	ppm	ASTM D5185(m)	>5	0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	
Magnesium	ppm	ASTM D5185(m)	0	<1	0	
Manganese	ppm	ASTM D5185(m)	0	1	2	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Phosphorus	ppm	ASTM D5185(m)	200	182	198	
Zinc	ppm	ASTM D5185(m)	250	263	260	
Antimony	ppm	ASTM D5185(m)	0	0	0	
THICKENER/SOA	P	method	limit/base	current	history1	history2
Aluminum	ppm	ASTM D5185(m)	0	<1	<1	
Barium	ppm	ASTM D5185(m)	0	0	0	
Calcium	ppm	ASTM D5185(m)	0	3	<1	
Sodium	ppm	ASTM D5185(m)	2	2	2	
Lithium	ppm	ASTM D5185(m)	400	476	198	
Sulfur	ppm	ASTM D5185(m)	750	748	760	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>150	6	6	
Potassium	ppm	ASTM D5185(m)	2100	<1	<1	
Water	%	ASTM D5103(III)	>0.1	0.001	0.047	
ppm Water		ASTM D6304*	>1000	10	471.7	
	ppm					
GREASE CONDI	TION	method	limit/base	current	history1	history2
Grease Color		Visual*	red	Burgundy	Red	
Texture		In-house*		Short fiber	Buttery	
NLGI Consistency	NLGI Scale	SKF Method*	2	2	2	
Oil Separation (Bleed)	%	SKF Method*	>+/-25%	-11.8	-8.8	
Anti-Oxidant 1	%	ASTM D6971*	<25%	100	100	
Anti-Oxidant 2	%	ASTM D6971*	<25%	50	98	
						Roffey - DUFPIC

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### **GREASE ANALYSIS**



Validity of results and interpretation are based on the sample and information as supplied.

Report Id: DUFPIC [WCAMIS] 02621642 (Generated: 03/26/2024 10:39:13) Rev: 1

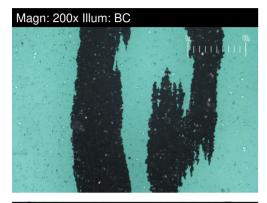
Contact/Location: AI Roffey - DUFPIC

F: (905)686-3956



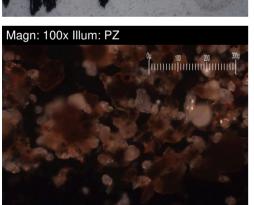
## **FERROGRAPHY REPORT**

ID FAN #3-DE Component **Bottom Grease** Fluid MOBIL MOBILITH SHC SERIES 100 (--- GAL)

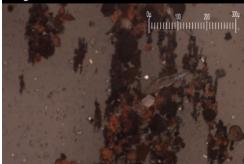


Magn: 50x Illum: RW





Magn: 100x Illum: PZ



FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		4	3	
Ferrous Sliding	Scale 0-10	ASTM D7684*		2	2	
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		2	2	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		2	A 3	
Ferrous Red Oxides	Scale 0-10	ASTM D7684*		4		
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		<b>4</b>	2	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				

#### WEAR

PQ levels are abnormal. Wear particle analysis indicates that the ferrous red oxides particles are abnormal. Iron ppm levels are abnormal.

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