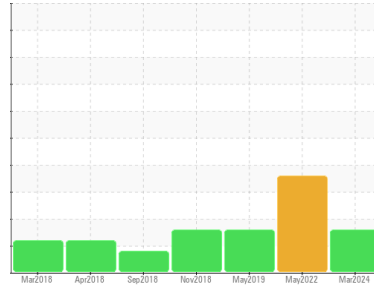




# OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Machine Id  
**1320-200 (FAB HOTSYS) (S/N 15-GTOHP682)**

Component  
**Hydraulic System**

Fluid  
**TOTAL FINA NEVASTANE FG AW 68 (--- GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

### Wear

Copper ppm levels are noted. All other component wear rates are normal.

### Contamination

There is a light amount of silt (particulates < 14 microns in size) present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0918448</b>	WC0696296	WC0345685
Sample Date	Client Info		<b>11 Mar 2024</b>	07 May 2022	11 May 2019
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	SEVERE

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>0.05	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185(m)	>20	<b>4</b>	5	9
Chromium	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Titanium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Silver	ppm	ASTM D5185(m)		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	<1	0
Lead	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	2	<1
Copper	ppm	ASTM D5185(m)	>20	<b>18</b>	6	5
Tin	ppm	ASTM D5185(m)	>20	<b>0</b>	0	0
Antimony	ppm	ASTM D5185(m)		<b>0</b>	0	0
Vanadium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Beryllium	ppm	ASTM D5185(m)		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185(m)		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	<b>0</b>	63	<1
Barium	ppm	ASTM D5185(m)	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185(m)	<b>0</b>	23	<1
Manganese	ppm	ASTM D5185(m)	<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185(m)	<b>5</b>	457	<1
Calcium	ppm	ASTM D5185(m)	<b>5</b>	472	<1
Phosphorus	ppm	ASTM D5185(m)	<b>175</b>	634	163
Zinc	ppm	ASTM D5185(m)	<b>29</b>	598	33
Sulfur	ppm	ASTM D5185(m)	<b>121</b>	1417	539
Lithium	ppm	ASTM D5185(m)	<b>&lt;1</b>	<1	0

## CONTAMINANTS

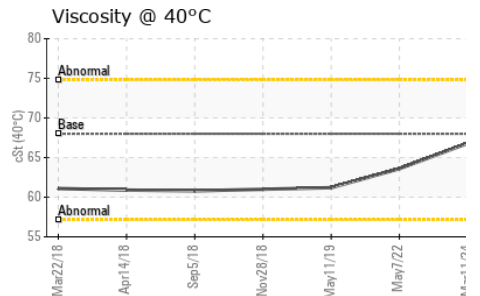
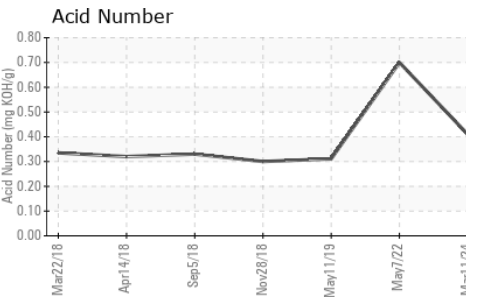
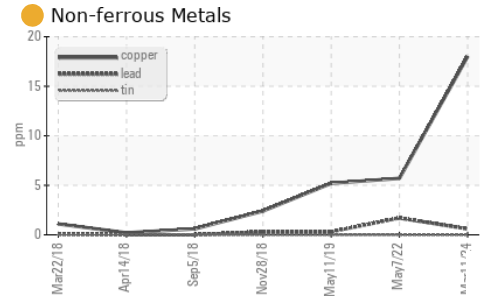
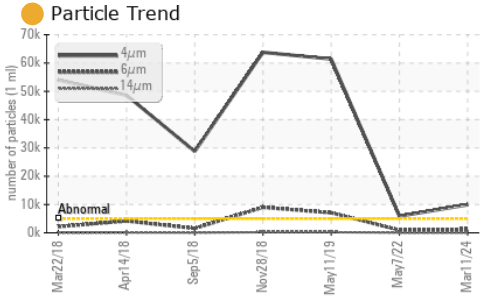
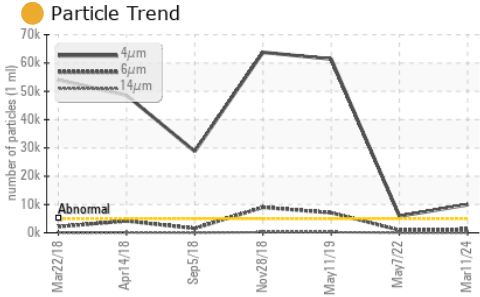
	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185(m)	>15	<b>&lt;1</b>	4	1
Sodium	ppm	ASTM D5185(m)		<b>1</b>	1	1
Potassium	ppm	ASTM D5185(m)	>20	<b>&lt;1</b>	1	0

## FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>9909</b>	5892	61417
Particles >6µm	ASTM D7647	>1300	<b>1284</b>	942	7067
Particles >14µm	ASTM D7647	>160	<b>58</b>	38	230
Particles >21µm	ASTM D7647	>40	<b>15</b>	9	51
Particles >38µm	ASTM D7647	>10	<b>1</b>	2	0
Particles >71µm	ASTM D7647	>3	<b>0</b>	1	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>20/17/13</b>	20/17/12	23/20/15



# OIL ANALYSIS REPORT

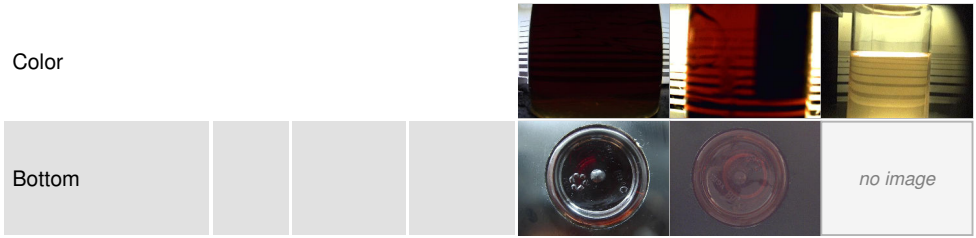


FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	<b>0.41</b>	0.70	0.311

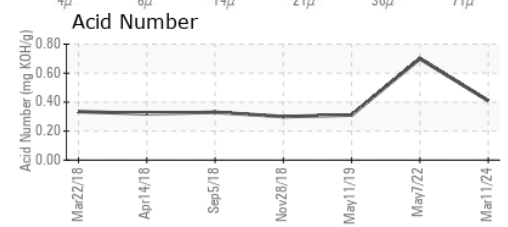
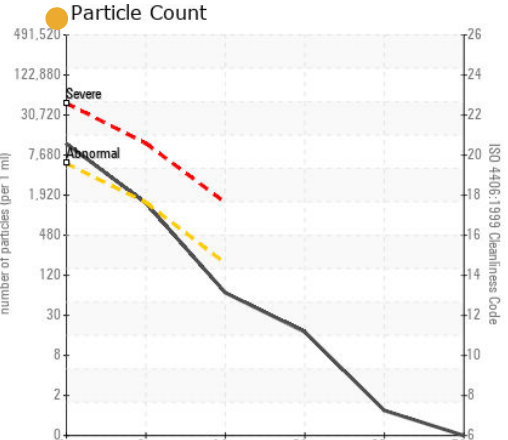
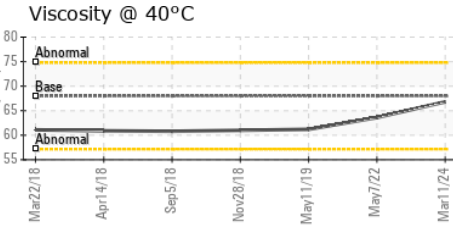
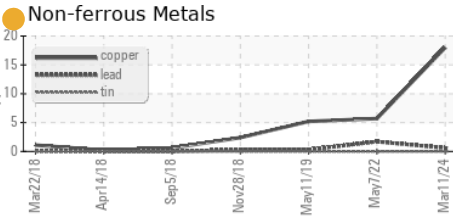
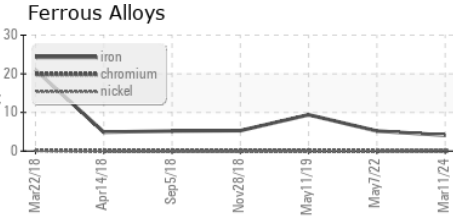
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG
Free Water	scalar	Visual*	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	<b>66.8</b>	63.6	61.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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### GRAPHS



**Laboratory** : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9  
**Sample No.** : WC0918448  
**Lab Number** : 02622020  
**Unique Number** : 5747139  
**Test Package** : IND 2  
**Received** : 14 Mar 2024  
**Tested** : 15 Mar 2024  
**Diagnosed** : 15 Mar 2024 - Kevin Marson

**Cargill Meat Solutions**  
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 CA N1L 1P4  
 Contact: Jakub Posluszny  
 jakub\_posluszny@cargill.com  
 T: (519)823-5200  
 F: (519)823-5893

To discuss this sample report, contact Customer Service at 1-800-268-2131.  
 Test denoted (\*) outside scope of accreditation, (m) method modified, (e) tested at external lab.  
 Validity of results and interpretation are based on the sample and information as supplied.