

PROBLEM SUMMARY

Sample Rating Trend

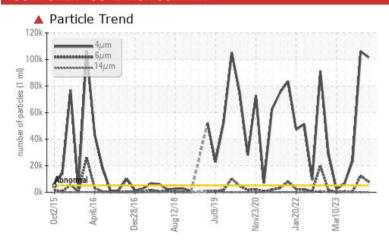
ISO

Hydraulic System in Plant [413309900] Macrime Id Hock Cutter #4 - Maximo #6143 1000046561

Hydraulic System

KEYSTONE NEVASTANE AW ISO 46 (10 GAL)

COMPONENT CONDITION SUMMARY



RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

PROBLEMATIC TEST RESULTS							
Sample Status		SEVE	RE SEVE	RE ABNORMAL			
Particles >4µm	ASTM D7647	>5000 🔺 10	1630 △ 106	§105 <u>▲</u> 23398			
Particles >6µm	ASTM D7647	>1300 🔺 78	60 A 124	324			
Oil Cleanliness	ISO 4406 (c)	>19/17/14 4 24	/20/13 △ 24/	21/11 🔺 22/16/11			

Customer Id: CARGUE Sample No.: WC0899330 Lab Number: 02622026 Test Package: IND 2



To manage this report scan the QR code

To discuss the diagnosis or test data: Wes Davis +1 905-569-8600 x223 wesd@wearcheck.ca

To change component or sample information: Gloria Gonzalez +1 (289)291-4643 x4643 gloria.gonzalez@wearcheck.com

RECOMMENDED ACTIONS					
Action	Status	Date	Done By	Description	
Change Filter			?	We recommend you service the filters on this component.	
Resample			?	Resample in 30-45 days to monitor this situation.	
Check Breathers			?	The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather.	
Check Seals			?	Check seals and/or filters for points of contaminant entry.	

HISTORICAL DIAGNOSIS

24 Nov 2023 Diag: Wes Davis



Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation. All component wear rates are normal. There is a high amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



31 Aug 2023 Diag: Wes Davis





We recommend you service the filters on this component. We recommend an early resample to monitor this condition. All component wear rates are normal. There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



09 Jun 2023 Diag: Wes Davis





We recommend you service the filters on this component. Resample at the next service interval to monitor. All component wear rates are normal. There is a light amount of silt (particulates < 14 microns in size) present in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.





OIL ANALYSIS REPORT

SAMPLE INFORMATION

Sample Number

Particles >21µm

Particles >38um

Particles >71µm

Oil Cleanliness

Sample Rating Trend

Client Info



WC0812008

WC0872180

Hydraulic System in Plant [413309900] Hock Cutter #4 - Maximo #6143 1000046561

Component

Hydraulic System

KEYSTONE NEVASTANE AW ISO 46 (10 GAL)

DIAGNOSIS

▲ Recommendation

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.

Wear

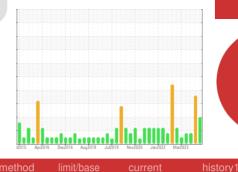
All component wear rates are normal.

▲ Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.



WC0899330

Sample Date		Client Info		26 Feb 2024	24 Nov 2023	31 Aug 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				SEVERE	SEVERE	ABNORMAL
CONTAMINATIO	V	method	limit/base	current	history1	history2
Water		WC Method	>0.05	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185(m)	>20	11	13	11
Chromium	ppm	ASTM D5185(m)	>20	1	1	<1
Nickel	ppm	ASTM D5185(m)	>20	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	<1	0
Aluminum	ppm	ASTM D5185(m)	>20	<1	<1	<1
Lead	ppm	ASTM D5185(m)	>20	0	0	0
Copper	ppm	ASTM D5185(m)	>20	2	2	3
Tin	ppm	ASTM D5185(m)	>20	0	0	0
Antimony	ppm	ASTM D5185(m)		0	0	0
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)		0	<1	<1
Barium	ppm	ASTM D5185(m)		0	<1	0
Molybdenum	ppm	ASTM D5185(m)		0	0	0
Manganese	ppm	ASTM D5185(m)		0	0	<1
Magnesium	ppm	ASTM D5185(m)		0	0	<1
Calcium	ppm	ASTM D5185(m)		<1	<1	<1
Phosphorus	ppm	ASTM D5185(m)		187	179	230
Zinc	ppm	ASTM D5185(m)		65	66	75
Sulfur	ppm	ASTM D5185(m)		664	635	730
Lithium	ppm	ASTM D5185(m)		<1	<1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>15	2	2	1
Sodium	ppm	ASTM D5185(m)		1	2	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	1 01630	1 06105	<u> </u>
i ditiolos > taiti		7101111 21011		0.000		
Particles >6μm		ASTM D7647	>1300	<u> </u>	▲ 12436	324

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11

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ISO 4406 (c) >19/17/14 **A 24/20/13**

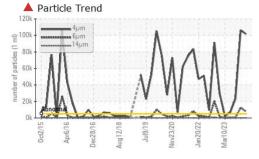
ASTM D7647 >40

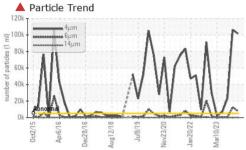
ASTM D7647 >10

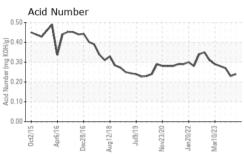
ASTM D7647 >3

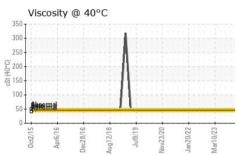


OIL ANALYSIS REPORT

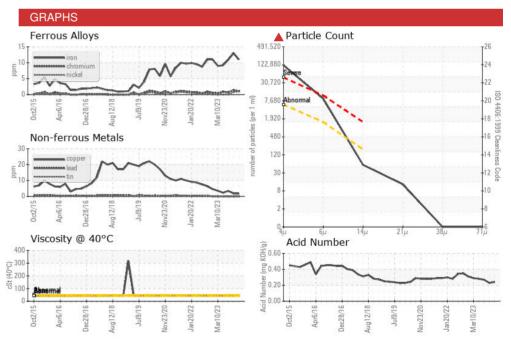








FLUID DEGRADA	ATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974*	mmesass	0.24	0.23	0.27
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar	Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar	Visual*	NONE	NONE	NONE	NONE
Silt	scalar	Visual*	NONE	NONE	NONE	NONE
Debris	scalar	Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	Visual*	NONE	NONE	NONE	NONE
Appearance	scalar	Visual*	NORML	NORML	NORML	NORML
Odor	scalar	Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar	Visual*	>0.05	NEG	NEG	NEG
Free Water	scalar	Visual*		NEG	NEG	NEG
FLUID PROPERT	TES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D7279(m)	46	44.9	44.8	44.6
SAMPLE IMAGES	3	method	limit/base	current	history1	history2
Color						
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CALA ISO 17025:2017 Accredited Laboratory

Laboratory Sample No.

: WC0899330 Lab Number : 02622026 Unique Number : 5747145 Test Package : IND 2

Bottom

: WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9 Received **Tested**

Diagnosed

: 14 Mar 2024 : 15 Mar 2024

: 15 Mar 2024 - Wes Davis

Contact: Jakub Posluszny jakub_posluszny@cargill.com

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Guelph, ON

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Cargill Meat Solutions

To discuss this sample report, contact Customer Service at 1-800-268-2131. Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab. Validity of results and interpretation are based on the sample and information as supplied.