

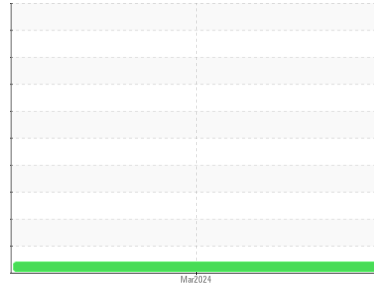


OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Area
Global Assy MLG/Rig 14
 Machine Id
DEC 4406
 Component
Hydraulic System
 Fluid
SKYDROL LD-4 (--- GAL)



DIAGNOSIS

Recommendation

We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The water content is negligible.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-----------------|--------------------|----------|----------|
| Sample Number | Client Info | WC0920424 | --- | --- |
| Sample Date | Client Info | 12 Mar 2024 | --- | --- |
| Machine Age | hrs Client Info | 0 | --- | --- |
| Oil Age | hrs Client Info | 0 | --- | --- |
| Oil Changed | Client Info | N/A | --- | --- |
| Sample Status | | ABNORMAL | --- | --- |

WEAR METALS

| method | limit/base | current | history1 | history2 |
|-----------------------------|------------|--------------|----------|----------|
| Iron ppm ASTM D5185(m) | >20 | 0 | --- | --- |
| Chromium ppm ASTM D5185(m) | >20 | 0 | --- | --- |
| Nickel ppm ASTM D5185(m) | >20 | 0 | --- | --- |
| Titanium ppm ASTM D5185(m) | | 0 | --- | --- |
| Silver ppm ASTM D5185(m) | | 0 | --- | --- |
| Aluminum ppm ASTM D5185(m) | >20 | <1 | --- | --- |
| Lead ppm ASTM D5185(m) | >20 | 0 | --- | --- |
| Copper ppm ASTM D5185(m) | >20 | <1 | --- | --- |
| Tin ppm ASTM D5185(m) | >20 | 0 | --- | --- |
| Antimony ppm ASTM D5185(m) | | 0 | --- | --- |
| Vanadium ppm ASTM D5185(m) | | 0 | --- | --- |
| Beryllium ppm ASTM D5185(m) | | 0 | --- | --- |
| Cadmium ppm ASTM D5185(m) | | 0 | --- | --- |

ADDITIVES

| method | limit/base | current | history1 | history2 |
|------------------------------|------------|--------------|----------|----------|
| Boron ppm ASTM D5185(m) | 0 | <1 | --- | --- |
| Barium ppm ASTM D5185(m) | 0 | 0 | --- | --- |
| Molybdenum ppm ASTM D5185(m) | 0 | 0 | --- | --- |
| Manganese ppm ASTM D5185(m) | | 0 | --- | --- |
| Magnesium ppm ASTM D5185(m) | 0 | <1 | --- | --- |
| Calcium ppm ASTM D5185(m) | 0 | <1 | --- | --- |
| Phosphorus ppm ASTM D5185(m) | 20000 | 38840 | --- | --- |
| Zinc ppm ASTM D5185(m) | 0 | 1 | --- | --- |
| Sulfur ppm ASTM D5185(m) | 1900 | 1751 | --- | --- |
| Lithium ppm ASTM D5185(m) | | <1 | --- | --- |

CONTAMINANTS

| method | limit/base | current | history1 | history2 |
|-----------------------------|------------|--------------|----------|----------|
| Silicon ppm ASTM D5185(m) | >15 | 2 | --- | --- |
| Sodium ppm ASTM D5185(m) | | 2 | --- | --- |
| Potassium ppm ASTM D5185(m) | >20 | 22 | --- | --- |
| Water % ASTM D6304* | >0.6 | 0.204 | --- | --- |
| ppm Water ppm ASTM D6304* | >6000 | 2045 | --- | --- |

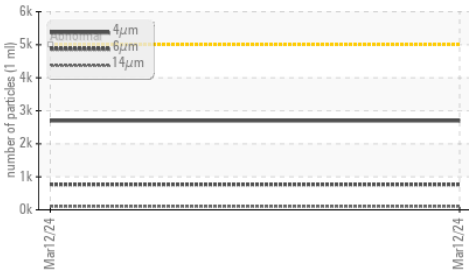
FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 |
|------------------------------|------------|-----------------|----------|----------|
| Particles >4µm ASTM D7647 | >5000 | 2698 | --- | --- |
| Particles >6µm ASTM D7647 | >1300 | 768 | --- | --- |
| Particles >14µm ASTM D7647 | >160 | 105 | --- | --- |
| Particles >21µm ASTM D7647 | >40 | 39 | --- | --- |
| Particles >38µm ASTM D7647 | >10 | 9 | --- | --- |
| Particles >71µm ASTM D7647 | >3 | ▲ 6 | --- | --- |
| Oil Cleanliness ISO 4406 (c) | >19/17/14 | 19/17/14 | --- | --- |

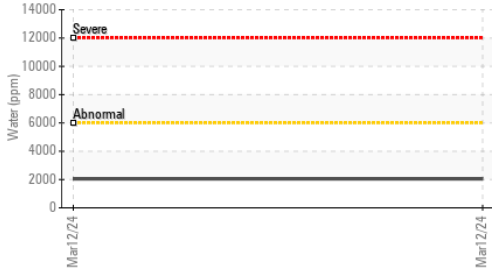


OIL ANALYSIS REPORT

Particle Trend



Water (KF)



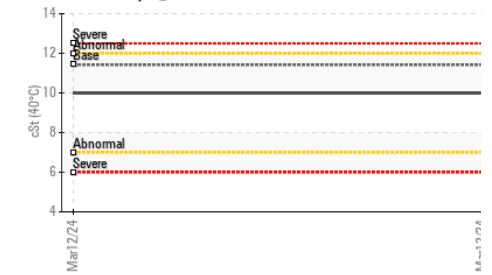
Acid Number



Water (KF)



Viscosity @ 40°C



FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|---------|-------------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D974* | 0.10 | 0.01 | --- |

VISUAL

| | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|--------------|----------|
| White Metal | scalar | Visual* | NONE | NONE | --- |
| Yellow Metal | scalar | Visual* | NONE | NONE | --- |
| Precipitate | scalar | Visual* | NONE | NONE | --- |
| Silt | scalar | Visual* | NONE | NONE | --- |
| Debris | scalar | Visual* | NONE | NONE | --- |
| Sand/Dirt | scalar | Visual* | NONE | NONE | --- |
| Appearance | scalar | Visual* | NORML | NORML | --- |
| Odor | scalar | Visual* | NORML | NORML | --- |
| Emulsified Water | scalar | Visual* | >0.6 | NEG | --- |
| Free Water | scalar | Visual* | | NEG | --- |

FLUID PROPERTIES

| | method | limit/base | current | history1 | history2 |
|-------------|--------|---------------|---------|-------------|----------|
| Visc @ 40°C | cSt | ASTM D7279(m) | 11.42 | 10.0 | --- |

SAMPLE IMAGES

| | method | limit/base | current | history1 | history2 |
|--------|--------|------------|---------|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS

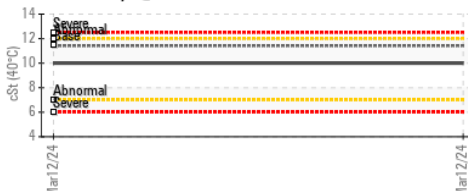
Ferrous Alloys



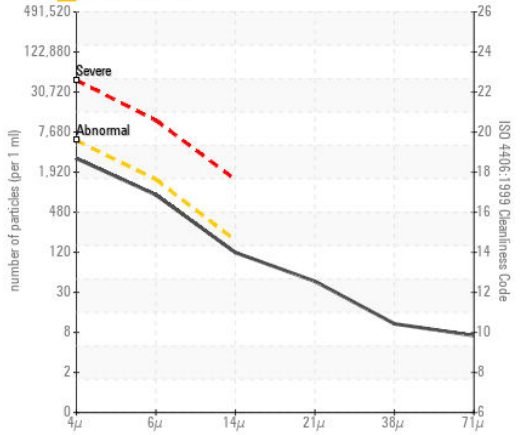
Non-ferrous Metals



Viscosity @ 40°C



Particle Count



Acid Number



ISO 17025:2017
Accredited
Laboratory

Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0920424 Received : 13 Mar 2024
 Lab Number : 02621873 Tested : 14 Mar 2024
 Unique Number : 5746992 Diagnosed : 14 Mar 2024 - Wes Davis
 Test Package : IND 2 (Additional Tests: KF, TAN Man)

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

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