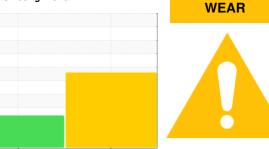


GREASE ANALYSIS

Sample Rating Trend



ID FAN #3-DE

Component Bottom Grease Fluid MOBIL MOBILITH SHC SERIES 100 (--- GAL)

DIAGNOSIS

Recommendation

We recommend that you re-grease the component if this has not already been done. We recommend an early resample to monitor this condition. Diagnostician's Note: There is a high concentration of ferrous red oxides and dirt present in the grease sample. This indicates dirt and water ingression in the bearing. Check the bearing seals.

A Wear

PQ levels are abnormal. Wear particle analysis indicates that the ferrous red oxides particles are abnormal. Iron ppm levels are abnormal.

Grease Condition

The grease is no longer serviceable as a result of the abnormal and/or severe wear.

Contaminants

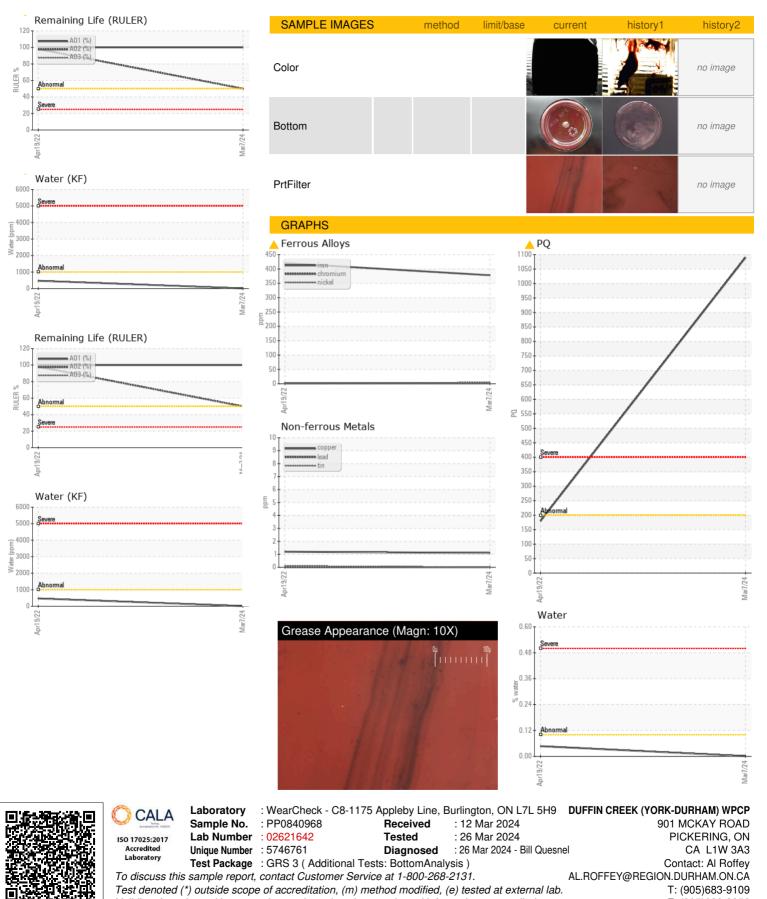
High concentration of dirt present in the grease.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		PP0840968	WC	
Sample Date		Client Info		07 Mar 2024	19 Apr 2022	
Machine Age	yrs	Client Info		2	20	
Grease Age	yrs	Client Info		0	2	
Grease Serviced		Client Info		N/A	N/A	
Sample Status				ABNORMAL	ABNORMAL	
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*	>200	<u>▲</u> 1090	180	
Iron	ppm	ASTM D5185(m)	>250	▲ 378	▲ 420	
Chromium	ppm	ASTM D5185(m)	>10	3	2	
Nickel	ppm	ASTM D5185(m)		ر 1	<1	
Cadmium	ppm	ASTM D5185(m)	20	0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Vanadium	ppm	ASTM D5185(m)		0	0	
Lead		ASTM D5185(m)	. 05	0	0	
	ppm		>25		1	
Copper	ppm	ASTM D5185(m)		1 0		
Tin	ppm	ASTM D5185(m)	>5		<1	
Silver	ppm	ASTM D5185(m)	>5	0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	0	<1	<1	
Magnesium	ppm	ASTM D5185(m)	0	<1	0	
Manganese	ppm	ASTM D5185(m)	0	1	2	
Molybdenum	ppm	ASTM D5185(m)	0	0	0	
Phosphorus	ppm	ASTM D5185(m)	200	182	198	
Zinc	ppm	ASTM D5185(m)	250	263	260	
Antimony	ppm	ASTM D5185(m)	0	0	0	
THICKENER/SOA	P	method	limit/base	current	history1	history2
Aluminum	ppm	ASTM D5185(m)	0	<1	<1	
Barium	ppm	ASTM D5185(m)	0	0	0	
Calcium	ppm	ASTM D5185(m)	0	3	<1	
Sodium	ppm	ASTM D5185(m)	2	2	2	
Lithium	ppm	ASTM D5185(m)	400	476	198	
Sulfur	ppm	ASTM D5185(m)	750	748	760	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>150	6	6	
Potassium	ppm	ASTM D5185(m)	2100	<1	<1	
Water	%	ASTM D5103(III)	>0.1	0.001	0.047	
ppm Water		ASTM D6304*	>1000	10	471.7	
	ppm					
GREASE CONDI	TION	method	limit/base	current	history1	history2
Grease Color		Visual*	red	Burgundy	Red	
Texture		In-house*		Short fiber	Buttery	
NLGI Consistency	NLGI Scale	SKF Method*	2	2	2	
Oil Separation (Bleed)	%	SKF Method*	>+/-25%	-11.8	-8.8	
Anti-Oxidant 1	%	ASTM D6971*	<25%	100	100	
Anti-Oxidant 2	%	ASTM D6971*	<25%	50	98	
						Roffey - DUFPIC

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GREASE ANALYSIS



Validity of results and interpretation are based on the sample and information as supplied.

Report Id: DUFPIC [WCAMIS] 02621642 (Generated: 03/26/2024 10:39:13) Rev: 1

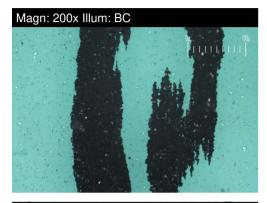
Contact/Location: AI Roffey - DUFPIC

F: (905)686-3956



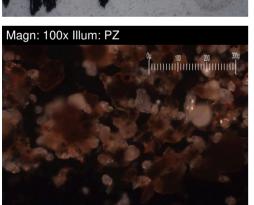
FERROGRAPHY REPORT

ID FAN #3-DE Component **Bottom Grease** Fluid MOBIL MOBILITH SHC SERIES 100 (--- GAL)

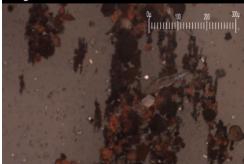


Magn: 50x Illum: RW





Magn: 100x Illum: PZ



FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		4	3	
Ferrous Sliding	Scale 0-10	ASTM D7684*		2	2	
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		2	2	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*		2	A 3	
Ferrous Red Oxides	Scale 0-10	ASTM D7684*		4		
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		4	2	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*				

WEAR

PQ levels are abnormal. Wear particle analysis indicates that the ferrous red oxides particles are abnormal. Iron ppm levels are abnormal.

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