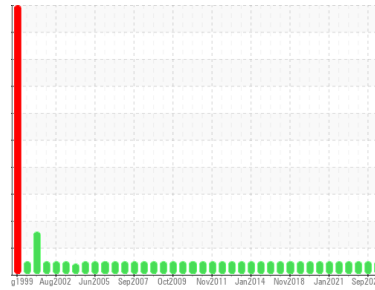




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area
EQR [163272]
 Machine Id
DONGGEAR3 (S/N 71527)
 Component
Gearbox
 Fluid
SHELL OMALA 220 (30 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal. The ferrography results are normal indicating no abnormal wear in the system.

Contaminants

The system cleanliness is acceptable for your target ISO 4406 cleanliness code. The system and fluid cleanliness is acceptable.

Oil Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0906727	WC830832	WC0779288
Sample Date	Client Info			04 Mar 2024	19 Sep 2023	13 Mar 2023
Machine Age	hrs	Client Info		125430	91148	89400
Oil Age	hrs	Client Info		3324	1652	3575
Oil Changed	Client Info			Changed	Changed	Not Changed
Sample Status				NORMAL	NORMAL	NORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	NEG

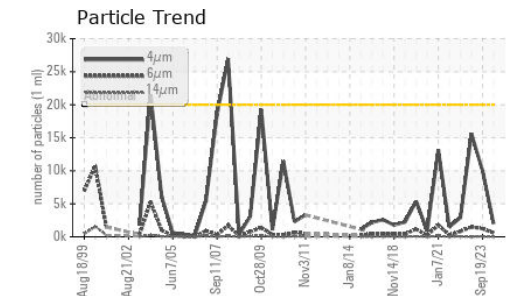
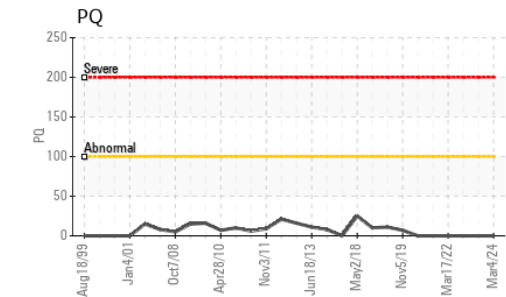
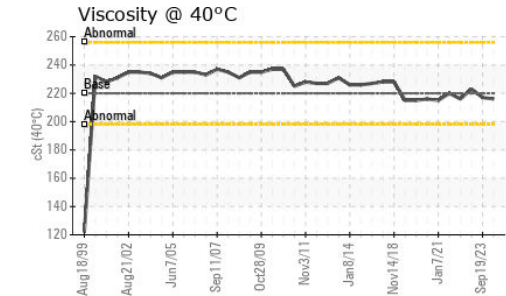
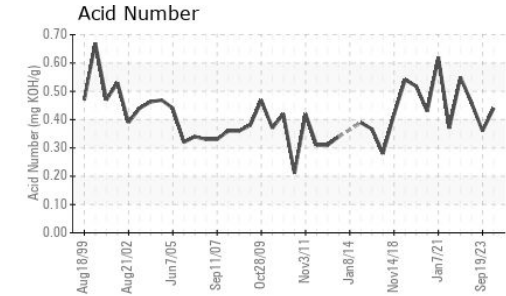
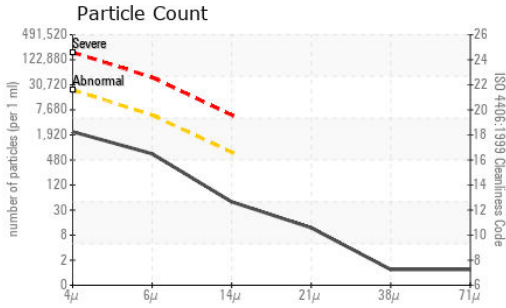
WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184*		0	0	---
Iron	ppm	ASTM D5185(m)	>200	10	12	3
Chromium	ppm	ASTM D5185(m)	>15	0	0	0
Nickel	ppm	ASTM D5185(m)	>15	<1	<1	0
Titanium	ppm	ASTM D5185(m)		0	0	0
Silver	ppm	ASTM D5185(m)		0	0	0
Aluminum	ppm	ASTM D5185(m)	>25	<1	0	<1
Lead	ppm	ASTM D5185(m)	>100	<1	<1	<1
Copper	ppm	ASTM D5185(m)	>200	<1	<1	0
Tin	ppm	ASTM D5185(m)	>25	0	0	0
Antimony	ppm	ASTM D5185(m)	>5	0	0	<1
Vanadium	ppm	ASTM D5185(m)		0	0	0
Beryllium	ppm	ASTM D5185(m)		0	0	0
Cadmium	ppm	ASTM D5185(m)		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185(m)	4.4	<1	1	<1
Barium	ppm	ASTM D5185(m)	0.0	0	0	0
Molybdenum	ppm	ASTM D5185(m)	0	0	1	<1
Manganese	ppm	ASTM D5185(m)		0	<1	0
Magnesium	ppm	ASTM D5185(m)	0	<1	<1	0
Calcium	ppm	ASTM D5185(m)	0	5	6	2
Phosphorus	ppm	ASTM D5185(m)	215	280	299	317
Zinc	ppm	ASTM D5185(m)	0	13	10	6
Sulfur	ppm	ASTM D5185(m)	7039	9414	8684	8769
Lithium	ppm	ASTM D5185(m)		1	2	<1

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185(m)	>50	1	1	<1
Sodium	ppm	ASTM D5185(m)		2	1	<1
Potassium	ppm	ASTM D5185(m)	>20	<1	0	<1



OIL ANALYSIS REPORT



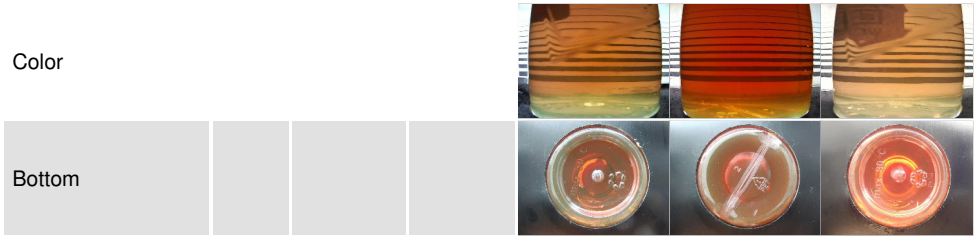
FLUID CLEANLINESS	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>20000	2001	10014	15614
Particles >6µm	ASTM D7647	>5000	594	1243	1483
Particles >14µm	ASTM D7647	>640	42	57	29
Particles >21µm	ASTM D7647	>160	10	17	11
Particles >38µm	ASTM D7647	>40	1	1	3
Particles >71µm	ASTM D7647	>10	1	0	2
Oil Cleanliness	ISO 4406 (c)	>21/19/16	18/16/13	21/17/13	21/18/12

FLUID DEGRADATION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g ASTM D974*		0.44	0.36	0.46

VISUAL	method	limit/base	current	history1	history2
White Metal	scalar Visual*	NONE	NONE	NONE	NONE
Yellow Metal	scalar Visual*	NONE	NONE	NONE	NONE
Precipitate	scalar Visual*	NONE	NONE	NONE	NONE
Silt	scalar Visual*	NONE	NONE	NONE	NONE
Debris	scalar Visual*	NONE	NONE	NONE	NONE
Sand/Dirt	scalar Visual*	NONE	NONE	NONE	NONE
Appearance	scalar Visual*	NORML	NORML	NORML	NORML
Odor	scalar Visual*	NORML	NORML	NORML	NORML
Emulsified Water	scalar Visual*	>0.2	NEG	NEG	NEG
Free Water	scalar Visual*		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt ASTM D7279(m)	220	216	217	223

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



Laboratory : WearCheck - C8-1175 Appleby Line, Burlington, ON L7L 5H9
 Sample No. : WC0906727
 Lab Number : **02622478**
 Unique Number : 5747597
 Test Package : IND 3 (Additional Tests: PrtCount, TAN Man)

ALGONQUIN POWER SYSTEMS INC.
 354 DAVIS ROAD
 OAKVILLE, ON
 CA L6J 2X1
 Contact: Antonino Champ Fernando
 antoninoChamp.fernando@algonquinpower.com
 T: (905)465-7065
 F: x:

To discuss this sample report, contact Customer Service at 1-800-268-2131.
 Test denoted (*) outside scope of accreditation, (m) method modified, (e) tested at external lab.
 Validity of results and interpretation are based on the sample and information as supplied.

FERROGRAPHY REPORT

Area
EQR [163272]
 Machine Id
DONNGEAR3 (S/N 71527)
 Component
Gearbox
 Fluid
SHELL OMALA 220 (30 LTR)

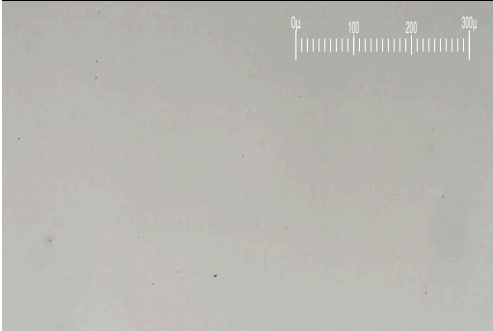
Magn: 200x Illum: BC



Magn: 50x Illum: RW



Magn: 100x Illum: RW



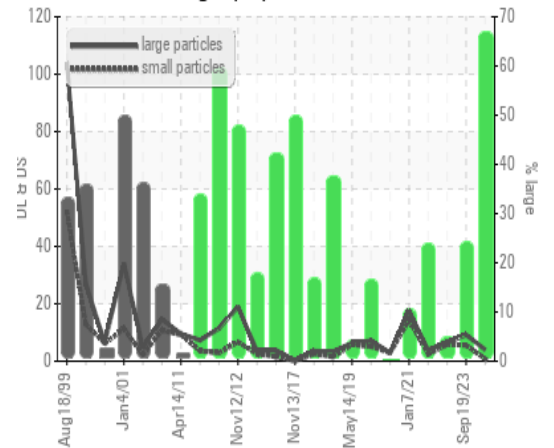
DR-FERROGRAPHY		method	limit/base	current	history1	history2
Large Particles		DR-Ferr*		4.0	9.2	---
Small Particles		DR-Ferr*		0.8	5.6	---
Total Particles		DR-Ferr*	>---	4.8	14.8	---
Large Particles Percentage	%	DR-Ferr*		66.7	24.3	---
Severity Index		DR-Ferr*		13	33	---

FERROGRAPHY		method	limit/base	current	history1	history2
Ferrous Rubbing	Scale 0-10	ASTM D7684*		2	2	
Ferrous Sliding	Scale 0-10	ASTM D7684*				
Ferrous Cutting	Scale 0-10	ASTM D7684*				
Ferrous Rolling	Scale 0-10	ASTM D7684*		1	1	
Ferrous Break-in	Scale 0-10	ASTM D7684*				
Ferrous Spheres	Scale 0-10	ASTM D7684*				
Ferrous Black Oxides	Scale 0-10	ASTM D7684*				
Ferrous Red Oxides	Scale 0-10	ASTM D7684*				
Ferrous Corrosive	Scale 0-10	ASTM D7684*				
Ferrous Other	Scale 0-10	ASTM D7684*				
Nonferrous Rubbing	Scale 0-10	ASTM D7684*				
Nonferrous Sliding	Scale 0-10	ASTM D7684*				
Nonferrous Cutting	Scale 0-10	ASTM D7684*				
Nonferrous Rolling	Scale 0-10	ASTM D7684*				
Nonferrous Other	Scale 0-10	ASTM D7684*				
Carbonaceous Material	Scale 0-10	ASTM D7684*				
Lubricant Degradation	Scale 0-10	ASTM D7684*				
Sand/Dirt	Scale 0-10	ASTM D7684*		1	1	
Fibres	Scale 0-10	ASTM D7684*				
Spheres	Scale 0-10	ASTM D7684*				
Other	Scale 0-10	ASTM D7684*		1	1	

WEAR

All component wear rates are normal.
 The ferrography results are normal indicating no abnormal wear in the system.

DR Ferrography



This page left intentionally blank