

PROBLEM SUMMARY

Sample Rating Trend

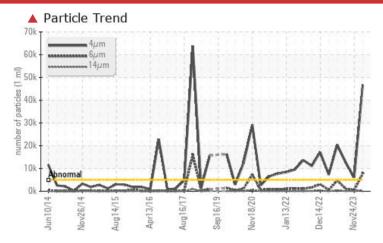
ISO

Hydraulic System in Plant [413268734] Macrine Id 1000029270 - Hock Cutter #2 - Maximo #6142

Hydraulic System

TOTAL FINA NEVASTANE FG AW 46 (10 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status			SEVERE	ATTENTION	ABNORMAL		
Particles >4µm	ASTM D7647	>5000	46706	6116	<u>12596</u>		
Particles >6µm	ASTM D7647	>1300	7738	539	1064		
Particles >14μm	ASTM D7647	>160	446	20	68		
Particles >21μm	ASTM D7647	>40	128	6	20		
Oil Cleanliness	ISO 4406 (c)	>19/17/14	23/20/16	0 20/16/11	<u>^</u> 21/17/13		

Customer Id: CARGUE Sample No.: WC0899328 Lab Number: 02621997 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS						
Action	Status	Date	Done By	Description		
Change Filter			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		
Resample			?	Resample in 30-45 days to monitor this situation.		
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.		
Check Dirt Access			?	We advise that you check all areas where contaminants can enter the system.		
Filter Fluid			?	We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid.		

HISTORICAL DIAGNOSIS

24 Nov 2023 Diag: Wes Davis



We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



26 Aug 2023 Diag: Wes Davis

ISO



We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



30 May 2023 Diag: Wes Davis

ISO



We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of particulates (2 to 100 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.





OIL ANALYSIS REPORT

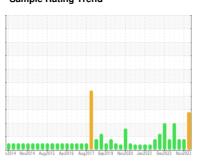
Sample Rating Trend



Hydraulic System in Plant [413268734] 1000029270 - Hock Cutter #2 - Maximo #6142

Hydraulic System

TOTAL FINA NEVASTANE FG AW 46 (10 GAL)





DIAGNOSIS

Recommendation

We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. Resample in 30-45 days to monitor this situation.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates (2 to 100 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

		nZU14 NovZU14	Aug2015 Apr2016 Aug20	17 Sep2019 Nov2020 Jan2022 Des	2022 Nov2023	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0899328	WC0881692	WC0445135
Sample Date		Client Info		11 Mar 2024	24 Nov 2023	26 Aug 2023
Machine Age	days	Client Info		0	0	0
Oil Age	days	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	ATTENTION	ABNORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	2	1	2
Chromium	ppm	ASTM D5185(m)	>20	<1	0	<1
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	0	0
Lead	ppm	ASTM D5185(m)	>20	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>20	14	14	15
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		<1	<1	<1
Barium	ppm	ASTM D5185(m)		0	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	0
Magnesium	ppm	ASTM D5185(m)		<1	0	0
Calcium	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		158	152	168
Zinc	ppm	ASTM D5185(m)		23	20	24
Sulfur	ppm	ASTM D5185(m)		797	749	800
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	1	1	2
Sodium	ppm	ASTM D5185(m)		<1	<1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	46706	6116	<u> </u>
Particles >6μm		ASTM D7647	>1300	<u> </u>	539	1064
Particles >14μm		ASTM D7647	>160	<u>446</u>	20	68
Particles >21µm		ASTM D7647		<u> </u>	6	20
Particles >38µm		ASTM D7647	>10	11	0	2

Particles >71µm

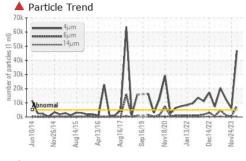
Oil Cleanliness

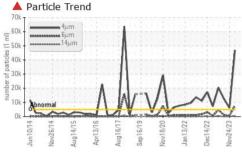
ASTM D7647 >3

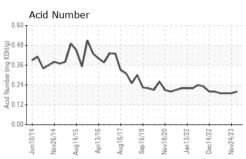
ISO 4406 (c) >19/17/14 **A 23/20/16**

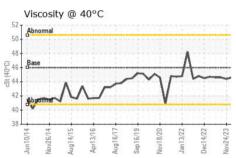


OIL ANALYSIS REPORT

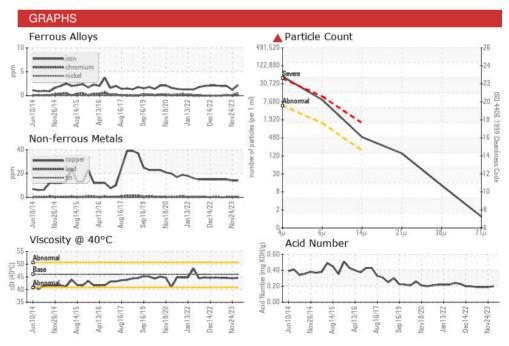








FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*		0.20	0.19	0.19
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.6	44.4	44.6
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color						





CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 : WC0899328 Lab Number : 02621997 Unique Number : 5747116

Test Package : IND 2

Bottom

Received : 14 Mar 2024 **Tested** : 15 Mar 2024 Diagnosed

: 15 Mar 2024 - Wes Davis

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.

Cargill Meat Solutions

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