



OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

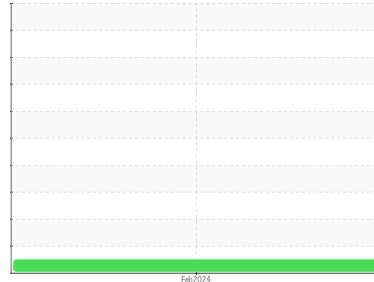


Area
[1243243272]

Machine Id
EM MIXER

Component
Reduction Gear

Fluid
PETRO CANADA PURITY FG EP GEAR OIL 220 (15 LTR)



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0899873	---	---
Sample Date	Client Info		19 Feb 2024	---	---
Machine Age	hrs	Client Info	225	---	---
Oil Age	hrs	Client Info	11	---	---
Oil Changed	Client Info		Changed	---	---
Sample Status			NORMAL	---	---

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.1	NEG	---	---

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184*		0	---	---
Iron	ppm	ASTM D5185(m) >150	98	---	---
Chromium	ppm	ASTM D5185(m) >10	0	---	---
Nickel	ppm	ASTM D5185(m) >10	0	---	---
Titanium	ppm	ASTM D5185(m)	0	---	---
Silver	ppm	ASTM D5185(m)	0	---	---
Aluminum	ppm	ASTM D5185(m) >25	<1	---	---
Lead	ppm	ASTM D5185(m) >100	0	---	---
Copper	ppm	ASTM D5185(m) >50	<1	---	---
Tin	ppm	ASTM D5185(m) >10	0	---	---
Antimony	ppm	ASTM D5185(m) >5	0	---	---
Vanadium	ppm	ASTM D5185(m)	0	---	---
Beryllium	ppm	ASTM D5185(m)	0	---	---
Cadmium	ppm	ASTM D5185(m)	0	---	---

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<1	---	---
Barium	ppm	ASTM D5185(m)	0	---	---
Molybdenum	ppm	ASTM D5185(m)	0	---	---
Manganese	ppm	ASTM D5185(m)	<1	---	---
Magnesium	ppm	ASTM D5185(m)	0	---	---
Calcium	ppm	ASTM D5185(m)	<1	---	---
Phosphorus	ppm	ASTM D5185(m) 135	155	---	---
Zinc	ppm	ASTM D5185(m)	4	---	---
Sulfur	ppm	ASTM D5185(m) 660	876	---	---
Lithium	ppm	ASTM D5185(m)	<1	---	---

CONTAMINANTS

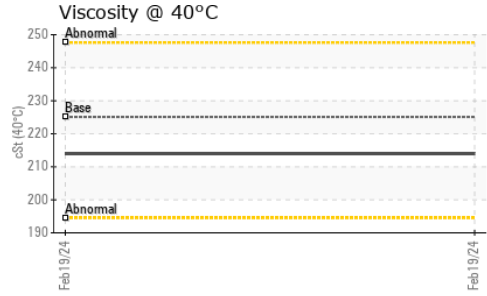
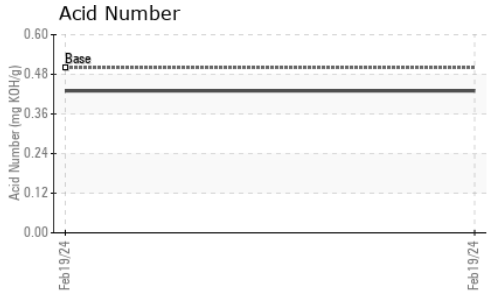
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m) >50	4	---	---
Sodium	ppm	ASTM D5185(m)	<1	---	---
Potassium	ppm	ASTM D5185(m) >20	<1	---	---

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974* 0.50	0.43	---	---



OIL ANALYSIS REPORT



VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	Visual*	NONE	NONE	---	---
Yellow Metal	scalar	Visual*	NONE	NONE	---	---
Precipitate	scalar	Visual*	NONE	NONE	---	---
Silt	scalar	Visual*	NONE	NONE	---	---
Debris	scalar	Visual*	NONE	NONE	---	---
Sand/Dirt	scalar	Visual*	NONE	NONE	---	---
Appearance	scalar	Visual*	NORML	NORML	---	---
Odor	scalar	Visual*	NORML	NORML	---	---
Emulsified Water	scalar	Visual*	>0.1	NEG	---	---
Free Water	scalar	Visual*		NEG	---	---

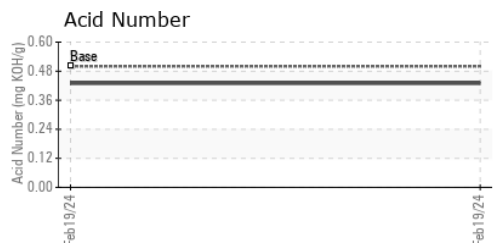
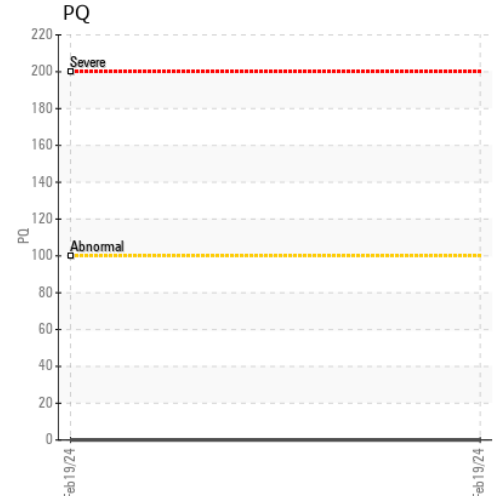
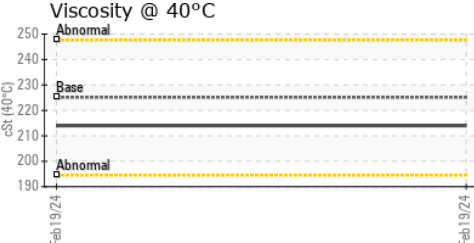
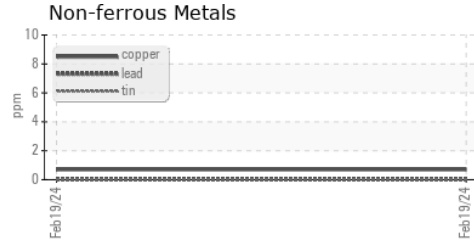
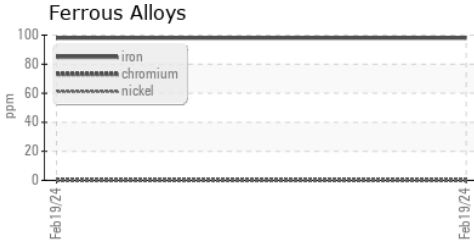
FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D7279(m)	225.1	214	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color

	no image	no image	
Bottom		no image	no image

GRAPHS



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
Sample No. : WC0899873 **Received** : 13 Mar 2024
Lab Number : 02621838 **Tested** : 13 Mar 2024
Unique Number : 5746957 **Diagnosed** : 13 Mar 2024 - Wes Davis
Test Package : IND 2

Bimbo Canada
 745 Nebo Road
 Hamilton, ON
 CA L0R 1P0
 Contact: Pankti Patel
 pankti.patel@grupobimbo.com

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

T:
F: