

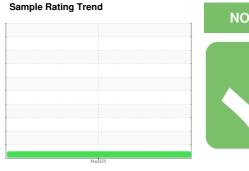
OIL ANALYSIS REPORT

Matcor Metal Fabrication - M09100

AG267-R

Component **Hydraulic System**

{not provided} (--- GAL)





Recommendation

We certify this oil to be clean, that the additives are at acceptable levels and the oil is suitable for use.

				Mar2024		
SAMPLE INFORM	/ATION	method	limit/base	current	history1	history2
		Client Info		Press 404		
Machine ID						
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Lab Reclaim		
Sent to WC		Client Info		03/11/2024		
Sample Number		Client Info		E30001574		
Sample Date		Client Info		11 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2		
Chromium	ppm	ASTM D5185(m)	>20	4		
Nickel	ppm	ASTM D5185(m)	>20	0		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	2		
Copper	ppm	ASTM D5185(m)	>20	3		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)		76		
Calcium	ppm	ASTM D5185(m)		82		
Phosphorus	ppm	ASTM D5185(m)		436		
Zinc	ppm	ASTM D5185(m)		524		
Sulfur	ppm	ASTM D5185(m)		2507		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS	3	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1		
Sodium	ppm	ASTM D5185(m)	210	2		
Potassium	ppm	ASTM D5185(m)	>20	1		
Water	%	ASTM D5165(III) ASTM D6304*	>0.05	0.00		
vvalei	/0	A3 1 W D03U4"	>0.05	0.00		

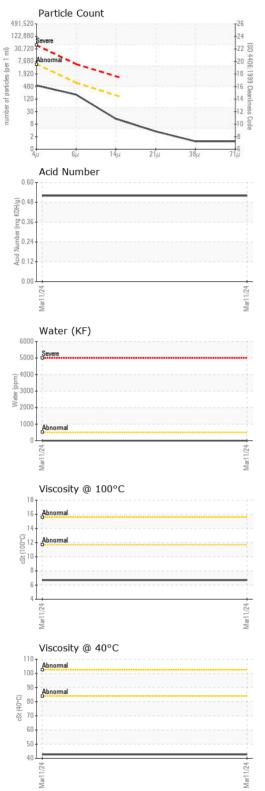
ppm Water

ppm ASTM D6304* >500

0



OIL ANALYSIS REPORT



FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	477		
Particles >6µm		ASTM D7647	>640	173		
Particles >14µm		ASTM D7647	>160	12		
Particles >21µm		ASTM D7647	>40	3		
Particles >38μm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647		1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	16/15/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.52		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
ree Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)		42.7		
Visc @ 100°C	cSt	A OTM D7070/		6.7		
		ASTM D7279(m)		0.7		
Viscosity Index (VI)	Scale	ASTM D7279(m) ASTM D2270*		110		
Viscosity Index (VI) SAMPLE IMAGES	Scale	1 /	limit/base			
Viscosity Index (VI) SAMPLE IMAGES Color	Scale	ASTM D2270*	limit/base	110		

: 13 Mar 2024

: 14 Mar 2024



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No. Lab Number : 02621764

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : E30001574

Received **Tested** Unique Number : 5746883 Diagnosed

: 15 Mar 2024 - Tatiana Sorkina Test Package: IND 2 (Additional Tests: KF, KV100, VI) To discuss this sample report, contact Customer Service at 1-905-372-2251.

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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