

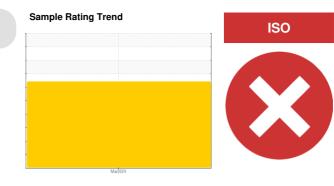
PROBLEM SUMMARY

Sorel Forge - L01900 **PG081**

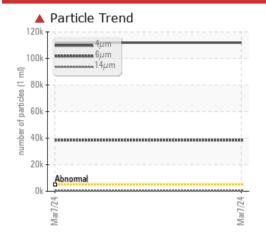
Component

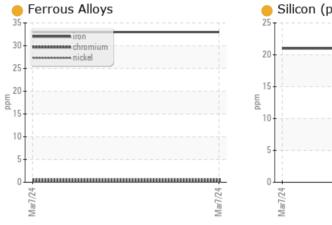
Unknown Component

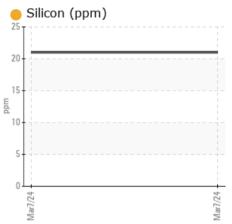
CHEM-ECOL CHEMKUT 10 (--- GAL)



COMPONENT CONDITION SUMMARY







RECOMMENDATION

The sample submitted is 32 times dirtier than the ISO dirt count recommendation of 19/16/14.

PROBLEMATIC TEST RESULTS								
Sample Status			SEVERE					
Particles >4µm	ASTM D7647	>5000	111929					
Particles >6µm	ASTM D7647	>640	38418					
Particles >14μm	ASTM D7647	>160	△ 360					
Oil Cleanliness	ISO 4406 (c)	>19/16/14	24/22/16					

Customer Id: CHECOB Sample No.: E30001578 Lab Number: 02621983 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Tatiana Sorkina +1 (800)263-3939 tsorkina@e360s.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS

There are no recommended actions for this sample.

HISTORICAL DIAGNOSIS



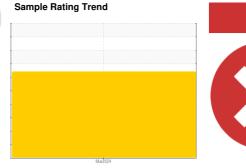
OIL ANALYSIS REPORT

SULFUR CONTENT

Sorel Forge - L01900 **PG081**

Unknown Component

CHEM-ECOL CHEMKUT 10 (--- GAL)





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Recommendation

The sample submitted is 32 times dirtier than the ISO dirt count recommendation of 19/16/14.

Iron ppm levels are noted.

Contamination

Oil Cleanliness are abnormally high. Particles >4µm are abnormally high. Particles >6µm are abnormally high. Silicon ppm levels are notably high. Particles >14µm are notably high.

SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Machine ID		Client Info		Trepaneuse		
Department		Client Info		Sales		
Sample From		Client Info		Machine		
Production Stage		Client Info		Initial		
Sent to WC		Client Info		03/12/2024		
Sample Number		Client Info		E30001578		
Sample Date		Client Info		07 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				SEVERE		

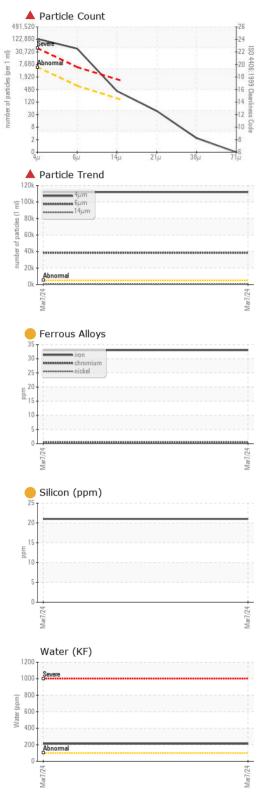
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)		33		
Chromium	ppm	ASTM D5185(m)		<1		
Nickel	ppm	ASTM D5185(m)		<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)		3		
Lead	ppm	ASTM D5185(m)		1		
Copper	ppm	ASTM D5185(m)		8		
Tin	ppm	ASTM D5185(m)		3		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		

Total Sulfur	%	ASTM D1552(e)*		0.41		
Active Sulfur	%	ASTM D1662(e)*		0.01		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1		
Barium	ppm	ASTM D5185(m)		0		
Molybdenum	ppm	ASTM D5185(m)		0		
Manganese	ppm	ASTM D5185(m)		5		
Magnesium	ppm	ASTM D5185(m)		5		
Calcium	ppm	ASTM D5185(m)		2601		
Phosphorus	ppm	ASTM D5185(m)		17		
Zinc	ppm	ASTM D5185(m)		8		
Sulfur	ppm	ASTM D5185(m)		14972		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)		2 1		
Sodium	ppm	ASTM D5185(m)		3		
Potassium	ppm	ASTM D5185(m)	>20	2		
Water	%	ASTM D6304*		0.021		
ppm Water	ppm	ASTM D6304*		212		



OIL ANALYSIS REPORT



FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	111929		
Particles >6µm		ASTM D7647	>640	38418		
Particles >14μm		ASTM D7647	>160	△ 360		
Particles >21µm		ASTM D7647	>40	40		
Particles >38μm		ASTM D7647	>10	2		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	24/22/16		
FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.21		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*		NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	10	11.6		
Visc @ 100°C	cSt	ASTM D7279(m)		3.0		
Viscosity Index (VI)	Scale	ASTM D2270*		114		
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color					no image	no image
_				Max, 80°C		
Bottom					no image	no image



CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

Lab Number : 02621983

: E30001578

Unique Number : 5747102

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received : 14 Mar 2024 **Tested**

: 15 Mar 2024 Diagnosed : 28 Mar 2024 - Tatiana Sorkina

Environmental 360 Solutions Ltd. 640 Victoria Street Cobourg, ON CA K9A 5H5

Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, Sulphur-Active, Sulphur-Total, Odn)tact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca

Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

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