

OIL ANALYSIS REPORT

Area CMI - C13620 Machine Id A2403081

Component Hydraulic System Fluid AW HYDRAULIC OIL ISO 46 (--- GAL)

DIAGNOSIS

A Recommendation

The sample submitted is 4 times dirtier than the ISO dirt count recommendation of 19/16/14.

Contamination

Particles >6µm and oil cleanliness are notably high.

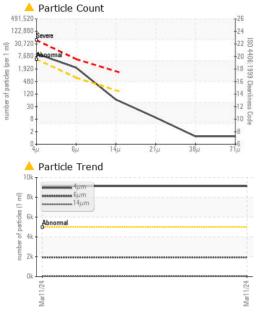
SAMPLE INFORM		method	limit/base	Mar2024	history1	history2
	ATION		IIIIII/Dase	current	Thistory I	Thistory2
Batch #		Client Info		Mobile		
Machine ID		Client Info		Tote #2		
Department		Client Info		Production		
Sample From		Client Info		Machine		
Production Stage		Client Info		Final		
Sent to WC		Client Info		03/12/2024		
Sample Number		Client Info		E30001588		
Sample Date		Client Info		11 Mar 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	<1		
Chromium	ppm	ASTM D5185(m)	>20	0		
Nickel	ppm	ASTM D5185(m)	>20	<1		
Titanium	ppm	ASTM D5185(m)		0		
Silver	ppm	ASTM D5185(m)		0		
Aluminum	ppm	ASTM D5185(m)	>20	<1		
Lead	ppm	ASTM D5185(m)	>20	0		
Copper	ppm	ASTM D5185(m)	>20	1		
Tin	ppm	ASTM D5185(m)	>20	0		
Antimony	ppm	ASTM D5185(m)		0		
Vanadium	ppm	ASTM D5185(m)		0		
Beryllium	ppm	ASTM D5185(m)		0		
Cadmium	ppm	ASTM D5185(m)		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	5	0		
Barium	ppm	ASTM D5185(m)	5	0		
Molybdenum	ppm	ASTM D5185(m)	5	0		
Manganese	ppm	ASTM D5185(m)		0		
Magnesium	ppm	ASTM D5185(m)	25	<1		
Calcium	ppm	ASTM D5185(m)	200	99		
Phosphorus	ppm	ASTM D5185(m)	300	650		
Zinc	ppm	ASTM D5185(m)	370	810		
Sulfur	ppm	ASTM D5185(m)	2500	1575		
Lithium	ppm	ASTM D5185(m)		<1		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	<1		
Sodium	ppm	ASTM D5185(m)		0		
Potassium	ppm	ASTM D5185(m)	>20	0		
Water	%	ASTM D6304*	>0.05	0.004		
ppm Water	ppm	ASTM D6304*	>500	48		

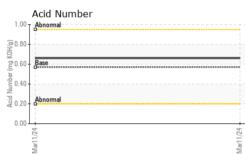
Sample Rating Trend

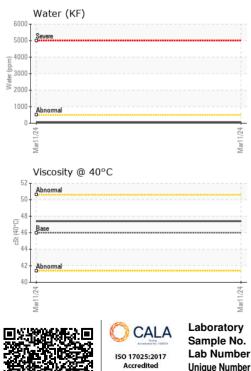
ISO



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FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	9119		
Particles >6µm		ASTM D7647	>640	1937		
Particles >14µm		ASTM D7647	>160	58		
Particles >21µm		ASTM D7647	>40	8		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	1		
Oil Cleanliness		ISO 4406 (c)	>19/16/14	A 20/18/13		
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	0.57	0.66		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE		
Yellow Metal	scalar	Visual*	NONE	NONE		
Precipitate	scalar	Visual*	NONE	NONE		
Silt	scalar	Visual*	NONE	NONE		
Debris	scalar	Visual*	NONE	NONE		
Sand/Dirt	scalar	Visual*	NONE	NONE		
Appearance	scalar	Visual*	NORML	NORML		
Odor	scalar	Visual*	NORML	NORML		
Emulsified Water	scalar	Visual*	>0.05	NEG		
Free Water	scalar	Visual*		NEG		
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	47.4		
Visc @ 100°C	cSt	ASTM D7279(m)	6.7	9.4		
Viscosity Index (VI)	Scale	ASTM D2270*	97	186		
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					no image	no image
Bottom				6	no image	no image

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Environmental 360 Solutions Ltd. : E30001588 Received : 14 Mar 2024 640 Victoria Street Lab Number : 02621991 Tested : 15 Mar 2024 Cobourg, ON Accredited Laboratory Unique Number : 5747110 Diagnosed : 15 Mar 2024 - Tatiana Sorkina CA K9A 5H5 Test Package : IND 2 (Additional Tests: KF, KV100, VI) Contact: Tatiana Sorkina To discuss this sample report, contact Customer Service at 1-905-372-2251. tsorkina@e360s.ca T: (800)263-3939 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied. F: (905)373-4950