

OIL ANALYSIS REPORT

Compressors [4004082180] Air Compressor #5 (S/N API 235830) Component

Rotary Compressor

ATLAS COPCO ROTO XTEND (54 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The water content is negligible. The system and fluid cleanliness is acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



Sample Rating Trend



			Sep2023	Feb2024		
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0900562	WC0861026	
Sample Date		Client Info		26 Feb 2024	25 Sep 2023	
Machine Age	hrs	Client Info		6666	3592	
Oil Age	hrs	Client Info		2666	0	
Oil Changed		Client Info		Changed	N/A	
Sample Status				NORMAL	NORMAL	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>70	0	0	
Chromium	ppm	ASTM D5185(m)		0	0	
Nickel	ppm	ASTM D5185(m)		0	0	
Titanium	ppm	ASTM D5185(m)		0	0	
Silver	ppm	ASTM D5185(m)		0	<1	
Aluminum	ppm	ASTM D5185(m)	>3	<1	0	
Lead	ppm	ASTM D5185(m)	>4	0	0	
Copper	ppm	ASTM D5185(m)	>20	<1	<1	
Tin	ppm	ASTM D5185(m)	>3	0	0	
Antimony	ppm	ASTM D5185(m)		1	<1	
Vanadium	ppm	ASTM D5185(m)		0	0	
Beryllium	ppm	ASTM D5185(m)		0	0	
Cadmium	ppm	ASTM D5185(m)		0	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	<1	
Barium	ppm	ASTM D5185(m)		0	<1	
Molybdenum	ppm	ASTM D5185(m)		0	0	
Manganese	ppm	ASTM D5185(m)		0	0	
Magnesium	ppm	ASTM D5185(m)		<1	0	
Calcium	ppm	ASTM D5185(m)		<1	<1	
Phosphorus	ppm	ASTM D5185(m)		262	<1	
Zinc	ppm	ASTM D5185(m)		64	4	
Sulfur	ppm	ASTM D5185(m)		828	10	
Lithium	ppm	ASTM D5185(m)		<1	<1	
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>45	<1	1	
Sodium	ppm	ASTM D5185(m)		0	<1	
Potassium	ppm	ASTM D5185(m)	>20	1	0	
Water	%	ASTM D6304*	>0.1	0.002	0.003	
ppm Water	ppm	ASTM D6304*	>1000	16	28.3	
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	4336		
Particles >6µm		ASTM D7647	>2500	1268		
Particles >14µm		ASTM D7647	>320	49		
Particles >21µm		ASTM D7647	>80	6		
Particles >38µm		ASTM D7647	>20	1		

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19/17/13

ASTM D7647 >4

ISO 4406 (c) >20/18/15

Particles >71µm

Oil Cleanliness



OIL ANALYSIS REPORT

Water (KF)		FLUID DEGRAD	ATION	method	limit/base	current	history1	history2
0 - Severe		Acid Number (AN)	mg KOH/g	ASTM D974*	0.14	0.32	0.08	
		VISUAL		method	limit/base	current	history1	history2
		White Metal	scalar	Visual*	NONE	NONE	NONE	
		Yellow Metal	scalar	Visual*	NONE	NONE	NONE	
Abnormal		Precipitate	scalar	Visual*	NONE	NONE	NONE	
5/23	Feb.26/24 -	Silt	scalar	Visual*	NONE	NONE	NONE	
Sep 25/23	Feb 2	Debris	scalar	Visual*	NONE	VLITE	NONE	
Particle Trend		Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	
4um]		Appearance	scalar	Visual*	NORML	NORML	NORML	
Αθησιτικά - μμπ 		Odor	scalar	Visual*	NORML	NORML	NORML	
		Emulsified Water Free Water	scalar scalar	Visual* Visual*	>0.1	NEG NEG	NEG NEG	
		FLUID PROPER			limit/booo		_	_
				method	limit/base	current	history1	history2
m		Visc @ 40°C	cSt	ASTM D7279(m)	46	42.8	50.4	
Sep 25/23	Feb 26/24	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Water (KF)		Color						no image
		Bottom						no image
Abnormal		GRAPHS		•				
Sep 25/23	1. J	Ferrous Alloys				Particle Count		
Sep	E.	10 iron 1			491,520	I		Ī
Viscosity @ 40°C		E 5-			122,880	Severe		
Abnormal					30,720	Abnormal		
					호 후 7,680	0		-
		Sep 25/23			Feb26/24 Darticles (per 1 m)) 98		•	
Base		∞ Non-ferrous Meta	c		또 <u>위</u> 고 단 480	1.		-
		¹⁰ T						
Abnormal		copper			unu 120			
Sep25/23 -	1 Cr 3 C	E 5-			= 30	+		ł
Sept	L. P.				8	-		
Particle Trend		sep 25/23			Feb26/24	-		
4μm		Sep			je (4μ 6μ	14μ 21μ	38µ 71
4000000000000000000000000000000000000		Viscosity @ 40°C			_	Acid Number	17µ 21µ	30µ 11)
		55 Abnormal			(B) 0.40 HOX D a 0.20 Mu b	T		
		© 50 € ₹ 45			E 0.30			
					5 0.20	Base		
		40 Abnormal						
/23	ς. Υ	Sep 25/23			Feb26/24	Sep 25/23		
Sep 25/23	96 T	S.			3	8		
	Accredited Unique Numbe	e : IND 2 (Additional Tes t, contact Customer Serv	Recei Teste Diagn sts: KF, T ice at 1-8	ved : 13 d : 15 nosed : 15 AN Man) 200-268-213	3 Mar 2024 5 Mar 2024 5 Mar 2024 - W 1.	les Davis	eoin_ro	Cargill L Parkway Sou Guelph, C CA N1L 1 tact: Eoin R e@cargill.co (519)823-52

Contact/Location: Eoin Roe - CARETO